

Quindos Measuring Report



3D-Application Center

Description	STRONGBACK	Customer	
Drawing Number	381-000-86 R07	Serial Number	18
Remarks		Article Number	
Supplier		Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order		Department	
Inspector	Quindos	Inspection Date	25-JAN-2008, 11:40:09
Measuring Device	GRE 45 12 9	Measuring Program	Quindos7 - V 7.01.7330-
User Name	ereese	WKP Name	UNDULATOR

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Y_FACE(1)		PLA					
FORM		0.0030					
Y		-142.4246	142.4000	0.2000	-0.2000	0.0246	
PA_PXPY		-90.0070					
FACE_TO_B(1)		PLA					
SQRNES		0.0097	0.0000	0.0500	0.0000	0.0097	
SLOT_N(1)		PLA					
FORM		0.0113					
Z		-1200.0345	1200.0000			0.0345	
N_TO_FACE(1)		PLA					
SQRNES		0.0117					
N_TO_B(1)		PLA					
SQRNES		0.0138					
SLOT_P(1)		PLA					
FORM		0.0115					
Z		-1139.9857	1140.0000			-0.0143	
P_TO_FACE(1)		PLA					
SQRNES		0.0119					
P_TO_B(1)		PLA					
SQRNES		0.0190					
SLOT(1)		PLA					
MIN_DIS		60.0337	60.0000	0.1000	0.0000	0.0337	
MAX_DIS		60.0608	60.0000	0.1000	0.0000	0.0608	
Z		-1170.0101	1170.0000			0.0101	
Y_FACE(2)		PLA					
FORM		0.0027					
Y		-142.4511	142.4000	0.2000	-0.2000	0.0511	
PA_PXPY		-89.9989					

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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
FACE_TO_B(2)			PLA				
	SQRNES	0.0026	0.0000	0.0500	0.0000	0.0026	
SLOT_N(2)			PLA				
	FORM	0.0121					
	Z	1200.0650	1200.0000			0.0650	
N_TO_FACE(2)			PLA				
	SQRNES	0.0125					
N_TO_B(2)			PLA				
	SQRNES	0.0106					
SLOT_P(2)			PLA				
	FORM	0.0131					
	Z	1140.0176	1140.0000			0.0176	
P_TO_FACE(2)			PLA				
	SQRNES	0.0134					
P_TO_B(2)			PLA				
	SQRNES	0.0131					
SLOT(2)			PLA				
	MIN_DIS	60.0334	60.0000	0.1000	0.0000	0.0333	
	MAX_DIS	60.0581	60.0000	0.1000	0.0000	0.0581	
	Z	1170.0413	1170.0000			0.0413	
FEET_ANGLE			ANG				
	ANG	0.0081					
END			PLA				
	FORM	0.0035					
	Z	3400.0097	3400.0000	0.2000	0.0000	0.0097	
OD(1)			CIR				
	FORM	0.0021					
	DM	306.0045	304.8000	2.0000	0.0000	1.2045	
	X	112.9711	113.0000			-0.0289	
	Y	-134.9843	135.0000			-0.0157	
	Z	250.7633					
OD(2)			CIR				
	FORM	0.0039					
	DM	305.9860	304.8000	2.0000	0.0000	1.1860	
	X	112.9236	113.0000			-0.0764	
	Y	-134.9978	135.0000			-0.0022	
	Z	1749.5664					
OD(3)			CIR				
	FORM	0.0040					
	DM	305.9880	304.8000	2.0000	0.0000	1.1880	
	X	112.9146	113.0000			-0.0854	
	Y	-135.0501	135.0000			0.0501	
	Z	3149.6954					

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
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