

Quindos Measuring Report



3D-Application Center

Description	STRONGBACK	Customer	
Drawing Number	381-000-86 R07	Serial Number	34
Remarks		Article Number	
Supplier		Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order		Department	
Inspector	Quindos	Inspection Date	04-APR-2008, 10:32:11
Measuring Device	GRE 45 12 9	Measuring Program	Quindos7 - V 7.01.8086-
User Name	ereese	WKP Name	UNDULATOR

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Y_FACE(1)		PLA					
FORM		0.0042					
Y		-142.3572	142.4000	0.2000	-0.2000	-0.0428	
PA_PXPY		-90.0101					
FACE_TO_B(1)		PLA					
SQRNES		0.0143	0.0000	0.0500	0.0000	0.0143	
SLOT_N(1)		PLA					
FORM		0.0126					
Z		-1200.0629	1200.0000			0.0629	
N_TO_FACE(1)		PLA					
SQRNES		0.0129					
N_TO_B(1)		PLA					
SQRNES		0.0142					
SLOT_P(1)		PLA					
FORM		0.0114					
Z		-1139.9788	1140.0000			-0.0212	
P_TO_FACE(1)		PLA					
SQRNES		0.0118					
P_TO_B(1)		PLA					
SQRNES		0.0149					
SLOT(1)		PLA					
MIN_DIS		60.0700	60.0000	0.1000	0.0000	0.0700	
MAX_DIS		60.0963	60.0000	0.1000	0.0000	0.0963	
Z		-1170.0208	1170.0000			0.0208	
Y_FACE(2)		PLA					
FORM		0.0022					
Y		-142.3751	142.4000	0.2000	-0.2000	-0.0249	
PA_PXPY		-90.0080					

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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
FACE_TO_B(2)			PLA				
	SQRNES	0.0082	0.0000	0.0500	0.0000	0.0082	
SLOT_N(2)			PLA				
	FORM	0.0146					
	Z	1200.1045	1200.0000			0.1045	
N_TO_FACE(2)			PLA				
	SQRNES	0.0150					
N_TO_B(2)			PLA				
	SQRNES	0.0137					
SLOT_P(2)			PLA				
	FORM	0.0125					
	Z	1140.0188	1140.0000			0.0188	
P_TO_FACE(2)			PLA				
	SQRNES	0.0128					
P_TO_B(2)			PLA				
	SQRNES	0.0128					
SLOT(2)			PLA				
	MIN_DIS	60.0713	60.0000	0.1000	0.0000	0.0713	
	MAX_DIS	60.0970	60.0000	0.1000	0.0000	0.0970	
	Z	1170.0617	1170.0000			0.0617	
FEET_ANGLE			ANG				
	ANG	0.0021					
END			PLA				
	FORM	0.0015					
	Z	3400.0294	3400.0000	0.2000	0.0000	0.0294	
OD(1)			CIR				
	FORM	0.0031					
	DM	306.0127	304.8000	2.0000	0.0000	1.2127	
	X	112.9128	113.0000			-0.0872	
	Y	-134.9365	135.0000			-0.0635	
	Z	250.7630					
OD(2)			CIR				
	FORM	0.0068					
	DM	305.9551	304.8000	2.0000	0.0000	1.1551	
	X	112.7023	113.0000			-0.2977	
	Y	-134.9432	135.0000			-0.0568	
	Z	1749.5645					
OD(3)			CIR				
	FORM	0.0092					
	DM	305.9588	304.8000	2.0000	0.0000	1.1588	
	X	112.8467	113.0000			-0.1533	
	Y	-134.9782	135.0000			-0.0218	
	Z	3149.6951					