

Quindos Measuring Report



3D-Application Center

Description	STRONGBACK	Customer	
Drawing Number	381-000-86 R07	Serial Number	37
Remarks		Article Number	
Supplier		Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order		Department	
Inspector	Quindos	Inspection Date	28-AUG-2007, 10:06:51
Measuring Device	GRE 45 12 9	Measuring Program	Quindos7 - V 7.00.7221
User Name	Quindos	WKP Name	UNDULATOR

Text	Eva1.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Y_FACE(1)		PLA					
	FORM	0.0225					
	Y	-142.3591	142.4000	0.2000	-0.2000	-0.0409	
FACE_TO_B(1)		PLA					
	SQRNES	0.0224	0.0000	0.0500	0.0000	0.0224	
SLOT_N(1)		PLA					
	FORM	0.0175					
	Z	-1199.8886	1200.0000			-0.1114	
N_TO_FACE(1)		PLA					
	SQRNES	0.0598					
N_TO_B(1)		PLA					
	SQRNES	0.0178					
SLOT_P(1)		PLA					
	FORM	0.0208					
	Z	-1140.1062	1140.0000			0.1062	
P_TO_FACE(1)		PLA					
	SQRNES	0.0624					
P_TO_B(1)		PLA					
	SQRNES	0.0205					
SLOT(1)		PLA					
	MIN_DIS	59.7111	60.0000	0.1000	0.0000	-0.2889	
	MAX_DIS	59.8241	60.0000	0.1000	0.0000	-0.1759	
	Z	-1169.9974	1170.0000			-0.0026	
Y_FACE(2)		PLA					
	FORM	0.0102					
	Y	-142.3311	142.4000	0.2000	-0.2000	-0.0689	
FACE_TO_B(2)		PLA					
	SQRNES	0.0121	0.0000	0.0500	0.0000	0.0121	
Text	Eva1.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic

SLOT_N(2) PLA
 FORM 0.0397
 Z 1199.8981 1200.0000 -0.1019

N_TO_FACE(2) PLA
 SQRNES 0.0550

N_TO_B(2) PLA
 SQRNES 0.0428

SLOT_P(2) PLA
 FORM 0.0184
 Z 1140.1177 1140.0000 0.1176

P_TO_FACE(2) PLA
 SQRNES 0.0594

P_TO_B(2) PLA
 SQRNES 0.0189

SLOT(2) PLA
 MIN_DIS 59.7110 60.0000 0.1000 0.0000 -0.2890  
 MAX_DIS 59.8248 60.0000 0.1000 0.0000 -0.1752  
 Z 1170.0079 1170.0000 0.0078

END PLA
 FORM 0.0072
 Z 3399.9459 3400.0000 0.2000 0.0000 -0.0541  

OD(1) CIR
 FORM 0.0076
 DM 305.5850 304.8000 2.0000 0.0000 0.7849 
 X 112.6792 113.0000 -0.3208
 Y -134.4313 135.0000 -0.5687
 Z 250.7623

OD(2) CIR
 FORM 0.0196
 DM 305.0222 304.8000 2.0000 0.0000 0.2222 
 X 111.8811 113.0000 -1.1189
 Y -134.0826 135.0000 -0.9174
 Z 1749.5638

OD(3) CIR
 FORM 0.0522
 DM 305.0966 304.8000 2.0000 0.0000 0.2966 
 X 112.6686 113.0000 -0.3314
 Y -133.5341 135.0000 -1.4659
 Z 3148.8991

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
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