Pole Tip Number ------------>

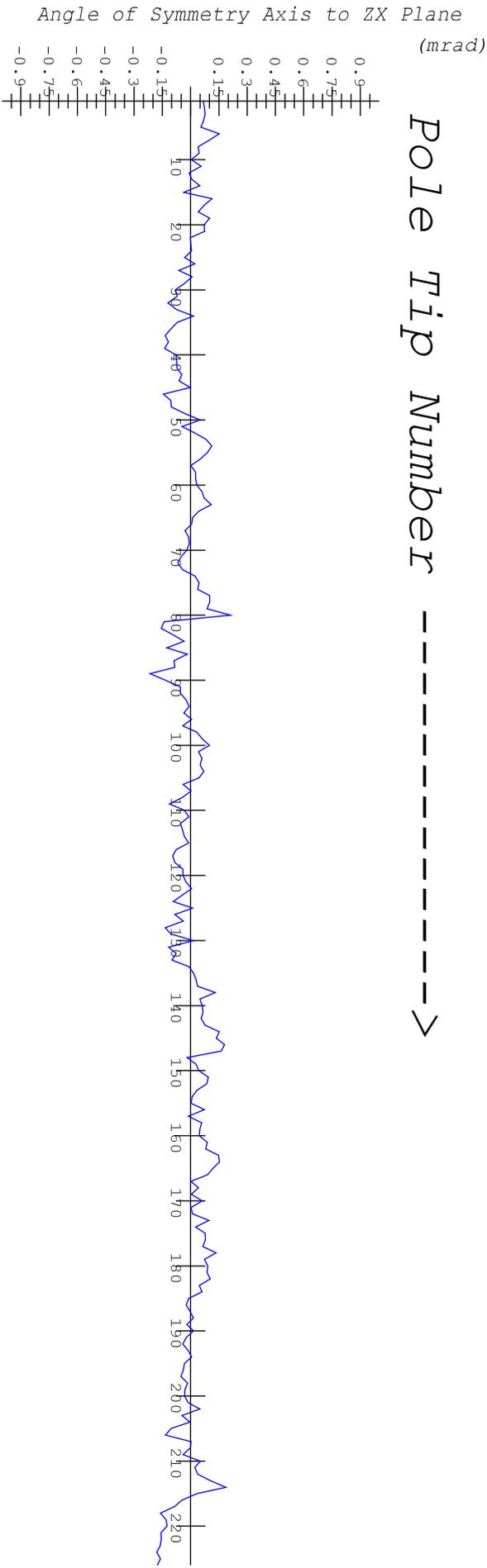## Included Angle Between Tips
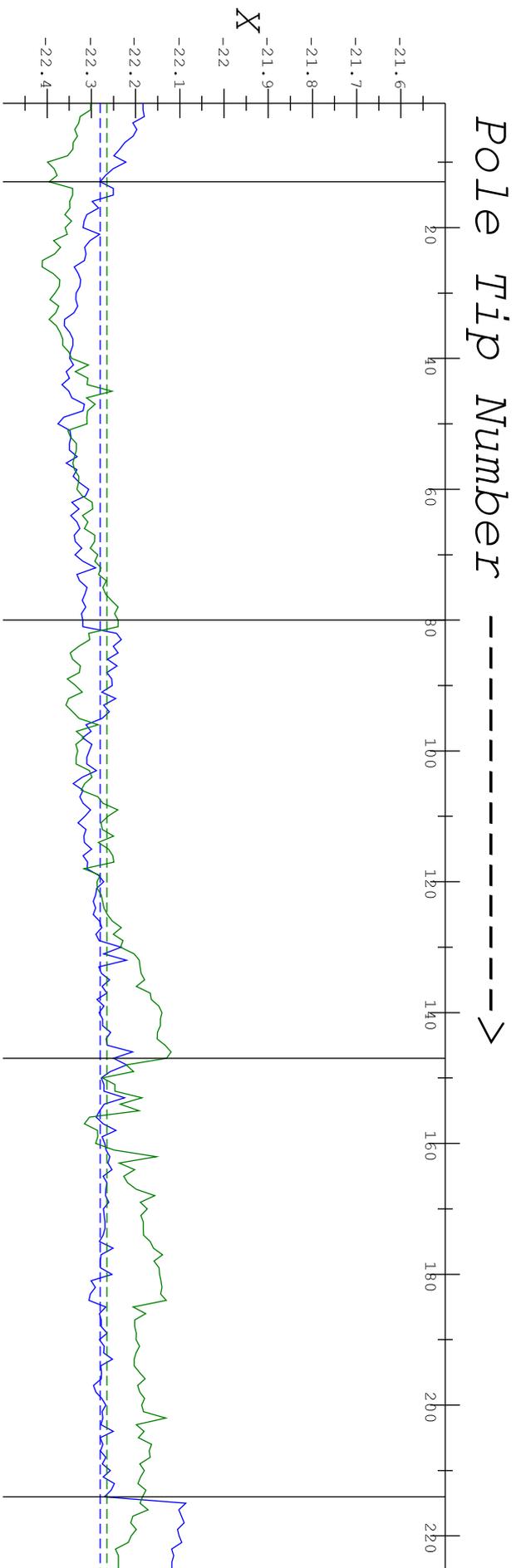

Angle of Symmetry Axis to ZX Plane

(mrad)

Symmetry Axis is the symmetry axis between the Upper and Lower Pole Tips
Included Angle is the angle between the Upper and Lower Pole Tips

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Undulator Pole Tip Angles
Inprocess Shim Check
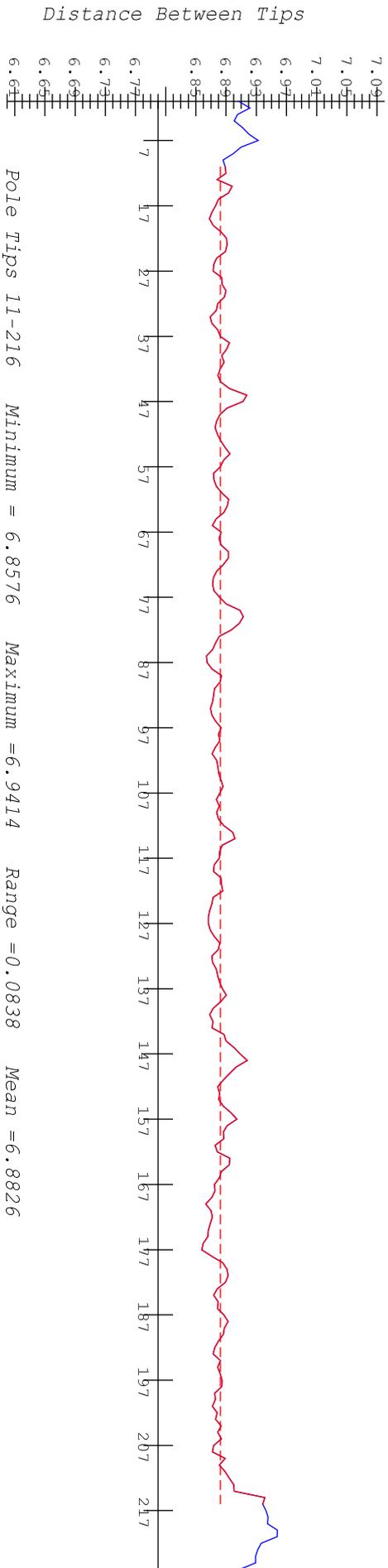*6.8mm Gap Undulator*

Pole Tip Number -------->

X

X values in mm
Green Solid = Point on front face of Upper Pole Tip 11.5mm above Magnetic C/L
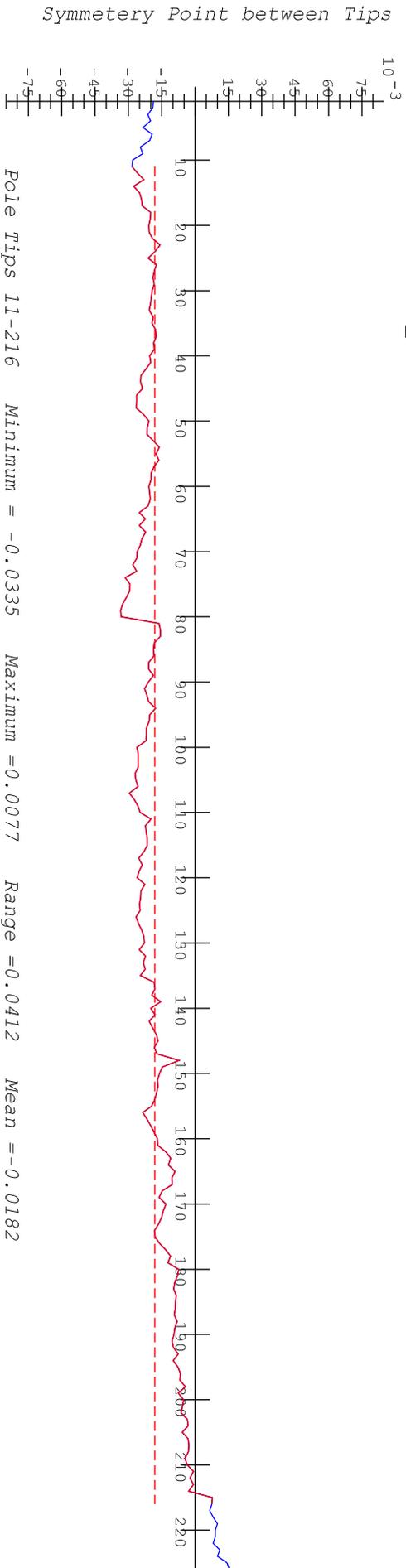Green Dash = Mean value of all Upper Pole Tips 11.5mm above Magnetic C/L   Mean value Upper Pole Tips = -22.265
Blue Solid = Point on front face of Lower Pole Tip 11.5mm below Magnetic C/L
Blue Dash = Mean value of all Lower Pole Tips 11.5mm below Magnetic C/L   Mean value Lower Pole Tips = -22.280

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Undulator Pole Tip Location
Inprocess Shim Check
6.8mm Gap Undulator

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Distance Between Tips

in mm

Pole Tips 11-216   Minimum = 6.8576   Maximum =6.9414   Range =0.0838   Mean =6.8826

Symmetery Point between Tips

Pole Tip Number ------------>

Pole Tips 11-216   Minimum = -0.0335   Maximum =0.0077   Range =0.0412   Mean =-0.0182

Symmetry Point is the symmetry point between the Upper and Lower Pole Tips were they intersect a YZ plane at the Magnetic C\L

Broken Red line is Mean Value of Symmetry Points and Mean Value of Gap Distance

Distance Between Tips is the distance between the Upper and Lower Pole Tips were they intersect a YZ plane at the Magnetic C\L
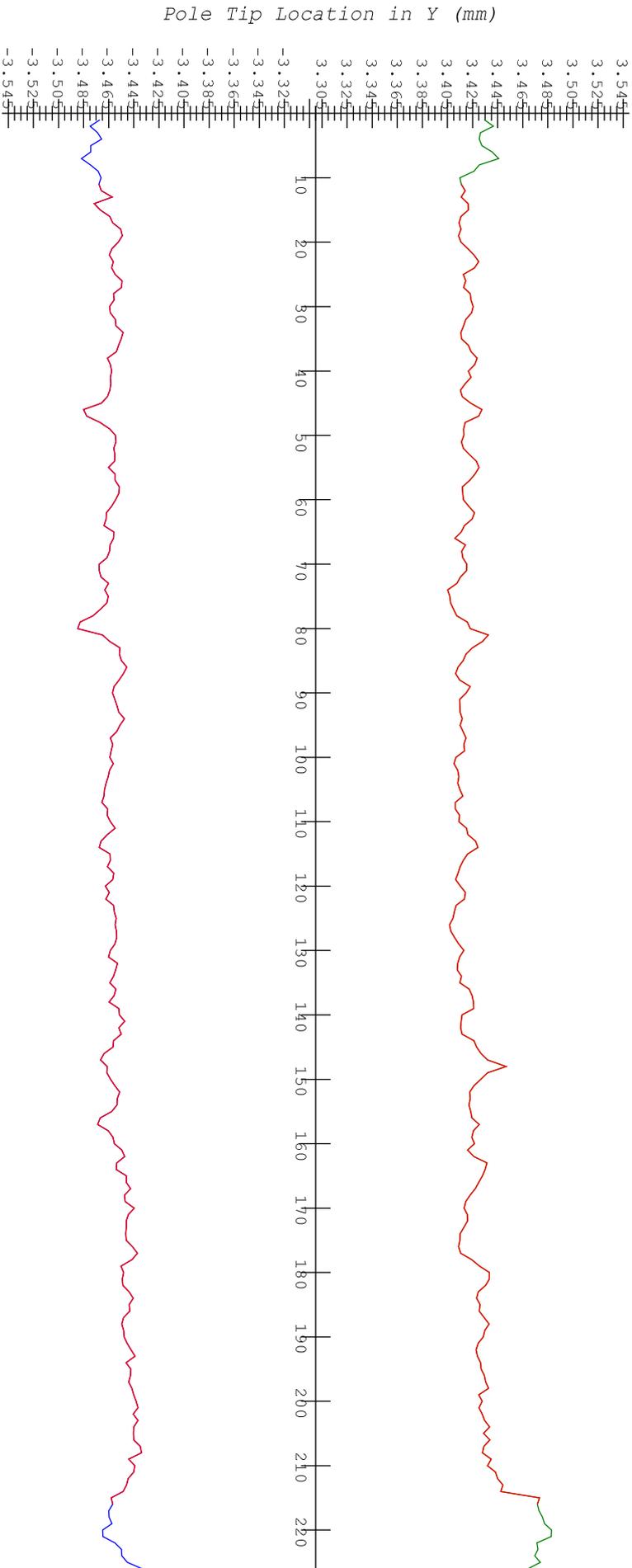
Pole Tip Location in Y (mm)

Pole Tip Number ----------->

Pole Tips 11-216   Minimum = 3.4051   Maximum = 3.4784   Range = 0.0733

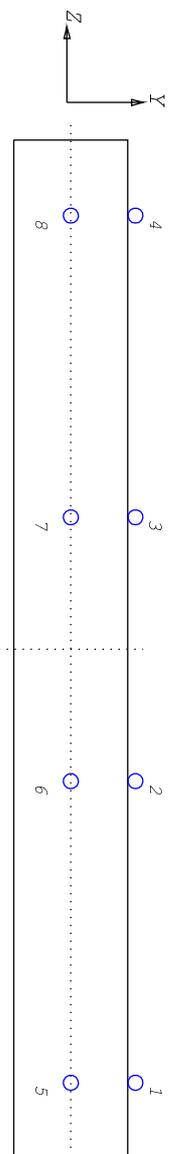Pole Tips 11-216   Minimum = -3.4898   Maximum = -3.4389   Range = 0.0509

Green + Red = The position of the Upper Pole Tips at Magnetic C\L (Pole Tips 11-216 in Red)
Blue + Red = The position of the Lower Pole Tips at Magnetic C\L (Pole Tips 11-216 in Red)

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Undulator Pole Tip Location

Inprocess Shim Check
6.8 mm Gap Undulator

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Undulator Dimensional Fiducialization
Inprocess Shim Check
6.8MM Gap Undulator

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Top Magnetic Structure

Bottom Magnetic Structure

Strongback

	C\L Offset	Length
Top Magnetic Structure	-0.329	3380.684
Bottom Magnetic Structure	-0.316	3380.635
Strongback	0.000	3399.796

Dimensions in mm   Angles in mrad

TOOLING BALL LOCATIONS

NUM.	X	Y	Z
1	-0.0437	179.8279	-1558.589
2	0.0855	179.7599	-585.0557
3	0.1189	179.7279	591.0367
4	0.1680	179.8693	1561.9020
5	248.2623	0.0323	-1558.650
6	248.2815	0.0536	-585.0396
7	248.3183	0.0254	591.0740
8	248.3182	0.0653	1561.8980