

Quindos Measuring Report



3D-Application Center

Description	STRONGBACK	Customer	
Drawing Number	381-000-86 R07	Serial Number	32
Remarks		Article Number	
Supplier		Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order		Department	
Inspector	Quindos	Inspection Date	23-APR-2007, 09:59:31
Measuring Device	GRE 45 12 9	Measuring Program	Quindos7 - V 7.00.7085
User Name	Quindos	WKP Name	UNDULATOR

Text	Eva1.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Y_FACE(1)		PLA					
	FORM	0.0056					
	Y	-142.3897	142.4000	0.2000	-0.2000	-0.0103	
FACE_TO_B(1)		PLA					
	SQRNES	0.0099	0.0000	0.0500	0.0000	0.0099	
SLOT_N(1)		PLA					
	FORM	0.0134					
	Z	-1200.0810	1200.0000			0.0810	
N_TO_FACE(1)		PLA					
	SQRNES	0.0137					
N_TO_B(1)		PLA					
	SQRNES	0.0153					
SLOT_P(1)		PLA					
	FORM	0.0127					
	Z	-1139.9963	1140.0000			-0.0037	
P_TO_FACE(1)		PLA					
	SQRNES	0.0131					
P_TO_B(1)		PLA					
	SQRNES	0.0170					
SLOT(1)		PLA					
	MIN_DIS	60.0694	60.0000	0.1000	0.0000	0.0694	
	MAX_DIS	60.0968	60.0000	0.1000	0.0000	0.0968	
	Z	-1170.0387	1170.0000			0.0386	
Y_FACE(2)		PLA					
	FORM	0.0038					
	Y	-142.3958	142.4000	0.2000	-0.2000	-0.0042	
FACE_TO_B(2)		PLA					
	SQRNES	0.0155	0.0000	0.0500	0.0000	0.0155	
Text	Eva1.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Date: 23-Apr-07, 09:59:37			UNDULATOR			Page 1 of 2	

Date: 23-Apr-07, 09:59:37			UNDULATOR			Page 2 of 2	
Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic

SLOT_N(2)		PLA					
FORM		0.0138					
Z		1200.0752	1200.0000			0.0752	

N_TO_FACE(2)		PLA					
SQRNES		0.0142					

N_TO_B(2)		PLA					
SQRNES		0.0129					

SLOT_P(2)		PLA					
FORM		0.0120					
Z		1139.9885	1140.0000			-0.0115	

P_TO_FACE(2)		PLA					
SQRNES		0.0123					

P_TO_B(2)		PLA					
SQRNES		0.0126					

SLOT(2)		PLA					
MIN_DIS		60.0718	60.0000	0.1000	0.0000	0.0718	
MAX_DIS		60.0972	60.0000	0.1000	0.0000	0.0972	
Z		1170.0319	1170.0000			0.0319	

END		PLA					
FORM		0.0007					
Z		3399.9785	3400.0000	0.2000	0.0000	-0.0215	

OD(1)		CIR					
FORM		0.0111					
DM		306.0058	304.8000	2.0000	0.0000	1.2058	
X		112.9585	113.0000			-0.0415	
Y		-134.9412	135.0000			-0.0588	
Z		249.9976					

OD(2)		CIR					
FORM		0.0072					
DM		306.0583	304.8000	2.0000	0.0000	1.2583	
X		112.8336	113.0000			-0.1664	
Y		-134.9747	135.0000			-0.0253	
Z		1749.9969					

OD(3)		CIR					
FORM		0.0095					
DM		306.0609	304.8000	2.0000	0.0000	1.2609	
X		112.8963	113.0000			-0.1037	
Y		-135.0252	135.0000			0.0252	
Z		3149.9955					

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
Date: 23-Apr-07, 09:59:37			UNDULATOR			Page 2 of 2	