

Quindos Measuring Report



3D-Application Center

Description	STRONGBACK	Customer	
Drawing Number	381-000-86 R07	Serial Number	05
Remarks		Article Number	
Supplier		Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order		Department	
Inspector	Quindos	Inspection Date	03-APR-2008, 10:07:26
Measuring Device	GRE 45 12 9	Measuring Program	Quindos7 - V 7.01.8086-
User Name	ereese	WKP Name	UNDULATOR

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Y_FACE(1)		PLA					
FORM		0.0077					
Y		-142.3722	142.4000	0.2000	-0.2000	-0.0278	
PA_PXPY		-90.0029					
FACE_TO_B(1)		PLA					
SQRNES		0.0080	0.0000	0.0500	0.0000	0.0080	
SLOT_N(1)		PLA					
FORM		0.0316					
Z		-1200.0672	1200.0000			0.0672	
N_TO_FACE(1)		PLA					
SQRNES		0.0673					
N_TO_B(1)		PLA					
SQRNES		0.0317					
SLOT_P(1)		PLA					
FORM		0.0378					
Z		-1140.0127	1140.0000			0.0127	
P_TO_FACE(1)		PLA					
SQRNES		0.0726					
P_TO_B(1)		PLA					
SQRNES		0.0374					
SLOT(1)		PLA					
MIN_DIS		59.9842	60.0000	0.1000	0.0000	-0.0158	
MAX_DIS		60.1152	60.0000	0.1000	0.0000	0.1152	
Z		-1170.0399	1170.0000			0.0399	
Y_FACE(2)		PLA					
FORM		0.0168					
Y		-142.3421	142.4000	0.2000	-0.2000	-0.0579	
PA_PXPY		-90.0021					

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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
FACE_TO_B(2)			PLA				
	SQRNES	0.0167	0.0000	0.0500	0.0000	0.0167	
SLOT_N(2)			PLA				
	FORM	0.0284					
	Z	1200.0231	1200.0000			0.0231	
N_TO_FACE(2)			PLA				
	SQRNES	0.0685					
N_TO_B(2)			PLA				
	SQRNES	0.0249					
SLOT_P(2)			PLA				
	FORM	0.0343					
	Z	1139.9660	1140.0000			-0.0340	
P_TO_FACE(2)			PLA				
	SQRNES	0.0655					
P_TO_B(2)			PLA				
	SQRNES	0.0344					
SLOT(2)			PLA				
	MIN_DIS	59.9871	60.0000	0.1000	0.0000	-0.0129	
	MAX_DIS	60.1106	60.0000	0.1000	0.0000	0.1106	
	Z	1169.9945	1170.0000			-0.0055	
FEET_ANGLE			ANG				
	ANG	0.0008					
END			PLA				
	FORM	0.0021					
	Z	3399.9547	3400.0000	0.2000	0.0000	-0.0453	
OD(1)			CIR				
	FORM	0.0204					
	DM	305.5487	304.8000	2.0000	0.0000	0.7487	
	X	113.0391	113.0000			0.0391	
	Y	-134.8670	135.0000			-0.1330	
	Z	250.7622					
OD(2)			CIR				
	FORM	0.0173					
	DM	305.9063	304.8000	2.0000	0.0000	1.1063	
	X	112.8747	113.0000			-0.1253	
	Y	-134.8863	135.0000			-0.1137	
	Z	1749.5646					
OD(3)			CIR				
	FORM	0.0196					
	DM	305.6317	304.8000	2.0000	0.0000	0.8317	
	X	113.0193	113.0000			0.0193	
	Y	-134.8749	135.0000			-0.1251	
	Z	3149.6937					

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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