

Quindos Measuring Report



3D-Application Center

Description	STRONGBACK	Customer	
Drawing Number	381-000-86 R07	Serial Number	21
Remarks		Article Number	
Supplier		Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order		Department	
Inspector	Quindos	Inspection Date	07-NOV-2007, 13:50:06
Measuring Device	GRE 45 12 9	Measuring Program	Quindos7 - V 7.00.7221
User Name	ereese	WKP Name	UNDULATOR

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Y_FACE(1) PLA							
FORM		0.0115					
Y		-142.4121	142.4000	0.2000	-0.2000	0.0121	
PA_PXPY		-90.0014					
FACE_TO_B(1) PLA							
SQRNES		0.0122	0.0000	0.0500	0.0000	0.0122	
SLOT_N(1) PLA							
FORM		0.0047					
Z		-1200.0565	1200.0000			0.0565	
N_TO_FACE(1) PLA							
SQRNES		0.0049					
N_TO_B(1) PLA							
SQRNES		0.0095					
SLOT_P(1) PLA							
FORM		0.0040					
Z		-1139.9899	1140.0000			-0.0101	
P_TO_FACE(1) PLA							
SQRNES		0.0044					
P_TO_B(1) PLA							
SQRNES		0.0052					
SLOT(1) PLA							
MIN_DIS		60.0627	60.0000	0.1000	0.0000	0.0627	
MAX_DIS		60.0728	60.0000	0.1000	0.0000	0.0728	
Z		-1170.0232	1170.0000			0.0232	
Y_FACE(2) PLA							
FORM		0.0118					
Y		-142.4179	142.4000	0.2000	-0.2000	0.0179	
PA_PXPY		-90.0007					

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
FACE_TO_B(2)			PLA				
	SQRNES	0.0169	0.0000	0.0500	0.0000	0.0169	
SLOT_N(2)			PLA				
	FORM	0.0041					
	Z	1200.0734	1200.0000			0.0734	
N_TO_FACE(2)			PLA				
	SQRNES	0.0042					
N_TO_B(2)			PLA				
	SQRNES	0.0070					
SLOT_P(2)			PLA				
	FORM	0.0053					
	Z	1139.9964	1140.0000			-0.0036	
P_TO_FACE(2)			PLA				
	SQRNES	0.0055					
P_TO_B(2)			PLA				
	SQRNES	0.0052					
SLOT(2)			PLA				
	MIN_DIS	60.0729	60.0000	0.1000	0.0000	0.0729	
	MAX_DIS	60.0840	60.0000	0.1000	0.0000	0.0840	
	Z	1170.0349	1170.0000			0.0349	
FEET_ANGLE			ANG				
	ANG	0.0007					
END			PLA				
	FORM	0.0023					
	Z	3399.8601	3400.0000	0.2000	0.0000	-0.1399	
OD(1)			CIR				
	FORM	0.0344					
	DM	305.5225	304.8000	2.0000	0.0000	0.7225	
	X	112.8358	113.0000			-0.1642	
	Y	-135.2744	135.0000			0.2744	
	Z	250.7640					
OD(2)			CIR				
	FORM	0.0141					
	DM	305.6324	304.8000	2.0000	0.0000	0.8324	
	X	112.4672	113.0000			-0.5328	
	Y	-134.9879	135.0000			-0.0121	
	Z	1749.5655					
OD(3)			CIR				
	FORM	0.0017					
	DM	305.6107	304.8000	2.0000	0.0000	0.8107	
	X	112.7943	113.0000			-0.2057	
	Y	-135.2014	135.0000			0.2014	
	Z	3149.6968					

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
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