

Quindos Measuring Report



3D-Application Center

Description	STRONGBACK	Customer	
Drawing Number	381-000-86 R07	Serial Number	15
Remarks		Article Number	
Supplier		Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order		Department	
Inspector	Quindos	Inspection Date	05-JUL-2007, 11:14:46
Measuring Device	GRE 45 12 9	Measuring Program	Quindos7 - V 7.00.7173
User Name	Quindos	WKP Name	UNDULATOR

Text	Eva1.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Y_FACE(1)		PLA					
	FORM	0.0102					
	Y	-142.3551	142.4000	0.2000	-0.2000	-0.0449	
FACE_TO_B(1)		PLA					
	SQRNES	0.0105	0.0000	0.0500	0.0000	0.0105	
SLOT_N(1)		PLA					
	FORM	0.0136					
	Z	-1199.9829	1200.0000			-0.0171	
N_TO_FACE(1)		PLA					
	SQRNES	0.0461					
N_TO_B(1)		PLA					
	SQRNES	0.0131					
SLOT_P(1)		PLA					
	FORM	0.0154					
	Z	-1140.0802	1140.0000			0.0802	
P_TO_FACE(1)		PLA					
	SQRNES	0.0502					
P_TO_B(1)		PLA					
	SQRNES	0.0152					
SLOT(1)		PLA					
	MIN_DIS	59.8448	60.0000	0.1000	0.0000	-0.1552	
	MAX_DIS	59.9317	60.0000	0.1000	0.0000	-0.0683	
	Z	-1170.0316	1170.0000			0.0316	
Y_FACE(2)		PLA					
	FORM	0.0113					
	Y	-142.3765	142.4000	0.2000	-0.2000	-0.0235	
FACE_TO_B(2)		PLA					
	SQRNES	0.0106	0.0000	0.0500	0.0000	0.0106	
Text	Eva1.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
SLOT_N(2)			PLA				
	FORM	0.0167					
	Z	1199.9624	1200.0000			-0.0376	
N_TO_FACE(2)			PLA				
	SQRNES	0.0561					
N_TO_B(2)			PLA				
	SQRNES	0.0165					
SLOT_P(2)			PLA				
	FORM	0.0162					
	Z	1140.0684	1140.0000			0.0684	
P_TO_FACE(2)			PLA				
	SQRNES	0.0473					
P_TO_B(2)			PLA				
	SQRNES	0.0158					
SLOT(2)			PLA				
	MIN_DIS	59.8353	60.0000	0.1000	0.0000	-0.1647	
	MAX_DIS	59.9270	60.0000	0.1000	0.0000	-0.0730	
	Z	1170.0154	1170.0000			0.0154	
END			PLA				
	FORM	0.0021					
	Z	3400.0383	3400.0000	0.2000	0.0000	0.0383	
OD(1)			CIR				
	FORM	0.1226					
	DM	305.3713	304.8000	2.0000	0.0000	0.5713	
	X	112.9361	113.0000			-0.0639	
	Y	-134.8588	135.0000			-0.1412	
	Z	250.1755					
OD(2)			CIR				
	FORM	0.0174					
	DM	305.5076	304.8000	2.0000	0.0000	0.7076	
	X	112.8042	113.0000			-0.1958	
	Y	-134.9057	135.0000			-0.0943	
	Z	1749.9996					
OD(3)			CIR				
	FORM	0.0048					
	DM	305.1932	304.8000	2.0000	0.0000	0.3932	
	X	113.0080	113.0000			0.0080	
	Y	-134.9545	135.0000			-0.0455	
	Z	3149.9995					

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
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