

Quindos Measuring Report



3D-Application Center

Description	VAC CHMBR, PLS PICK/	Customer	M. CAMPPELL
Drawing Number	SA-391-900-10 R1	Serial Number	001
Remarks		Article Number	
Supplier	CUSTOMER	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	9120547	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	10-NOV-2009, 14:15:59
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9294
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
PORT(2)		POI					
XY		3.72631	3.70900	0.02000	-0.02000	0.01731	
Z		4.51477	4.50000	0.02000	-0.02000	0.01477	
PP_MYPX		74.84602	75.00000			-0.15398	
PORT(3)		POI					
XY		4.29824	4.30000	0.02000	-0.02000	-0.00176	
Z		4.51172	4.50000	0.02000	-0.02000	0.01172	
PORT(4)		POI					
XY		3.73522	3.70900	0.02000	-0.02000	0.02622	0.00622
Z		3.92698	3.92400	0.02000	-0.02000	0.00298	
PP_MYPZ		75.77119	75.00000			0.77119	
PORT(5)		POI					
XY		4.31073	4.30000	0.02000	-0.02000	0.01073	
Z		7.20303	7.18500	0.02000	-0.02000	0.01803	
PORT(6)		POI					
XY		4.31691	4.30000	0.02000	-0.02000	0.01691	
Z		7.95974	7.93500	0.02000	-0.02000	0.02474	0.00474
PORT(7)		POI					
XY		4.30178	4.30000	0.02000	-0.02000	0.00178	
Z		8.68880	8.68500	0.02000	-0.02000	0.00380	
PP_MYPX		126.65965	126.70000			-0.04035	
PORT(8)		POI					
XY		4.29795	4.30000	0.02000	-0.02000	-0.00205	
Z		9.44073	9.43500	0.02000	-0.02000	0.00573	
PORT(9)		POI					
XY		4.30620	4.30000	0.02000	-0.02000	0.00620	
Z		10.21384	10.18500	0.02000	-0.02000	0.02884	0.00884
PP_MYPX		233.50741	233.30000			0.20741	
PORT(10)		POI					
XY		4.31526	4.30000	0.02000	-0.02000	0.01526	
Z		10.94121	10.93500	0.02000	-0.02000	0.00621	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
PORT(11)		POI					
XY		4.30522	4.30000	0.02000	-0.02000	0.00522	
Z		11.70357	11.68500	0.02000	-0.02000	0.01857	
PORT(12)		POI					
XY		4.30848	4.30000	0.02000	-0.02000	0.00848	
Z		12.42441	12.43500	0.02000	-0.02000	-0.01059	
PP_MYPX		126.33979	126.70000			-0.36021	
PORT(13)		POI					
XY		4.30628	4.30000	0.02000	-0.02000	0.00628	
Z		13.15205	13.18500	0.02000	-0.02000	-0.03295	
PORT(14)		POI					
XY		4.30319	4.30000	0.02000	-0.02000	0.00319	
Z		13.92571	13.93500	0.02000	-0.02000	-0.00929	
PP_MYPX		233.78064	233.30000			0.48064	
PORT(15)		POI					
XY		4.30910	4.30000	0.02000	-0.02000	0.00910	
Z		15.43720	15.43500	0.02000	-0.02000	0.00220	
PORT(16)		POI					
XY		4.30841	4.30000	0.02000	-0.02000	0.00841	
Z		15.42639	15.43500	0.02000	-0.02000	-0.00861	
DIST_4P875		AXI					
X		-4.87536	4.87500	0.02000	-0.02000	0.00036	
DIST_2P625		AXI					
DZ		-2.61654	2.62500	0.02000	-0.02000	-0.00846	
PAR_C		PLA					
PARALL		0.00377	0.00000	0.01000	0.00000	0.00377	
PAR_A		PLA					
PARALL		0.00397	0.00000	0.02000	0.00000	0.00397	
TB1		SPH					
FORM		0.00027					
DM		0.49992					
X		4.25791					
Y		3.30361					
Z		4.50664					
TB2		SPH					
FORM		0.00021					
DM		0.49655					
X		-0.00618					
Y		3.30087					
Z		0.25995					
TB3		SPH					
FORM		0.00022					
DM		0.50003					
X		-6.50180					
Y		3.30599					
Z		2.02562					

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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic

TB4 **SPH**

FORM	0.00190
DM	0.49441
X	-6.49424
Y	3.30814
Z	7.02965

TB5 **SPH**

FORM	0.00182
DM	0.48940
X	-3.91437
Y	0.04167
Z	18.29950

TB6 **SPH**

FORM	0.00240
DM	0.49375
X	0.02023
Y	3.84614
Z	16.02870

TB7 **SPH**

FORM	0.00108
DM	0.49029
X	3.83553
Y	0.02708
Z	18.29666

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