

Quindos Measuring Report



3D-Application Center

Description	STRONGBACK	Customer	
Drawing Number	381-000-86 R07	Serial Number	36
Remarks		Article Number	
Supplier		Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order		Department	
Inspector	Quindos	Inspection Date	04-SEP-2007, 11:10:23
Measuring Device	GRE 45 12 9	Measuring Program	Quindos7 - V 7.00.7221
User Name	Quindos	WKP Name	UNDULATOR

Text	Eva1.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Y_FACE(1)		PLA					
FORM		0.0019					
Y		-142.3613	142.4000	0.2000	-0.2000	-0.0387	
FACE_TO_B(1)		PLA					
SQRNES		0.0134	0.0000	0.0500	0.0000	0.0134	
SLOT_N(1)		PLA					
FORM		0.0120					
Z		-1200.1358	1200.0000			0.1358	
N_TO_FACE(1)		PLA					
SQRNES		0.0123					
N_TO_B(1)		PLA					
SQRNES		0.0156					
SLOT_P(1)		PLA					
FORM		0.0131					
Z		-1140.0527	1140.0000			0.0527	
P_TO_FACE(1)		PLA					
SQRNES		0.0134					
P_TO_B(1)		PLA					
SQRNES		0.0194					
SLOT(1)		PLA					
MIN_DIS		60.0681	60.0000	0.1000	0.0000	0.0681	
MAX_DIS		60.0946	60.0000	0.1000	0.0000	0.0946	
Z		-1170.0942	1170.0000			0.0942	
Y_FACE(2)		PLA					
FORM		0.0126					
Y		-142.3840	142.4000	0.2000	-0.2000	-0.0160	
FACE_TO_B(2)		PLA					
SQRNES		0.0205	0.0000	0.0500	0.0000	0.0205	
Text	Eva1.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Date: 04-Sep-07, 11:10:30			UNDULATOR			Page 1 of 2	

Date: 04-Sep-07, 11:10:30			UNDULATOR			Page 2 of 2	
Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic

SLOT_N(2) PLA
 FORM 0.0127
 Z 1200.0104 1200.0000 0.0104

N_TO_FACE(2) PLA
 SQRNES 0.0131

N_TO_B(2) PLA
 SQRNES 0.0145

SLOT_P(2) PLA
 FORM 0.0116
 Z 1139.9216 1140.0000 -0.0784

P_TO_FACE(2) PLA
 SQRNES 0.0120

P_TO_B(2) PLA
 SQRNES 0.0168

SLOT(2) PLA
 MIN_DIS 60.0747 60.0000 0.1000 0.0000 0.0747 
 MAX_DIS 60.0999 60.0000 0.1000 0.0000 0.0999 
 Z 1169.9660 1170.0000 -0.0340

END PLA
 FORM 0.0001
 Z 3399.9171 3400.0000 0.2000 0.0000 -0.0829 

OD(1) CIR
 FORM 0.0051
 DM 305.9553 304.8000 2.0000 0.0000 1.1553 
 X 112.9608 113.0000 -0.0392
 Y -134.9852 135.0000 -0.0148
 Z 250.7621

OD(2) CIR
 FORM 0.0034
 DM 305.9454 304.8000 2.0000 0.0000 1.1454 
 X 112.7953 113.0000 -0.2047
 Y -135.0231 135.0000 0.0231
 Z 1749.5645

OD(3) CIR
 FORM 0.0034
 DM 305.9640 304.8000 2.0000 0.0000 1.1640 
 X 112.8658 113.0000 -0.1342
 Y -135.0379 135.0000 0.0379
 Z 3149.6922

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
Date: 04-Sep-07, 11:10:30			UNDULATOR			Page 2 of 2	