Quindos Measuring Report

3D-Application Center

Description	STRONGBACK	Customer	
Drawing Number	381-000-86 R07	Serial Number	16
Remarks		Article Number	
Supplier		Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order		Department	
Inspector	Quindos	Inspection Date	13-FEB-2008, 11:25:38
Measuring Device	GRE 45 12 9	Measuring Program	Quindos7 - V 7.01.7330-
User Name	ereese	WKP Name	UNDULATOR

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
Y_FACE(1)	PLA						
	FORM	0.0035					
	Y	-142.3961	142.4000	0.2000	-0.2000	-0.0039	
	PA_PXPY	-90.0097					
FACE_TO_B(1)	PLA						
	SQRNES	0.0120	0.0000	0.0500	0.0000	0.0120	
SLOT_N(1)	PLA						
	FORM	0.0047					
	Z	-1200.0625	1200.0000			0.0625	
N_TO_FACE(1)	PLA						
	SQRNES	0.0057					
N_TO_B(1)	PLA						
	SQRNES	0.0065					
SLOT_P(1)	PLA						
	FORM	0.0055					
	Z	-1139.9827	1140.0000			-0.0173	
P_TO_FACE(1)	PLA						
	SQRNES	0.0062					
P_TO_B(1)	PLA						
	SQRNES	0.0103					
SLOT(1)	PLA						
	MIN_DIS	60.0734	60.0000	0.1000	0.0000	0.0734	
	MAX_DIS	60.0855	60.0000	0.1000	0.0000	0.0855	
	Z	-1170.0226	1170.0000			0.0226	
Y_FACE(2)	PLA						
	FORM	0.0021					
	Y	-142.4054	142.4000	0.2000	-0.2000	0.0054	
	PA_PXPY	-89.9954					

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
FACE_TO_B(2)			PLA				
	SQRNES	0.0070	0.0000	0.0500	0.0000	0.0070	
SLOT_N(2)			PLA				
	FORM	0.0068					
	Z	1200.0693	1200.0000			0.0693	
N_TO_FACE(2)			PLA				
	SQRNES	0.0068					
N_TO_B(2)			PLA				
	SQRNES	0.0091					
SLOT_P(2)			PLA				
	FORM	0.0042					
	Z	1139.9908	1140.0000			-0.0092	
P_TO_FACE(2)			PLA				
	SQRNES	0.0041					
P_TO_B(2)			PLA				
	SQRNES	0.0085					
SLOT(2)			PLA				
	MIN_DIS	60.0720	60.0000	0.1000	0.0000	0.0720	
	MAX_DIS	60.0829	60.0000	0.1000	0.0000	0.0829	
	Z	1170.0301	1170.0000			0.0301	
FEET_ANGLE			ANG				
	ANG	0.0144					
END			PLA				
	FORM	0.0008					
	Z	3399.9566	3400.0000	0.2000	0.0000	-0.0434	
OD(1)			CIR				
	FORM	0.0036					
	DM	305.9705	304.8000	2.0000	0.0000	1.1705	
	X	112.9643	113.0000			-0.0357	
	Y	-134.9773	135.0000			-0.0227	
	Z	250.7639					
OD(2)			CIR				
	FORM	0.0039					
	DM	305.9449	304.8000	2.0000	0.0000	1.1449	
	X	112.8453	113.0000			-0.1547	
	Y	-135.0005	135.0000			0.0005	
	Z	1749.5661					
OD(3)			CIR				
	FORM	0.0059					
	DM	306.0205	304.8000	2.0000	0.0000	1.2205	
	X	112.9206	113.0000			-0.0794	
	Y	-135.0548	135.0000			0.0548	
	Z	3149.6965					