

Quindos Measuring Report



3D-Application Center

Description	STRONGBACK	Customer	
Drawing Number	381-000-86 R07	Serial Number	29
Remarks		Article Number	
Supplier		Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order		Department	
Inspector	Quindos	Inspection Date	13-MAR-2008, 11:05:48
Measuring Device	GRE 45 12 9	Measuring Program	Quindos7 - V 7.01.7330-
User Name	ereese	WKP Name	UNDULATOR

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Y_FACE(1)		PLA					
FORM		0.0036					
Y		-142.3274	142.4000	0.2000	-0.2000	-0.0726	
PA_PXPY		-90.0019					
FACE_TO_B(1)		PLA					
SQRNES		0.0040	0.0000	0.0500	0.0000	0.0040	
SLOT_N(1)		PLA					
FORM		0.0377					
Z		-1200.0582	1200.0000			0.0582	
N_TO_FACE(1)		PLA					
SQRNES		0.0375					
N_TO_B(1)		PLA					
SQRNES		0.0371					
SLOT_P(1)		PLA					
FORM		0.0132					
Z		-1140.0089	1140.0000			0.0088	
P_TO_FACE(1)		PLA					
SQRNES		0.0135					
P_TO_B(1)		PLA					
SQRNES		0.0196					
SLOT(1)		PLA					
MIN_DIS		60.0346	60.0000	0.1000	0.0000	0.0346	
MAX_DIS		60.0948	60.0000	0.1000	0.0000	0.0948	
Z		-1170.0335	1170.0000			0.0335	
Y_FACE(2)		PLA					
FORM		0.0043					
Y		-142.4519	142.4000	0.2000	-0.2000	0.0519	
PA_PXPY		-90.0099					

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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
FACE_TO_B(2)			PLA				
	SQRNES	0.0139	0.0000	0.0500	0.0000	0.0139	
SLOT_N(2)			PLA				
	FORM	0.0111					
	Z	1200.0394	1200.0000			0.0394	
N_TO_FACE(2)			PLA				
	SQRNES	0.0122					
N_TO_B(2)			PLA				
	SQRNES	0.0110					
SLOT_P(2)			PLA				
	FORM	0.0110					
	Z	1139.9987	1140.0000			-0.0013	
P_TO_FACE(2)			PLA				
	SQRNES	0.0117					
P_TO_B(2)			PLA				
	SQRNES	0.0159					
SLOT(2)			PLA				
	MIN_DIS	60.0306	60.0000	0.1000	0.0000	0.0306	
	MAX_DIS	60.0607	60.0000	0.1000	0.0000	0.0607	
	Z	1170.0191	1170.0000			0.0191	
FEET_ANGLE			ANG				
	ANG	0.0081					
END			PLA				
	FORM	0.0030					
	Z	3399.9907	3400.0000	0.2000	0.0000	-0.0093	
OD(1)			CIR				
	FORM	0.0087					
	DM	303.0597	304.8000	2.0000	0.0000	-1.7403	
	X	112.9523	113.0000			-0.0477	
	Y	-134.8846	135.0000			-0.1154	
	Z	250.7636					
OD(2)			CIR				
	FORM	0.0119					
	DM	303.1885	304.8000	2.0000	0.0000	-1.6115	
	X	112.7409	113.0000			-0.2591	
	Y	-134.9742	135.0000			-0.0258	
	Z	1749.5666					
OD(3)			CIR				
	FORM	0.0063					
	DM	303.0707	304.8000	2.0000	0.0000	-1.7293	
	X	112.8288	113.0000			-0.1712	
	Y	-135.0820	135.0000			0.0820	
	Z	3149.6949					

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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