

Quindos Measuring Report



3D-Application Center

Description	STRONGBACK	Customer	
Drawing Number	381-000-86 R07	Serial Number	10
Remarks		Article Number	
Supplier		Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order		Department	
Inspector	Quindos	Inspection Date	12-DEC-2007, 13:53:38
Measuring Device	GRE 45 12 9	Measuring Program	Quindos7 - V 7.01.7330-
User Name	ereese	WKP Name	UNDULATOR

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Y_FACE(1)		PLA					
FORM		0.0050					
Y		-142.4119	142.4000	0.2000	-0.2000	0.0119	
PA_PXPY		-90.0065					
FACE_TO_B(1)		PLA					
SQRNES		0.0094	0.0000	0.0500	0.0000	0.0094	
SLOT_N(1)		PLA					
FORM		0.0027					
Z		-1200.0706	1200.0000			0.0706	
N_TO_FACE(1)		PLA					
SQRNES		0.0038					
N_TO_B(1)		PLA					
SQRNES		0.0047					
SLOT_P(1)		PLA					
FORM		0.0050					
Z		-1139.9911	1140.0000			-0.0089	
P_TO_FACE(1)		PLA					
SQRNES		0.0057					
P_TO_B(1)		PLA					
SQRNES		0.0095					
SLOT(1)		PLA					
MIN_DIS		60.0748	60.0000	0.1000	0.0000	0.0748	
MAX_DIS		60.0852	60.0000	0.1000	0.0000	0.0851	
Z		-1170.0308	1170.0000			0.0308	
Y_FACE(2)		PLA					
FORM		0.0053					
Y		-142.4169	142.4000	0.2000	-0.2000	0.0169	
PA_PXPY		-90.0021					

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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
FACE_TO_B(2)			PLA				
	SQRNES	0.0083	0.0000	0.0500	0.0000	0.0083	
SLOT_N(2)			PLA				
	FORM	0.0054					
	Z	1200.0712	1200.0000			0.0712	
N_TO_FACE(2)			PLA				
	SQRNES	0.0067					
N_TO_B(2)			PLA				
	SQRNES	0.0074					
SLOT_P(2)			PLA				
	FORM	0.0029					
	Z	1139.9897	1140.0000			-0.0103	
P_TO_FACE(2)			PLA				
	SQRNES	0.0028					
P_TO_B(2)			PLA				
	SQRNES	0.0093					
SLOT(2)			PLA				
	MIN_DIS	60.0761	60.0000	0.1000	0.0000	0.0761	
	MAX_DIS	60.0866	60.0000	0.1000	0.0000	0.0866	
	Z	1170.0305	1170.0000			0.0304	
FEET_ANGLE			ANG				
	ANG	0.0045					
END			PLA				
	FORM	0.0017					
	Z	3399.9860	3400.0000	0.2000	0.0000	-0.0141	
OD(1)			CIR				
	FORM	0.0032					
	DM	306.1452	304.8000	2.0000	0.0000	1.3452	
	X	112.9939	113.0000			-0.0061	
	Y	-135.0094	135.0000			0.0094	
	Z	250.7647					
OD(2)			CIR				
	FORM	0.0012					
	DM	306.0684	304.8000	2.0000	0.0000	1.2684	
	X	112.9857	113.0000			-0.0143	
	Y	-135.0288	135.0000			0.0288	
	Z	1749.5655					
OD(3)			CIR				
	FORM	0.0044					
	DM	306.1302	304.8000	2.0000	0.0000	1.3302	
	X	112.9479	113.0000			-0.0521	
	Y	-135.0782	135.0000			0.0782	
	Z	3149.6943					

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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