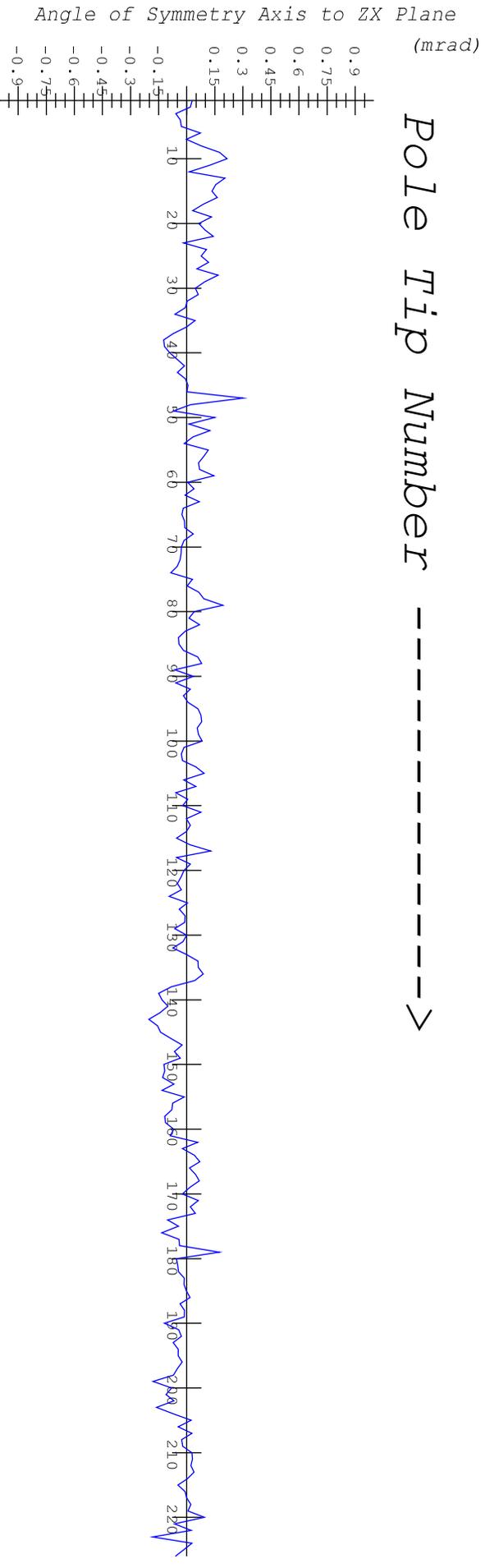


Pole Tip Number ----->

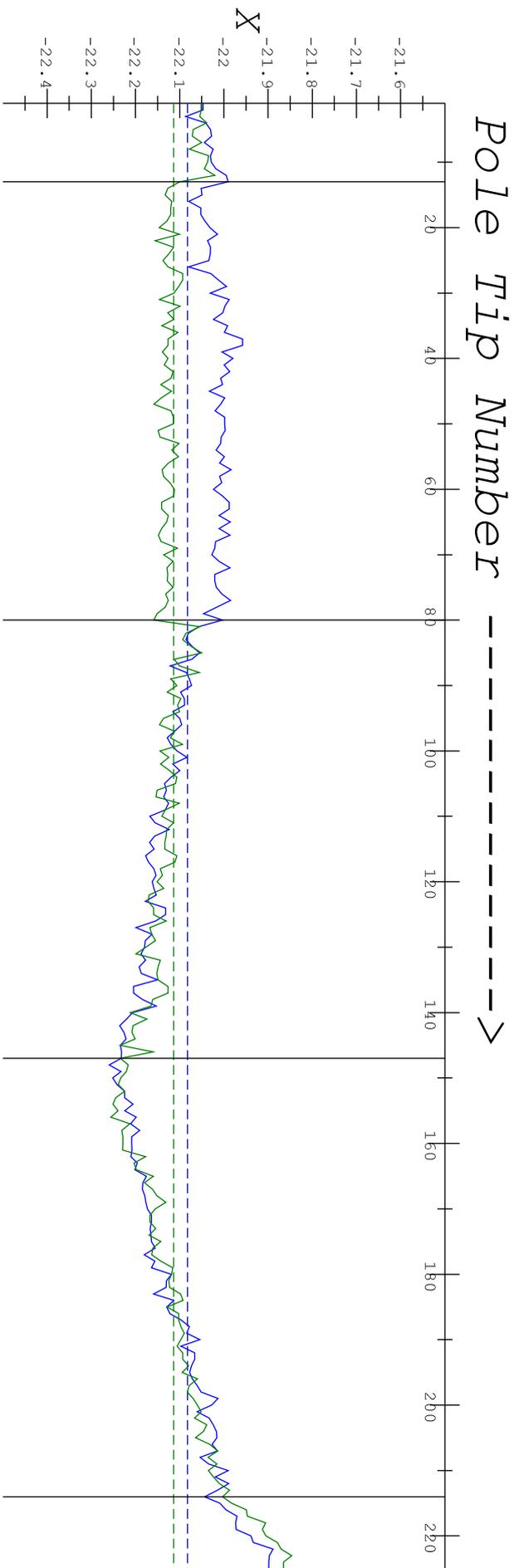


Symmetry Axis is the symmetry axis between the Upper and Lower Pole Tips
 Included Angle is the angle between the Upper and Lower Pole Tips



Undulator Pole Tip Angles
 Inprocess Shim Check
 6.8mm Gap Undulator

DATE: 16-FEB-2012
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 DATASET # 0002
 PROGRAM VERSION 3.0



X values in mm

Green Solid = Point on front face of Upper Pole Tip 11.5mm above Magnetic C/L

Green Dash = Mean value of all Upper Pole Tips 11.5mm above Magnetic C/L Mean value Upper Pole Tips = -22.114

Blue Solid = Point on front face of Lower Pole Tip 11.5mm below Magnetic C/L

Blue Dash = Mean value of all Lower Pole Tips 11.5mm below Magnetic C/L Mean value Lower Pole Tips = -22.082



Undulator Pole Tip Location

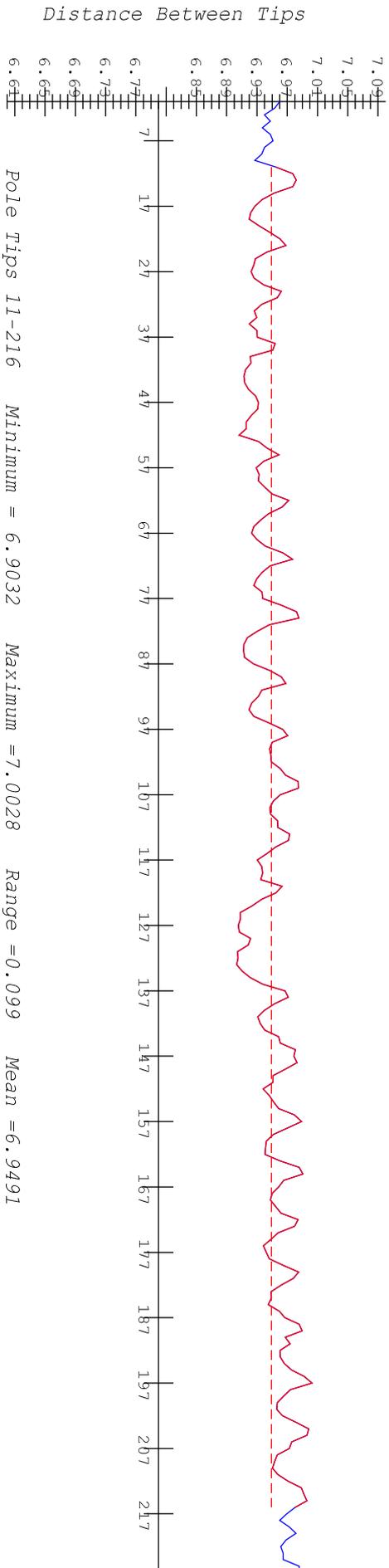
Inprocess Shim Check
6.8mm Gap Undulator

DATE: 16-FEB-2012

UNDULATOR # 01

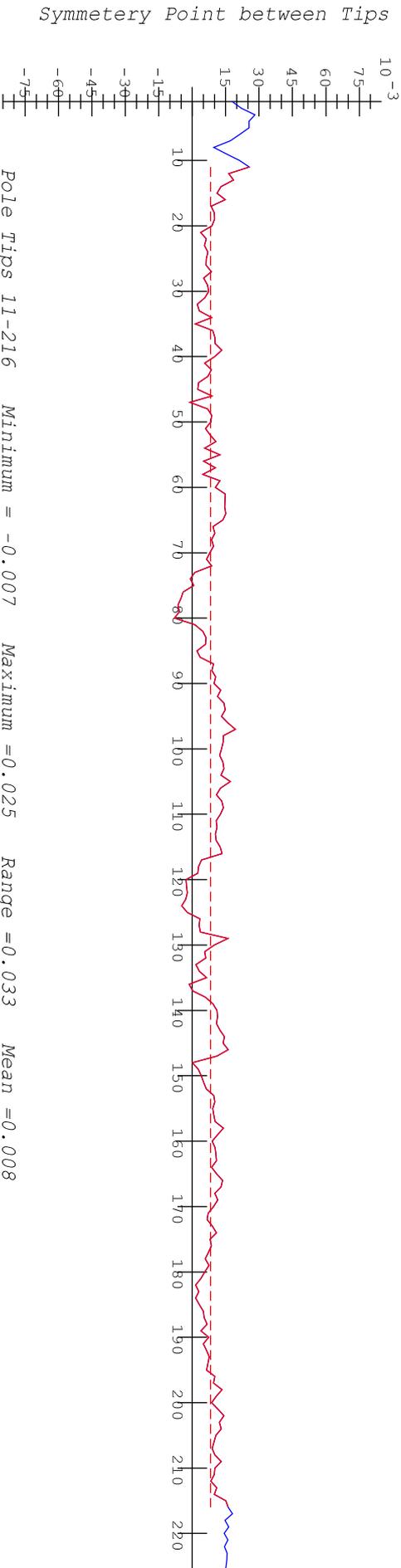
DATASET # 0002

PROGRAM VERSION 3.0



in mm

Pole Tip Number ----->



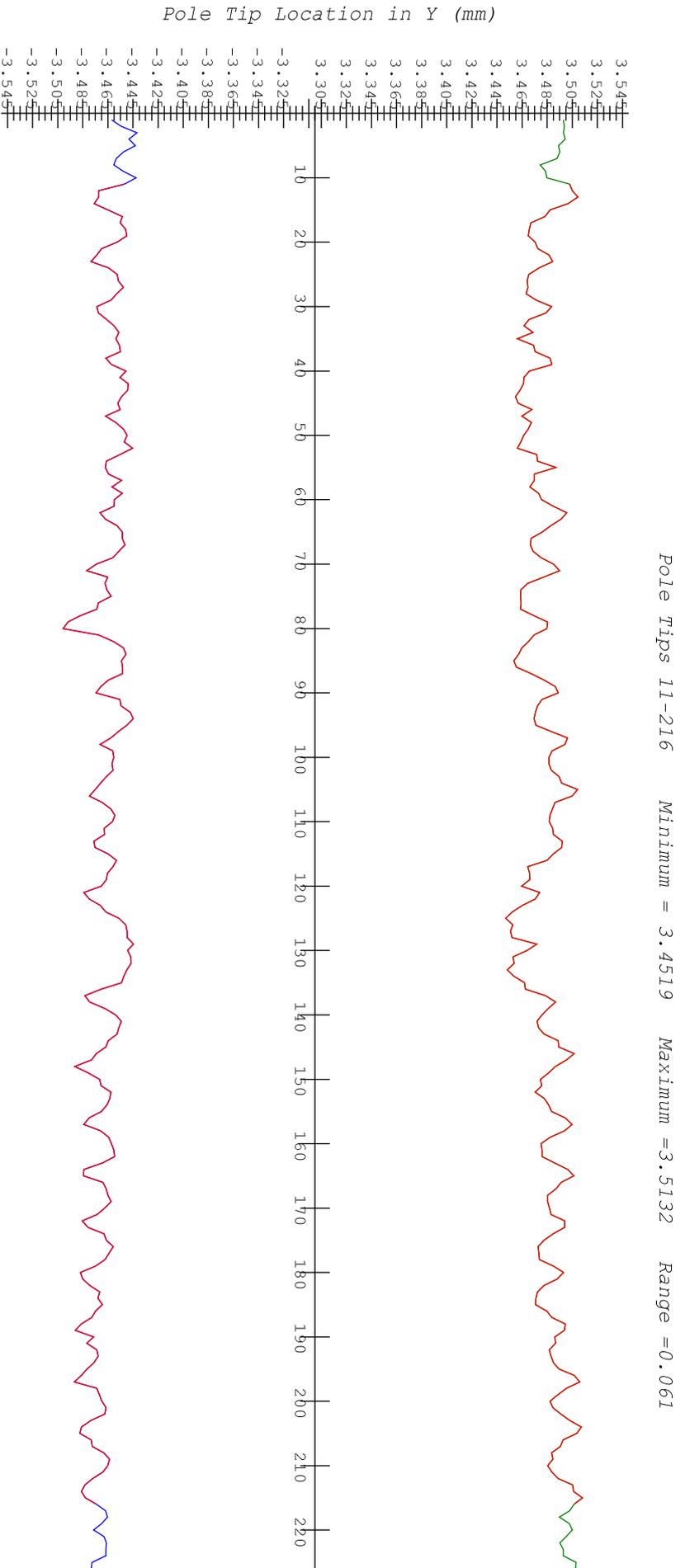
Symmetry Point is the symmetry point between the Upper and Lower Pole Tips were they intersect a YZ plane at the Magnetic C\L
 Broken Red line is Mean Value of Symmetry Points and Mean Value of Gap Distance
 Distance Between Tips is the distance between the Upper and Lower Pole Tips were they intersect a YZ plane at the Magnetic C\L



Undulator Pole Tip Location

Inprocess Shim Check
6.8mm Gap Undulator

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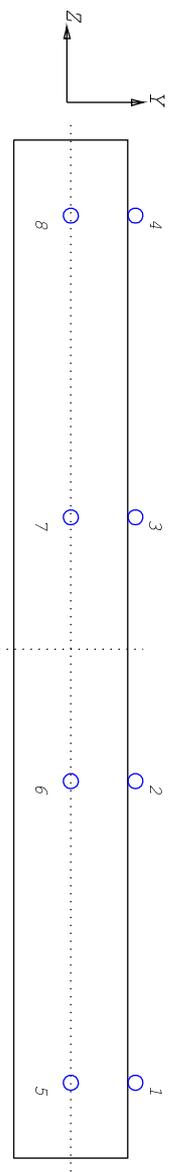
Green + Red = The position of the Upper Pole Tips at Magnetic C/L (Pole Tips 11-216 in Red)
 Blue + Red = The position of the Lower Pole Tips at Magnetic C/L (Pole Tips 11-216 in Red)



Undulator Pole Tip Location

Inprocess Shim Check
6.8 mm Gap Undulator

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Top Magnetic Structure C/L Offset Length
 Bottom Magnetic Structure -0.584 3380.716
 Strongback 0.000 3399.796

Dimensions in mm Angles in mrad

TOOLING BALL LOCATIONS

NUM.	X	Y	Z
1	-0.1918	179.9374	-1558.518
2	-0.2351	179.8366	-585.0689
3	-0.1665	179.8531	591.1005
4	-0.0685	179.8576	1561.8377
5	248.2161	0.1039	-1558.640
6	248.1115	0.1328	-584.9925
7	248.1652	0.2466	590.8419
8	248.1656	0.0926	1561.7808



Undulator Dimensional Fiducialization
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