

Quindos Measuring Report



3D-Application Center

Description	STRONGBACK	Customer	
Drawing Number	381-000-86 R07	Serial Number	30
Remarks		Article Number	
Supplier		Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order		Department	
Inspector	Quindos	Inspection Date	28-JAN-2008, 10:52:55
Measuring Device	GRE 45 12 9	Measuring Program	Quindos7 - V 7.01.7330-
User Name	ereese	WKP Name	UNDULATOR

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Y_FACE(1)		PLA					
FORM		0.0036					
Y		-142.3395	142.4000	0.2000	-0.2000	-0.0606	
PA_PXPY		-90.0147					
FACE_TO_B(1)		PLA					
SQRNES		0.0194	0.0000	0.0500	0.0000	0.0194	
SLOT_N(1)		PLA					
FORM		0.0132					
Z		-1200.0277	1200.0000			0.0277	
N_TO_FACE(1)		PLA					
SQRNES		0.0134					
N_TO_B(1)		PLA					
SQRNES		0.0188					
SLOT_P(1)		PLA					
FORM		0.0127					
Z		-1139.9453	1140.0000			-0.0547	
P_TO_FACE(1)		PLA					
SQRNES		0.0130					
P_TO_B(1)		PLA					
SQRNES		0.0228					
SLOT(1)		PLA					
MIN_DIS		60.0679	60.0000	0.1000	0.0000	0.0679	
MAX_DIS		60.0945	60.0000	0.1000	0.0000	0.0945	
Z		-1169.9865	1170.0000			-0.0135	
Y_FACE(2)		PLA					
FORM		0.0027					
Y		-142.3716	142.4000	0.2000	-0.2000	-0.0284	
PA_PXPY		-90.0105					

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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
FACE_TO_B(2)			PLA				
	SQRNES	0.0122	0.0000	0.0500	0.0000	0.0122	
SLOT_N(2)			PLA				
	FORM	0.0131					
	Z	1200.1726	1200.0000			0.1726	
N_TO_FACE(2)			PLA				
	SQRNES	0.0135					
N_TO_B(2)			PLA				
	SQRNES	0.0122					
SLOT_P(2)			PLA				
	FORM	0.0114					
	Z	1140.0853	1140.0000			0.0853	
P_TO_FACE(2)			PLA				
	SQRNES	0.0118					
P_TO_B(2)			PLA				
	SQRNES	0.0144					
SLOT(2)			PLA				
	MIN_DIS	60.0728	60.0000	0.1000	0.0000	0.0728	
	MAX_DIS	60.0979	60.0000	0.1000	0.0000	0.0979	
	Z	1170.1290	1170.0000			0.1290	
FEET_ANGLE			ANG				
	ANG	0.0042					
END			PLA				
	FORM	0.0013					
	Z	3400.0694	3400.0000	0.2000	0.0000	0.0694	
OD(1)			CIR				
	FORM	0.0048					
	DM	306.0356	304.8000	2.0000	0.0000	1.2356	
	X	112.9399	113.0000			-0.0601	
	Y	-134.9392	135.0000			-0.0608	
	Z	250.7643					
OD(2)			CIR				
	FORM	0.0013					
	DM	306.0098	304.8000	2.0000	0.0000	1.2098	
	X	112.8406	113.0000			-0.1594	
	Y	-134.9695	135.0000			-0.0305	
	Z	1749.5665					
OD(3)			CIR				
	FORM	0.0049					
	DM	305.9846	304.8000	2.0000	0.0000	1.1846	
	X	112.8780	113.0000			-0.1220	
	Y	-135.0052	135.0000			0.0052	
	Z	3149.6963					

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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