

Quindos Measuring Report



3D-Application Center

Description	STRONGBACK	Customer	
Drawing Number	381-000-86 R07	Serial Number	35
Remarks		Article Number	
Supplier		Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order		Department	
Inspector	Quindos	Inspection Date	14-SEP-2007, 09:25:45
Measuring Device	GRE 45 12 9	Measuring Program	Quindos7 - V 7.00.7221
User Name	ereese	WKP Name	UNDULATOR

Text	Eva1.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Y_FACE(1)		PLA					
	FORM	0.0075					
	Y	-142.2257	142.4000	0.2000	-0.2000	-0.1743	
FACE_TO_B(1)		PLA					
	SQRNES	0.0074	0.0000	0.0500	0.0000	0.0074	
SLOT_N(1)		PLA					
	FORM	0.0316					
	Z	-1200.0683	1200.0000			0.0683	
N_TO_FACE(1)		PLA					
	SQRNES	0.0317					
N_TO_B(1)		PLA					
	SQRNES	0.0328					
SLOT_P(1)		PLA					
	FORM	0.0314					
	Z	-1139.9890	1140.0000			-0.0110	
P_TO_FACE(1)		PLA					
	SQRNES	0.0312					
P_TO_B(1)		PLA					
	SQRNES	0.0412					
SLOT(1)		PLA					
	MIN_DIS	60.0627	60.0000	0.1000	0.0000	0.0627	
	MAX_DIS	60.1388	60.0000	0.1000	0.0000	0.1388	
	Z	-1170.0286	1170.0000			0.0286	
Y_FACE(2)		PLA					
	FORM	0.0031					
	Y	-142.3815	142.4000	0.2000	-0.2000	-0.0185	
FACE_TO_B(2)		PLA					
	SQRNES	0.0116	0.0000	0.0500	0.0000	0.0116	
Text	Eva1.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Date: 14-Sep-07, 09:25:59			UNDULATOR			Page 2 of 2	
Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic

SLOT_N(2) PLA
 FORM 0.0070
 Z 1200.0430 1200.0000 0.0430

N_TO_FACE(2) PLA
 SQRNES 0.0072

N_TO_B(2) PLA
 SQRNES 0.0112

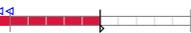
SLOT_P(2) PLA
 FORM 0.0069
 Z 1139.9730 1140.0000 -0.0270

P_TO_FACE(2) PLA
 SQRNES 0.0071

P_TO_B(2) PLA
 SQRNES 0.0131

SLOT(2) PLA
 MIN_DIS 60.0614 60.0000 0.1000 0.0000 0.0614 
 MAX_DIS 60.0777 60.0000 0.1000 0.0000 0.0777 
 Z 1170.0080 1170.0000 0.0080

END PLA
 FORM 0.0007
 Z 3399.9961 3400.0000 0.2000 0.0000 -0.0039  ◀

OD(1) CIR
 FORM 0.0107
 DM 302.7245 304.8000 2.0000 0.0000 -2.0755  ◀
 X 113.0116 113.0000 0.0115
 Y -134.6936 135.0000 -0.3064
 Z 250.7628

OD(2) CIR
 FORM 0.0060
 DM 302.9086 304.8000 2.0000 0.0000 -1.8914  ◀
 X 112.8273 113.0000 -0.1727
 Y -134.8591 135.0000 -0.1409
 Z 1749.5642

OD(3) CIR
 FORM 0.0061
 DM 302.8140 304.8000 2.0000 0.0000 -1.9860  ◀
 X 112.8637 113.0000 -0.1363
 Y -134.9915 135.0000 -0.0085
 Z 3149.6928

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
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