

Quindos Measuring Report



3D-Application Center

Description	STRONGBACK	Customer	
Drawing Number	381-000-86 R07	Serial Number	33
Remarks		Article Number	
Supplier		Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order		Department	
Inspector	Quindos	Inspection Date	23-OCT-2007, 10:16:09
Measuring Device	GRE 45 12 9	Measuring Program	Quindos7 - V 7.00.7221
User Name	ereese	WKP Name	UNDULATOR

Text	Evał.	Actual	Nominal	Up.Toł.	Low.Toł.	Act-Nom	Graphic
Y_FACE(1)		PLA					
FORM		0.0038					
Y		-142.2885	142.4000	0.2000	-0.2000	-0.1115	
PA_PXPY		-90.0038					
FACE_TO_B(1)		PLA					
SQRNES		0.0059	0.0000	0.0500	0.0000	0.0059	
SLOT_N(1)		PLA					
FORM		0.0155					
Z		-1200.0938	1200.0000			0.0938	
N_TO_FACE(1)		PLA					
SQRNES		0.0168					
N_TO_B(1)		PLA					
SQRNES		0.0151					
SLOT_P(1)		PLA					
FORM		0.0094					
Z		-1140.0259	1140.0000			0.0259	
P_TO_FACE(1)		PLA					
SQRNES		0.0100					
P_TO_B(1)		PLA					
SQRNES		0.0153					
SLOT(1)		PLA					
MIN_DIS		60.0595	60.0000	0.1000	0.0000	0.0595	
MAX_DIS		60.0904	60.0000	0.1000	0.0000	0.0904	
Z		-1170.0599	1170.0000			0.0599	
Y_FACE(2)		PLA					
FORM		0.0047					
Y		-142.4126	142.4000	0.2000	-0.2000	0.0126	
PA_PXPY		-90.0046					

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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic

FACE_TO_B(2) PLA
 SQRNES 0.0102 0.0000 0.0500 0.0000 0.0102

SLOT_N(2) PLA
 FORM 0.0052
 Z 1200.0044 1200.0000 0.0044

N_TO_FACE(2) PLA
 SQRNES 0.0055

N_TO_B(2) PLA
 SQRNES 0.0100

SLOT_P(2) PLA
 FORM 0.0069
 Z 1139.9390 1140.0000 -0.0610

P_TO_FACE(2) PLA
 SQRNES 0.0071

P_TO_B(2) PLA
 SQRNES 0.0126

SLOT(2) PLA
 MIN_DIS 60.0582 60.0000 0.1000 0.0000 0.0582

MAX_DIS 60.0722 60.0000 0.1000 0.0000 0.0722

Z 1169.9717 1170.0000 -0.0283

END PLA
 FORM 0.0006
 Z 3399.9161 3400.0000 0.2000 0.0000 -0.0839

OD(1) CIR
 FORM 0.0114
 DM 303.0269 304.8000 2.0000 0.0000 -1.7731

X 112.9358 113.0000 -0.0642

Y -134.7695 135.0000 -0.2305

Z 250.7629

OD(2) CIR
 FORM 0.0101
 DM 303.1822 304.8000 2.0000 0.0000 -1.6178

X 112.7059 113.0000 -0.2941

Y -134.8793 135.0000 -0.1207

Z 1749.5657

OD(3) CIR
 FORM 0.0039
 DM 303.1147 304.8000 2.0000 0.0000 -1.6853

X 112.8466 113.0000 -0.1534

Y -135.0080 135.0000 0.0080

Z 3149.6945

FEET_ANGLE ANG
 ANG 0.0008

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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