

Quindos Measuring Report



3D-Application Center

Description	STRONGBACK	Customer	
Drawing Number	381-000-86 R07	Serial Number	09
Remarks		Article Number	
Supplier		Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order		Department	
Inspector	Quindos	Inspection Date	30-OCT-2007, 13:50:54
Measuring Device	GRE 45 12 9	Measuring Program	Quindos7 - V 7.00.7221
User Name	ereese	WKP Name	UNDULATOR

Text	Evał.	Actual	Nominal	Up.Toł.	Low.Toł.	Act-Nom	Graphic
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Y_FACE(1)		PLA					
FORM		0.0087					
Y		-142.4053	142.4000	0.2000	-0.2000	0.0053	
PA_PXPY		-90.0017					

FACE_TO_B(1)		PLA					
SQRNES		0.0091	0.0000	0.0500	0.0000	0.0091	

SLOT_N(1)		PLA					
FORM		0.0163					
Z		-1199.9776	1200.0000			-0.0224	

N_TO_FACE(1)		PLA					
SQRNES		0.0519					

N_TO_B(1)		PLA					
SQRNES		0.0162					

SLOT_P(1)		PLA					
FORM		0.0144					
Z		-1140.1218	1140.0000			0.1218	

P_TO_FACE(1)		PLA					
SQRNES		0.0509					

P_TO_B(1)		PLA					
SQRNES		0.0145					

SLOT(1)		PLA					
MIN_DIS		59.8017	60.0000	0.1000	0.0000	-0.1983	
MAX_DIS		59.8918	60.0000	0.1000	0.0000	-0.1082	
Z		-1170.0497	1170.0000			0.0497	

Y_FACE(2)		PLA					
FORM		0.0119					
Y		-142.4048	142.4000	0.2000	-0.2000	0.0048	
PA_PXPY		-90.0067					

Text	Evał.	Actual	Nominal	Up.Toł.	Low.Toł.	Act-Nom	Graphic
Date: 30-Oct-07, 13:51:40		UNDULATOR				Page 1 of 2	

Date: 30-Oct-07, 13:51:40			UNDULATOR			Page 2 of 2	
Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
FACE_TO_B(2)			PLA				
	SQRNES	0.0199	0.0000	0.0500	0.0000	0.0199	
SLOT_N(2)			PLA				
	FORM	0.0154					
	Z	1199.8801	1200.0000			-0.1199	
N_TO_FACE(2)			PLA				
	SQRNES	0.0529					
N_TO_B(2)			PLA				
	SQRNES	0.0149					
SLOT_P(2)			PLA				
	FORM	0.0142					
	Z	1140.0242	1140.0000			0.0242	
P_TO_FACE(2)			PLA				
	SQRNES	0.0499					
P_TO_B(2)			PLA				
	SQRNES	0.0142					
SLOT(2)			PLA				
	MIN_DIS	59.7988	60.0000	0.1000	0.0000	-0.2012	
	MAX_DIS	59.8909	60.0000	0.1000	0.0000	-0.1091	
	Z	1169.9522	1170.0000			-0.0478	
FEET_ANGLE			ANG				
	ANG	0.0050					
END			PLA				
	FORM	0.0014					
	Z	3399.9411	3400.0000	0.2000	0.0000	-0.0589	
OD(1)			CIR				
	FORM	0.0270					
	DM	308.4010	304.8000	2.0000	0.0000	3.6010	
	X	112.8316	113.0000			-0.1684	
	Y	-135.0154	135.0000			0.0154	
	Z	250.7593					
OD(2)			CIR				
	FORM	0.0070					
	DM	308.6180	304.8000	2.0000	0.0000	3.8180	
	X	112.7385	113.0000			-0.2615	
	Y	-135.0033	135.0000			0.0033	
	Z	1749.5686					
OD(3)			CIR				
	FORM	0.0368					
	DM	308.1784	304.8000	2.0000	0.0000	3.3784	
	X	112.8103	113.0000			-0.1897	
	Y	-134.9207	135.0000			-0.0793	
	Z	3149.6851					