

Quindos Measuring Report



3D-Application Center

Description	STRONGBACK	Customer	
Drawing Number	381-000-86 R07	Serial Number	23
Remarks		Article Number	
Supplier		Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order		Department	
Inspector	Quindos	Inspection Date	30-APR-2007, 09:31:00
Measuring Device	GRE 45 12 9	Measuring Program	Quindos7 - V 7.00.7085
User Name	Quindos	WKP Name	UNDULATOR

Text	Eva1.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Y_FACE(1)		PLA					
FORM		0.0163					
Y		-142.3684	142.4000	0.2000	-0.2000	-0.0316	
FACE_TO_B(1)		PLA					
SQRNES		0.0250	0.0000	0.0500	0.0000	0.0250	
SLOT_N(1)		PLA					
FORM		0.0044					
Z		-1200.0004	1200.0000			0.0004	
N_TO_FACE(1)		PLA					
SQRNES		0.0047					
N_TO_B(1)		PLA					
SQRNES		0.0062					
SLOT_P(1)		PLA					
FORM		0.0048					
Z		-1139.9465	1140.0000			-0.0535	
P_TO_FACE(1)		PLA					
SQRNES		0.0045					
P_TO_B(1)		PLA					
SQRNES		0.0056					
SLOT(1)		PLA					
MIN_DIS		60.0496	60.0000	0.1000	0.0000	0.0496	
MAX_DIS		60.0613	60.0000	0.1000	0.0000	0.0613	
Z		-1169.9734	1170.0000			-0.0266	
Y_FACE(2)		PLA					
FORM		0.0093					
Y		-142.3152	142.4000	0.2000	-0.2000	-0.0848	
FACE_TO_B(2)		PLA					
SQRNES		0.0214	0.0000	0.0500	0.0000	0.0214	
Text	Eva1.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic

SLOT_N(2) PLA
 FORM 0.0072
 Z 1200.1041 1200.0000 0.1041

N_TO_FACE(2) PLA
 SQRNES 0.0071

N_TO_B(2) PLA
 SQRNES 0.0118

SLOT_P(2) PLA
 FORM 0.0089
 Z 1140.0432 1140.0000 0.0432

P_TO_FACE(2) PLA
 SQRNES 0.0095

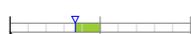
P_TO_B(2) PLA
 SQRNES 0.0091

SLOT(2) PLA
 MIN_DIS 60.0536 60.0000 0.1000 0.0000 0.0536 
 MAX_DIS 60.0695 60.0000 0.1000 0.0000 0.0695 
 Z 1170.0737 1170.0000 0.0737

END PLA
 FORM 0.0079
 Z 3399.8928 3400.0000 0.2000 0.0000 -0.1072 

OD(1) CIR
 FORM 0.0427
 DM 305.1698 304.8000 2.0000 0.0000 0.3698 
 X 112.9823 113.0000 -0.0177
 Y -134.9872 135.0000 -0.0128
 Z 249.9982

OD(2) CIR
 FORM 0.0214
 DM 305.5971 304.8000 2.0000 0.0000 0.7971 
 X 112.6203 113.0000 -0.3798
 Y -134.6644 135.0000 -0.3356
 Z 1749.9970

OD(3) CIR
 FORM 0.0327
 DM 305.5234 304.8000 2.0000 0.0000 0.7234 
 X 113.4415 113.0000 0.4415
 Y -135.3383 135.0000 0.3383
 Z 3149.9953

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
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