

Quindos Measuring Report



3D-Application Center

Description	STRONGBACK	Customer	
Drawing Number	381-000-86 R07	Serial Number	20
Remarks		Article Number	
Supplier		Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order		Department	
Inspector	Quindos	Inspection Date	24-JUL-2007, 09:10:31
Measuring Device	GRE 45 12 9	Measuring Program	Quindos7 - V 7.00.7173
User Name	Quindos	WKP Name	UNDULATOR

Text	Eva1.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Y_FACE(1)		PLA					
	FORM	0.0039					
	Y	-142.4090	142.4000	0.2000	-0.2000	0.0090	
FACE_TO_B(1)		PLA					
	SQRNES	0.0062	0.0000	0.0500	0.0000	0.0062	
SLOT_N(1)		PLA					
	FORM	0.0117					
	Z	-1200.0345	1200.0000			0.0345	
N_TO_FACE(1)		PLA					
	SQRNES	0.0121					
N_TO_B(1)		PLA					
	SQRNES	0.0162					
SLOT_P(1)		PLA					
	FORM	0.0128					
	Z	-1139.9860	1140.0000			-0.0140	
P_TO_FACE(1)		PLA					
	SQRNES	0.0131					
P_TO_B(1)		PLA					
	SQRNES	0.0212					
SLOT(1)		PLA					
	MIN_DIS	60.0336	60.0000	0.1000	0.0000	0.0336	
	MAX_DIS	60.0608	60.0000	0.1000	0.0000	0.0608	
	Z	-1170.0103	1170.0000			0.0103	
Y_FACE(2)		PLA					
	FORM	0.0044					
	Y	-142.4032	142.4000	0.2000	-0.2000	0.0032	
FACE_TO_B(2)		PLA					
	SQRNES	0.0048	0.0000	0.0500	0.0000	0.0048	
Text	Eva1.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic

SLOT_N(2)		PLA					
FORM		0.0126					
Z		1200.0385	1200.0000			0.0385	
N_TO_FACE(2)		PLA					
SQRNES		0.0131					
N_TO_B(2)		PLA					
SQRNES		0.0132					
SLOT_P(2)		PLA					
FORM		0.0123					
Z		1139.9894	1140.0000			-0.0106	
P_TO_FACE(2)		PLA					
SQRNES		0.0128					
P_TO_B(2)		PLA					
SQRNES		0.0160					
SLOT(2)		PLA					
MIN_DIS		60.0338	60.0000	0.1000	0.0000	0.0337	
MAX_DIS		60.0614	60.0000	0.1000	0.0000	0.0614	
Z		1170.0139	1170.0000			0.0139	
END		PLA					
FORM		0.0000					
Z		3399.9778	3400.0000	0.2000	0.0000	-0.0222	
OD(1)		CIR					
FORM		0.0022					
DM		306.0079	304.8000	2.0000	0.0000	1.2079	
X		112.9899	113.0000			-0.0101	
Y		-134.9346	135.0000			-0.0654	
Z		250.7632					
OD(2)		CIR					
FORM		0.0059					
DM		306.0314	304.8000	2.0000	0.0000	1.2314	
X		113.0473	113.0000			0.0473	
Y		-134.9677	135.0000			-0.0323	
Z		1749.5665					
OD(3)		CIR					
FORM		0.0031					
DM		306.0461	304.8000	2.0000	0.0000	1.2461	
X		112.9516	113.0000			-0.0484	
Y		-134.9989	135.0000			-0.0011	
Z		3149.6952					

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
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