

## Straight Templates

### PF-444-323-51a

	Actual Z (inch)	Actual X (inch)	Nominal Z (inch)	Nominal X (inch)	Delta Z (inch)	Delta X (inch)
CntICen	0.000	0.003	0.000	0.000	0.000	0.003
CntIUS	-79.758	-0.002	-79.806	0.000	0.048	-0.002
CntIDS	83.108	-0.002	83.101	0.000	0.007	-0.002
HoleA	-71.082	12.858	-71.125	12.860	0.043	-0.002
HoleB	-71.083	-12.864	-71.125	-12.860	0.042	-0.004
HoleC	-62.828	12.856	-62.875	12.860	0.047	-0.004
HoleD	-62.833	-12.866	-62.875	-12.860	0.042	-0.006
HoleE	62.877	12.869	62.875	12.860	0.002	0.009
HoleF	62.906	-12.853	62.875	-12.860	0.031	0.007
HoleG	71.125	12.866	71.125	12.860	0.000	0.006
HoleH	71.147	-12.854	71.125	-12.860	0.022	0.006

### PF-444-323-51b

	Actual Z (inch)	Actual X (inch)	Nominal Z (inch)	Nominal X (inch)	Delta Z (inch)	Delta X (inch)
CntICen	0.000	0.002	0.000	0.000	0.000	0.002
CntIUS	-79.770	-0.001	-79.806	0.000	0.036	-0.001
CntIDS	83.090	-0.001	83.101	0.000	-0.011	-0.001
HoleA	-71.090	12.849	-71.125	12.860	0.035	-0.011
HoleB	-71.092	-12.861	-71.125	-12.860	0.033	-0.001
HoleC	-62.830	12.917	-62.875	12.860	0.045	0.057
HoleD	-62.834	-12.859	-62.875	-12.860	0.041	0.001
HoleE	62.890	12.865	62.875	12.860	0.015	0.005
HoleF	62.898	-12.856	62.875	-12.860	0.023	0.004
HoleG	71.132	12.863	71.125	12.860	0.007	0.003
HoleH	71.138	-12.858	71.125	-12.860	0.013	0.002

### PF-444-323-53a

	Actual Z (inch)	Actual X (inch)	Nominal Z (inch)	Nominal X (inch)	Delta Z (inch)	Delta X (inch)
CntICen	0.000	-0.004	0.000	0.000	0.000	-0.004
CntIUS	-48.830	0.002	-48.849	0.000	0.019	0.002
CntIDS	48.833	0.002	48.849	0.000	-0.016	0.002
HoleA	-37.120	12.855	-37.125	12.860	0.005	-0.005
HoleB	-37.114	-12.871	-37.125	-12.860	0.011	-0.011
HoleC	-28.871	12.858	-28.875	12.860	0.004	-0.002
HoleD	-28.864	-12.863	-28.875	-12.860	0.011	-0.003
HoleE	28.888	12.868	28.875	12.860	0.013	0.008
HoleF	28.886	-12.854	28.875	-12.860	0.011	0.006
HoleG	37.125	12.863	37.125	12.860	0.000	0.003
HoleH	37.128	-12.855	37.125	-12.860	0.003	0.005

## Straight Templates

### PF-444-323-53b

	Actual		Nominal		Delta	
	Z (inch)	X (inch)	Z (inch)	X (inch)	Z (inch)	X (inch)
CntlCen	0.000	-0.001	0.000	0.000	0.000	-0.001
CntlUS	-48.833	0.000	-48.849	0.000	0.016	0.000
CntlDS	48.844	0.000	48.849	0.000	-0.005	0.000
HoleA	-37.120	12.861	-37.125	12.860	0.005	0.001
HoleB	-37.122	-12.854	-37.125	-12.860	0.003	0.006
HoleC	-28.874	12.864	-28.875	12.860	0.001	0.004
HoleD	-28.877	-12.854	-28.875	-12.860	-0.002	0.006
HoleE	28.882	12.859	28.875	12.860	0.007	-0.002
HoleF	28.876	-12.859	28.875	-12.860	0.001	0.001
HoleG	37.132	12.860	37.125	12.860	0.007	0.000
HoleH	37.129	-12.857	37.125	-12.860	0.004	0.003

### PF-444-323-55

	Actual		Nominal		Delta	
	Z (inch)	X (inch)	Z (inch)	X (inch)	Z (inch)	X (inch)
CntlCen	0.000	0.000	0.000	0.000	0.000	0.000
CntlUS	-48.878	0.000	-48.849	0.000	-0.029	0.000
CntlDS	48.869	0.000	48.849	0.000	0.020	0.000
HoleA	-29.082	10.003	-29.087	10.000	0.005	0.003
HoleB	-29.075	-10.006	-29.087	-10.000	0.012	-0.006
HoleC	-19.085	10.005	-19.087	10.000	0.002	0.005
HoleD	-19.076	-10.006	-19.087	-10.000	0.011	-0.006
HoleE	27.911	10.005	27.913	10.000	-0.002	0.005
HoleF	27.914	-10.001	27.913	-10.000	0.001	-0.001
HoleG	37.913	10.008	37.913	10.000	0.000	0.008
HoleH	37.913	-9.999	37.913	-10.000	0.000	0.001
HoleI	3.421	0.006	3.413	0.000	0.008	0.006

## Straight Templates

**PF-444-323-57**

	Actual		Nominal		Delta	
	Z (inch)	X (inch)	Z (inch)	X (inch)	Z (inch)	X (inch)
CntlCen	0.000	-0.006	0.000	0.000	0.000	-0.006
CntlUS	-71.881	0.003	-71.895	0.000	0.014	0.003
CntlDS	59.027	0.003	59.075	0.000	-0.048	0.003
HoleA	-61.311	1.497	-61.321	1.500	0.010	-0.003
HoleB	-61.308	-7.500	-61.321	-7.500	0.013	0.000
HoleC	-61.314	-34.513	-61.321	-34.500	0.007	-0.013
HoleD	-61.319	-43.511	-61.321	-43.500	0.002	-0.011
HoleE	-54.312	1.498	-54.321	1.500	0.009	-0.002
HoleF	-54.312	-7.500	-54.321	-7.500	0.009	0.000
HoleG	-54.316	-34.512	-54.321	-34.500	0.005	-0.012
HoleH	-54.319	-43.507	-54.321	-43.500	0.002	-0.007
HoleI	-21.315	1.491	-21.321	1.500	0.006	-0.009
HoleJ	-21.315	-7.506	-21.321	-7.500	0.006	-0.006
HoleK	-21.315	-34.497	-21.321	-34.500	0.006	0.003
HoleL	-21.315	-43.498	-21.321	-43.500	0.006	0.002
HoleM	-14.316	1.492	-14.321	1.500	0.005	-0.008
HoleN	-14.319	-7.503	-14.321	-7.500	0.002	-0.003
HoleO	-14.318	-34.496	-14.321	-34.500	0.003	0.005
HoleP	-14.318	-43.496	-14.321	-43.500	0.003	0.005
HoleQ	6.820	1.493	6.821	1.500	-0.001	-0.007
HoleR	6.821	-7.502	6.821	-7.500	0.000	-0.002
HoleS	6.824	-34.495	6.821	-34.500	0.003	0.005
HoleT	6.826	-43.496	6.821	-43.500	0.005	0.004
HoleU	13.818	1.493	13.821	1.500	-0.003	-0.007
HoleV	13.818	-7.501	13.821	-7.500	-0.003	0.000
HoleW	13.821	-34.498	13.821	-34.500	0.000	0.002
HoleX	13.824	-43.496	13.821	-43.500	0.003	0.005
HoleY	46.809	1.499	46.821	1.500	-0.012	-0.002
HoleZ	46.804	-7.498	46.821	-7.500	-0.017	0.002
HoleAA	46.811	-34.494	46.821	-34.500	-0.010	0.006
HoleAB	46.815	-43.493	46.821	-43.500	-0.006	0.007
HoleAC	53.801	1.501	53.821	1.500	-0.020	0.001
HoleAD	53.798	-7.497	53.821	-7.500	-0.023	0.003
HoleAE	53.803	-34.493	53.821	-34.500	-0.018	0.007
HoleAF	53.807	-43.493	53.821	-43.500	-0.014	0.007

**Note: Handles mounted on wrong side**

## Straight Templates

### PF-444-323-59

	Actual Z (inch)	Actual X (inch)	Nominal Z (inch)	Nominal X (inch)	Delta Z (inch)	Delta X (inch)
CntIcen	0.000	-0.001	0.000	0.000	0.000	-0.001
CntIUS	-93.581	0.000	-93.642	0.000	0.061	0.000
CntIDS	86.091	0.000	86.098	0.000	-0.007	0.000
HoleA	-78.725	4.120	-78.764	4.125	0.039	-0.005
HoleB	-78.723	-4.123	-78.764	-4.125	0.041	0.002
HoleC	-70.482	4.115	-70.514	4.125	0.032	-0.010
HoleD	-70.479	-4.129	-70.514	-4.125	0.035	-0.004
HoleE	-56.103	12.849	-56.125	12.860	0.022	-0.011
HoleF	-56.089	-12.858	-56.125	-12.860	0.036	0.002
HoleG	-47.860	12.838	-47.875	12.860	0.015	-0.022
HoleH	-47.840	-12.863	-47.875	-12.860	0.035	-0.003
HoleI	47.874	12.860	47.875	12.860	-0.001	0.000
HoleJ	47.879	-12.864	47.875	-12.860	0.004	-0.004
HoleK	56.124	12.859	56.125	12.860	-0.001	-0.001
HoleL	56.128	-12.863	56.125	-12.860	0.003	-0.003

### PF-444-323-61

	Actual Z (inch)	Actual X (inch)	Nominal Z (inch)	Nominal X (inch)	Delta Z (inch)	Delta X (inch)	Actual Z (inch)	Actual X (inch)	Delta Z (inch)	Delta X (inch)
CntIcen	-0.016	0.070	0.000	0.000	-0.016	0.070	-0.027	0.014	-0.027	0.014
CntIUS	-48.823	0.000	-48.849	0.000	0.026	0.000	-48.823	0.000	0.026	0.000
CntIDS	48.823	0.000	48.849	0.000	-0.026	0.000	48.823	0.000	-0.026	0.000
HoleA	-39.232	7.954	-39.245	7.946	0.013	0.008	-39.240	7.944	0.005	-0.002
HoleB	-39.235	-2.424	-39.245	-2.434	0.010	0.010	-39.238	-2.436	0.007	-0.002
HoleC	-28.855	7.957	-28.865	7.946	0.010	0.011	-28.863	7.946	0.002	0.000
HoleD	-28.859	-2.421	-28.865	-2.434	0.006	0.013	-28.863	-2.433	0.002	0.002
HoleE	-5.194	-27.478	-5.190	-27.487	-0.004	0.009	-5.199	-27.480	-0.009	0.007
HoleF	-5.197	-37.857	-5.190	-37.867	-0.007	0.010	-5.198	-37.858	-0.008	0.009
HoleG	5.187	-27.481	5.190	-27.487	-0.003	0.006	5.179	-27.480	-0.011	0.007
HoleH	5.185	-37.859	5.190	-37.867	-0.005	0.008	5.180	-37.858	-0.011	0.009
HoleI	28.868	7.948	28.865	7.946	0.003	0.002	28.861	7.949	-0.004	0.003
HoleJ	28.866	-2.431	28.865	-2.434	0.001	0.003	28.862	-2.432	-0.003	0.002
HoleK	39.242	7.949	39.245	7.946	-0.003	0.003	39.234	7.948	-0.011	0.002
HoleL	39.241	-2.433	39.245	-2.434	-0.004	0.001	39.235	-2.434	-0.010	0.000

**Note: Drilled center control hole**

**Note: Re-Drilled center control hole**

## Straight Templates

**PF-444-323-65**

	Actual		Nominal		Delta	
	Z (inch)	X (inch)	Z (inch)	X (inch)	Z (inch)	X (inch)
CntlCen	0.000	-0.002	0.000	0.000	0.000	-0.002
CntlUS	-82.814	0.001	-82.831	0.000	0.017	0.001
CntlDS	64.360	0.001	64.388	0.000	-0.028	0.001
HoleA	-84.277	4.123	-84.294	4.125	0.017	-0.002
HoleB	-84.275	-4.126	-84.294	-4.125	0.019	-0.001
HoleC	-76.029	4.134	-76.044	4.125	0.015	0.009
HoleD	-76.029	-4.116	-76.044	-4.125	0.015	0.009
HoleE	-61.326	1.482	-61.321	1.500	-0.005	-0.018
HoleF	-61.315	-7.502	-61.321	-7.500	0.006	-0.002
HoleG	-61.297	-34.494	-61.321	-34.500	0.024	0.007
HoleH	-61.289	-43.477	-61.321	-43.500	0.032	0.023
HoleI	-54.314	1.477	-54.321	1.500	0.007	-0.023
HoleJ	-54.309	-7.513	-54.321	-7.500	0.012	-0.013
HoleK	-54.297	-34.496	-54.321	-34.500	0.024	0.004
HoleL	-54.301	-43.493	-54.321	-43.500	0.020	0.007
HoleM	-21.333	1.491	-21.321	1.500	-0.012	-0.009
HoleN	-21.331	-7.508	-21.321	-7.500	-0.010	-0.008
HoleO	-21.325	-34.506	-21.321	-34.500	-0.004	-0.006
HoleP	-21.327	-43.506	-21.321	-43.500	-0.006	-0.006
HoleQ	-14.326	1.495	-14.321	1.500	-0.005	-0.006
HoleR	-14.330	-7.504	-14.321	-7.500	-0.008	-0.004
HoleS	-14.326	-34.502	-14.321	-34.500	-0.005	-0.002
HoleT	-14.324	-43.503	-14.321	-43.500	-0.003	-0.003
HoleU	6.818	1.500	6.821	1.500	-0.003	0.000
HoleV	6.816	-7.499	6.821	-7.500	-0.005	0.001
HoleW	6.816	-34.503	6.821	-34.500	-0.005	-0.002
HoleX	6.818	-43.502	6.821	-43.500	-0.003	-0.002
HoleY	13.820	1.500	13.821	1.500	-0.001	0.000
HoleZ	13.817	-7.497	13.821	-7.500	-0.004	0.003
HoleAA	13.812	-34.501	13.821	-34.500	-0.009	-0.001
HoleAB	13.813	-43.501	13.821	-43.500	-0.008	-0.001
HoleAC	46.807	1.506	46.821	1.500	-0.014	0.006
HoleAD	46.808	-7.495	46.821	-7.500	-0.013	0.005
HoleAE	46.826	-34.492	46.821	-34.500	0.005	0.008
HoleAF	46.826	-43.493	46.821	-43.500	0.005	0.008
HoleAG	53.806	1.506	53.821	1.500	-0.015	0.006
HoleAH	53.807	-7.496	53.821	-7.500	-0.014	0.005
HoleAI	53.820	-34.488	53.821	-34.500	-0.001	0.012
HoleAJ	53.823	-43.490	53.821	-43.500	0.002	0.010

## Straight Templates

**PF-444-323-67**

	Actual		Nominal		Delta	
	Z (inch)	X (inch)	Z (inch)	X (inch)	Z (inch)	X (inch)
CntlCen	0.000	0.000	0.000	0.000	0.000	0.000
CntlUS	-55.593	0.000	-55.598	0.000	0.005	0.000
CntlDS	42.832	0.000	42.849	0.000	-0.017	0.000
HoleA	-37.120	12.864	-37.125	12.860	0.005	0.004
HoleB	-37.126	-12.854	-37.125	-12.860	-0.001	0.006
HoleC	-28.871	12.864	-28.875	12.860	0.004	0.004
HoleD	-28.879	-12.856	-28.875	-12.860	-0.004	0.004
HoleE	28.878	12.862	28.875	12.860	0.003	0.002
HoleF	28.873	-12.860	28.875	-12.860	-0.002	0.000
HoleG	37.119	12.862	37.125	12.860	-0.007	0.002
HoleH	37.118	-12.860	37.125	-12.860	-0.007	0.000

> +/- 0.015 inch  
 Drawing value wrong