SLAC
NATIONAL ACCELERATOR LABORATORY
Precision Measurement and Inspection

NON-COMPLIANCE REPORT # 33196-11

PART NAME:	SUPPORT COLLAR	DATE:	9/19/16		
PF/SA NO.:	PF-391-738-71 R4	INSPECTOR:	K. CABAN		
WORK ORDER NO.:	33196-11	ENGINEER:	D. RICH	EXT.:	4637
VENDOR	ALTAMONT	PLANNER:	DIANNA		

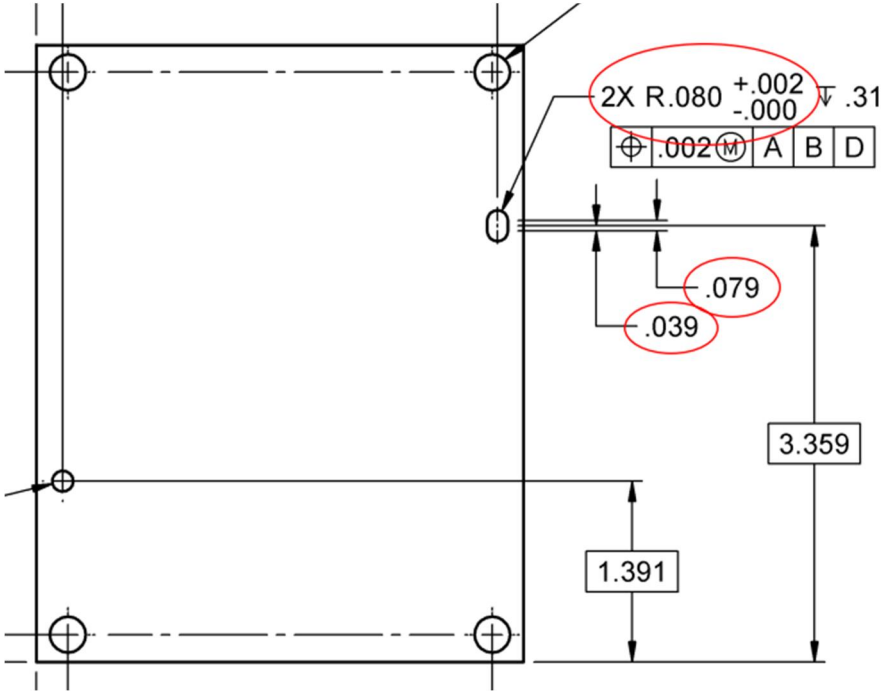
Reason for Non-Compliance:

1. 2X R.080 $^{+.002}_{-.000}$ measures 0.0862 & 0.0864 on both parts (~+0.004" out of tolerance) .

2. .079 ±0.005 (length of slot) measures 0.1471 & 0.1466 on both parts (~+0.063" out of tolerance).

3. .039 ±0.005 (middle of slot to center of radius) measures 0.0736 & 0.0733 on both parts (~0.029" out of tolerance).

Disposition (UAI, Rework, Scrap, Other):



Engineer Signature:_____ Date:_____