

# Quindos Measuring Report



3D-Application Center

Description	STRONGBACK	Customer	
Drawing Number	381-000-86 R07	Serial Number	04
Remarks		Article Number	
Supplier		Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order		Department	
Inspector	Quindos	Inspection Date	26-NOV-2007, 10:14:03
Measuring Device	GRE 45 12 9	Measuring Program	Quindos7 - V 7.01.7330-
User Name	ereese	WKP Name	UNDULATOR

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
<b>Y_FACE(1)</b>		<b>PLA</b>					
FORM		0.0060					
Y		-142.3519	142.4000	0.2000	-0.2000	-0.0481	
PA_PXPY		-90.0081					
<b>FACE_TO_B(1)</b>		<b>PLA</b>					
SQRNES		0.0118	0.0000	0.0500	0.0000	0.0118	
<b>SLOT_N(1)</b>		<b>PLA</b>					
FORM		0.0054					
Z		-1200.0581	1200.0000			0.0581	
<b>N_TO_FACE(1)</b>		<b>PLA</b>					
SQRNES		0.0080					
<b>N_TO_B(1)</b>		<b>PLA</b>					
SQRNES		0.0051					
<b>SLOT_P(1)</b>		<b>PLA</b>					
FORM		0.0034					
Z		-1139.9942	1140.0000			-0.0058	
<b>P_TO_FACE(1)</b>		<b>PLA</b>					
SQRNES		0.0053					
<b>P_TO_B(1)</b>		<b>PLA</b>					
SQRNES		0.0067					
<b>SLOT(1)</b>		<b>PLA</b>					
MIN_DIS		60.0580	60.0000	0.1000	0.0000	0.0580	
MAX_DIS		60.0721	60.0000	0.1000	0.0000	0.0721	
Z		-1170.0261	1170.0000			0.0261	
<b>Y_FACE(2)</b>		<b>PLA</b>					
FORM		0.0081					
Y		-142.3715	142.4000	0.2000	-0.2000	-0.0285	
PA_PXPY		-89.9996					

Date: 26-Nov-07, 10:14:18			UNDULATOR			Page 2 of 2	
Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
<b>FACE_TO_B(2)</b>			<b>PLA</b>				
	SQRNES	0.0086	0.0000	0.0500	0.0000	0.0086	
<b>SLOT_N(2)</b>			<b>PLA</b>				
	FORM	0.0050					
	Z	1200.1032	1200.0000			0.1032	
<b>N_TO_FACE(2)</b>			<b>PLA</b>				
	SQRNES	0.0051					
<b>N_TO_B(2)</b>			<b>PLA</b>				
	SQRNES	0.0078					
<b>SLOT_P(2)</b>			<b>PLA</b>				
	FORM	0.0057					
	Z	1140.0395	1140.0000			0.0395	
<b>P_TO_FACE(2)</b>			<b>PLA</b>				
	SQRNES	0.0061					
<b>P_TO_B(2)</b>			<b>PLA</b>				
	SQRNES	0.0076					
<b>SLOT(2)</b>			<b>PLA</b>				
	MIN_DIS	60.0580	60.0000	0.1000	0.0000	0.0580	
	MAX_DIS	60.0690	60.0000	0.1000	0.0000	0.0690	
	Z	1170.0713	1170.0000			0.0713	
<b>FEET_ANGLE</b>			<b>ANG</b>				
	ANG	0.0085					
<b>END</b>			<b>PLA</b>				
	FORM	0.0000					
	Z	3400.0065	3400.0000	0.2000	0.0000	0.0065	
<b>OD(1)</b>			<b>CIR</b>				
	FORM	0.0030					
	DM	306.0653	304.8000	2.0000	0.0000	1.2653	
	X	112.9897	113.0000			-0.0103	
	Y	-134.9279	135.0000			-0.0721	
	Z	250.7628					
<b>OD(2)</b>			<b>CIR</b>				
	FORM	0.0034					
	DM	306.0871	304.8000	2.0000	0.0000	1.2871	
	X	112.9229	113.0000			-0.0771	
	Y	-134.9890	135.0000			-0.0111	
	Z	1749.5653					
<b>OD(3)</b>			<b>CIR</b>				
	FORM	0.0051					
	DM	306.1076	304.8000	2.0000	0.0000	1.3076	
	X	112.9422	113.0000			-0.0578	
	Y	-135.0122	135.0000			0.0122	
	Z	3149.6937					