Quindos Measuring Report

3D-Application Center

Description	STRONGBACK	Customer	
Drawing Number	381-000-86 R07	Serial Number	25
Remarks		Article Number	
Supplier		Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order		Department	
Inspector	Quindos	Inspection Date	18-JUL-2007, 09:12:11
Measuring Device	GRE 45 12 9	Measuring Program	Quindos7 - V 7.00.7173
User Name	Quindos	WKP Name	UNDULATOR

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
Y_FACE(1)	PLA						
	FORM	0.0134					
	Y	-142.4148	142.4000	0.2000	-0.2000	0.0148	
FACE_TO_B(1)	PLA						
	SQRNES	0.0134	0.0000	0.0500	0.0000	0.0134	
SLOT_N(1)	PLA						
	FORM	0.0265					
	Z	-1200.1842	1200.0000			0.1842	
N_TO_FACE(1)	PLA						
	SQRNES	0.0287					
N_TO_B(1)	PLA						
	SQRNES	0.0276					
SLOT_P(1)	PLA						
	FORM	0.0078					
	Z	-1140.1065	1140.0000			0.1065	
P_TO_FACE(1)	PLA						
	SQRNES	0.0080					
P_TO_B(1)	PLA						
	SQRNES	0.0122					
SLOT(1)	PLA						
	MIN_DIS	60.0501	60.0000	0.1000	0.0000	0.0501	
	MAX_DIS	60.0904	60.0000	0.1000	0.0000	0.0904	
	Z	-1170.1453	1170.0000			0.1453	
Y_FACE(2)	PLA						
	FORM	0.0145					
	Y	-142.4250	142.4000	0.2000	-0.2000	0.0250	
FACE_TO_B(2)	PLA						
	SQRNES	0.0195	0.0000	0.0500	0.0000	0.0195	

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic

SLOT_N(2) — PLA

	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
	FORM	0.0055					
	Z	1199.9395	1200.0000			-0.0605	

N_TO_FACE(2) — PLA

	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
	SQRNES	0.0054					

N_TO_B(2) — PLA

	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
	SQRNES	0.0081					

SLOT_P(2) — PLA

	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
	FORM	0.0052					
	Z	1139.8671	1140.0000			-0.1329	

P_TO_FACE(2) — PLA

	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
	SQRNES	0.0061					

P_TO_B(2) — PLA

	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
	SQRNES	0.0055					

SLOT(2) — PLA

	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
	MIN_DIS	60.0680	60.0000	0.1000	0.0000	0.0680	
	MAX_DIS	60.0787	60.0000	0.1000	0.0000	0.0787	
	Z	1169.9033	1170.0000			-0.0967	

END — PLA

	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
	FORM	0.0080					
	Z	3399.9312	3400.0000	0.2000	0.0000	-0.0688	

OD(1) — CIR

	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
	FORM	0.0179					
	DM	305.4649	304.8000	2.0000	0.0000	0.6649	
	X	113.1636	113.0000			0.1636	
	Y	-134.8096	135.0000			-0.1904	
	Z	250.7625					

OD(2) — CIR

	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
	FORM	0.0385					
	DM	305.1182	304.8000	2.0000	0.0000	0.3182	
	X	114.8166	113.0000			1.8166	
	Y	-133.0954	135.0000			-1.9046	
	Z	1749.5650					

OD(3) — CIR

	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
	FORM	0.0527					
	DM	305.2155	304.8000	2.0000	0.0000	0.4155	
	X	113.1935	113.0000			0.1935	
	Y	-134.9875	135.0000			-0.0125	
	Z	3149.6941					