

Quindos Measuring Report



3D-Application Center

Description	STRONGBACK	Customer	
Drawing Number	381-000-86 R07	Serial Number	38
Remarks		Article Number	
Supplier		Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order		Department	
Inspector	Quindos	Inspection Date	16-APR-2008, 08:07:09
Measuring Device	GRE 45 12 9	Measuring Program	Quindos7 - V 7.01.8086-
User Name	ereese	WKP Name	UNDULATOR

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Y_FACE(1)		PLA					
FORM		0.0041					
Y		-142.4172	142.4000	0.2000	-0.2000	0.0172	
PA_PXPY		-90.0098					
FACE_TO_B(1)		PLA					
SQRNES		0.0125	0.0000	0.0500	0.0000	0.0125	
SLOT_N(1)		PLA					
FORM		0.0132					
Z		-1200.0649	1200.0000			0.0649	
N_TO_FACE(1)		PLA					
SQRNES		0.0136					
N_TO_B(1)		PLA					
SQRNES		0.0177					
SLOT_P(1)		PLA					
FORM		0.0131					
Z		-1139.9785	1140.0000			-0.0215	
P_TO_FACE(1)		PLA					
SQRNES		0.0134					
P_TO_B(1)		PLA					
SQRNES		0.0212					
SLOT(1)		PLA					
MIN_DIS		60.0718	60.0000	0.1000	0.0000	0.0718	
MAX_DIS		60.0985	60.0000	0.1000	0.0000	0.0985	
Z		-1170.0217	1170.0000			0.0217	
Y_FACE(2)		PLA					
FORM		0.0015					
Y		-142.4218	142.4000	0.2000	-0.2000	0.0218	
PA_PXPY		-90.0110					

Date: 16-Apr-08, 08:07:16			UNDULATOR			Page 2 of 2	
Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
FACE_TO_B(2)			PLA				
	SQRNES	0.0143	0.0000	0.0500	0.0000	0.0143	
SLOT_N(2)			PLA				
	FORM	0.0121					
	Z	1200.0931	1200.0000			0.0931	
N_TO_FACE(2)			PLA				
	SQRNES	0.0125					
N_TO_B(2)			PLA				
	SQRNES	0.0139					
SLOT_P(2)			PLA				
	FORM	0.0134					
	Z	1140.0070	1140.0000			0.0070	
P_TO_FACE(2)			PLA				
	SQRNES	0.0138					
P_TO_B(2)			PLA				
	SQRNES	0.0166					
SLOT(2)			PLA				
	MIN_DIS	60.0718	60.0000	0.1000	0.0000	0.0718	
	MAX_DIS	60.0972	60.0000	0.1000	0.0000	0.0972	
	Z	1170.0501	1170.0000			0.0501	
FEET_ANGLE			ANG				
	ANG	0.0012					
END			PLA				
	FORM	0.0003					
	Z	3400.0080	3400.0000	0.2000	0.0000	0.0080	
OD(1)			CIR				
	FORM	0.0038					
	DM	305.9957	304.8000	2.0000	0.0000	1.1957	
	X	112.9690	113.0000			-0.0310	
	Y	-134.9938	135.0000			-0.0062	
	Z	250.7641					
OD(2)			CIR				
	FORM	0.0085					
	DM	305.9838	304.8000	2.0000	0.0000	1.1838	
	X	112.8601	113.0000			-0.1399	
	Y	-135.0588	135.0000			0.0588	
	Z	1749.5667					
OD(3)			CIR				
	FORM	0.0099					
	DM	305.9900	304.8000	2.0000	0.0000	1.1900	
	X	112.9236	113.0000			-0.0764	
	Y	-135.0565	135.0000			0.0565	
	Z	3149.6965					

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
Date: 16-Apr-08, 08:07:16			UNDULATOR			Page 2 of 2	