Included Angle Between Tips

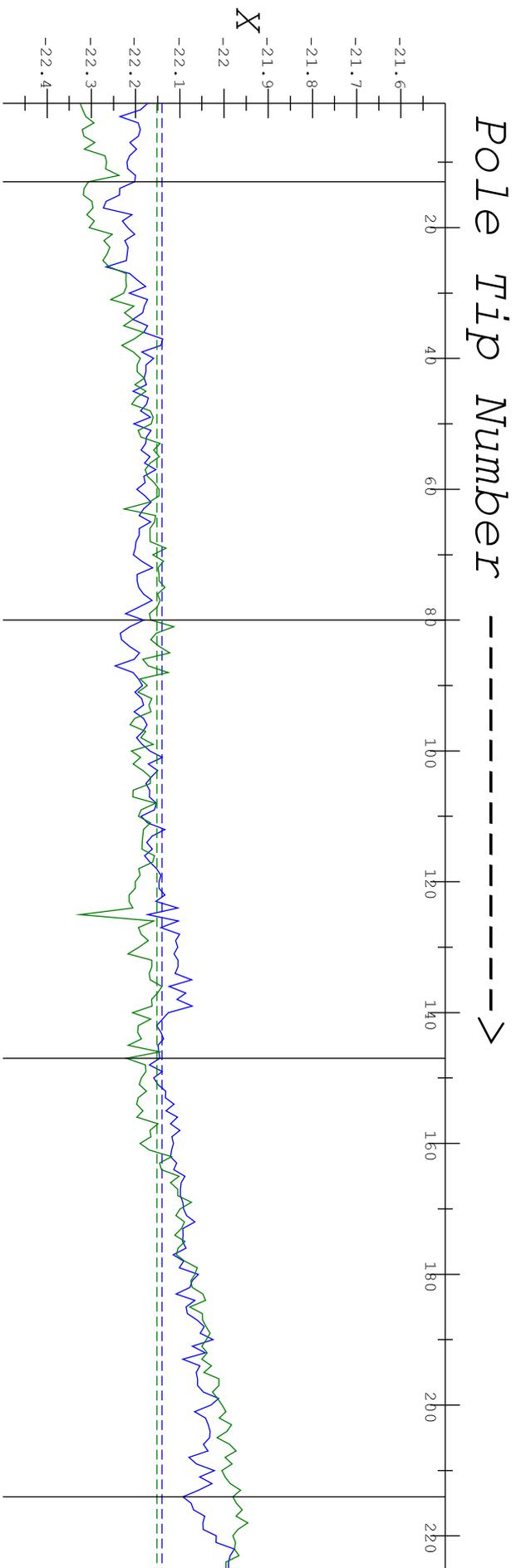Angle of Symmetry Axis to ZX Plane

(mrad)

Pole Tip Number ------------->

Symmetry Axis is the symmetry axis between the Upper and Lower Pole Tips
Included Angle is the angle between the Upper and Lower Pole Tips

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Undulator Pole Tip Angles
Inprocess Shim Check
Wide Gap Undulator

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Pole Tip Number ------->

X

-21.6 -21.7 -21.8 -21.9 -22 -22.1 -22.2 -22.3 -22.4

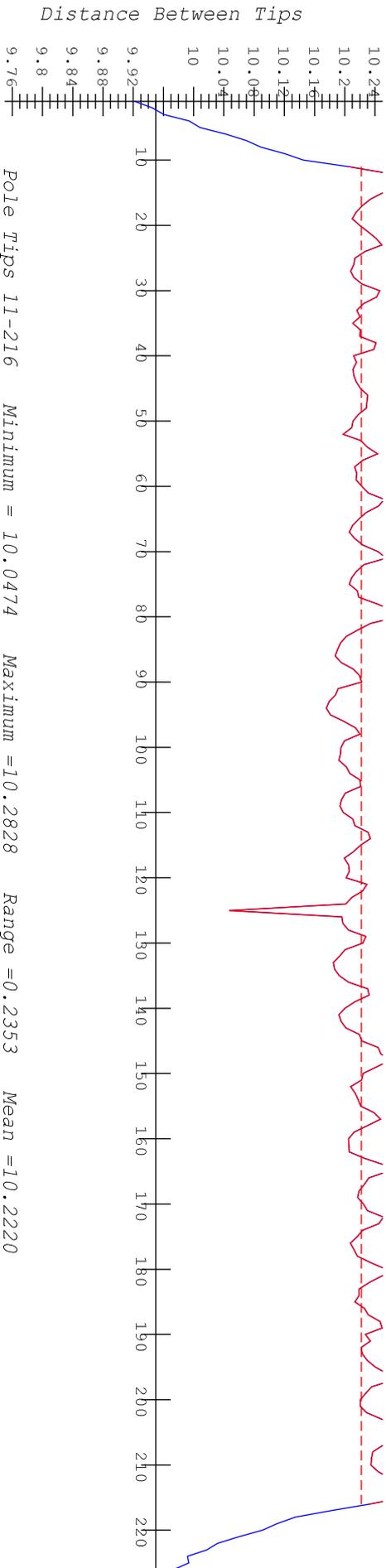20   40   60   80   100   120   140   160   180   200   220

X values in mm
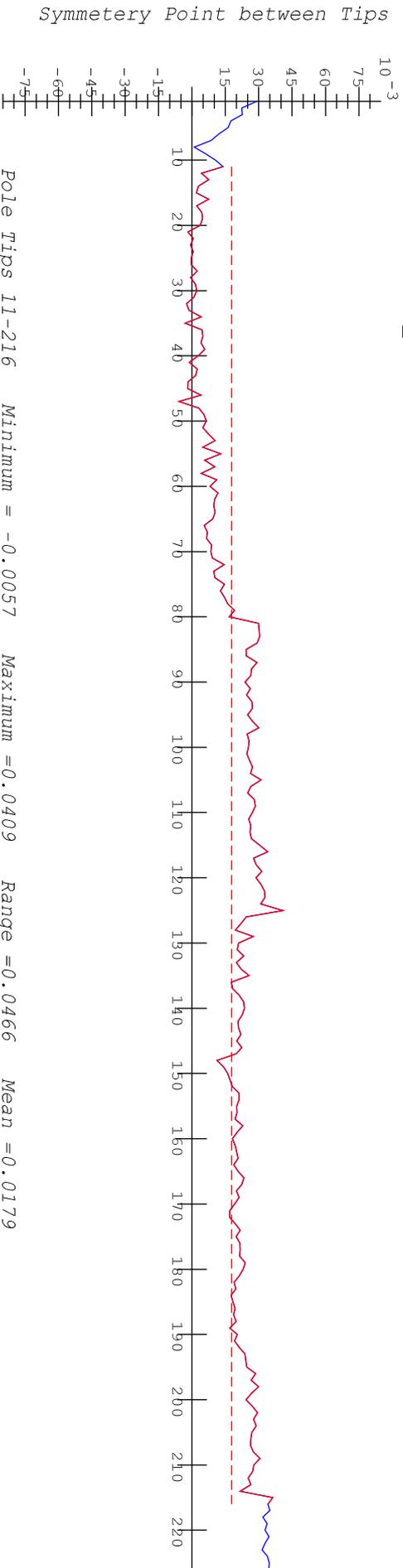Green Solid = Point on front face of Upper Pole Tip 11.5mm above Magnetic C/L
Green Dash = Mean value of all Upper Pole Tips 11.5mm above Magnetic C/L   Mean value Upper Pole Tips = -22.152
Blue Solid = Point on front face of Lower Pole Tip 11.5mm below Magnetic C/L
Blue Dash = Mean value of all Lower Pole Tips 11.5mm below Magnetic C/L   Mean value Lower Pole Tips = -22.141

Undulator Pole Tip Location
Inprocess Shim Check
Wide Gap Undulator

Distance Between Tips

in mm

Pole Tips 11-216   Minimum = 10.0474   Maximum =10.2828   Range =0.2353   Mean =10.2220

Symmetery Point between Tips

Pole Tip Number ------------->

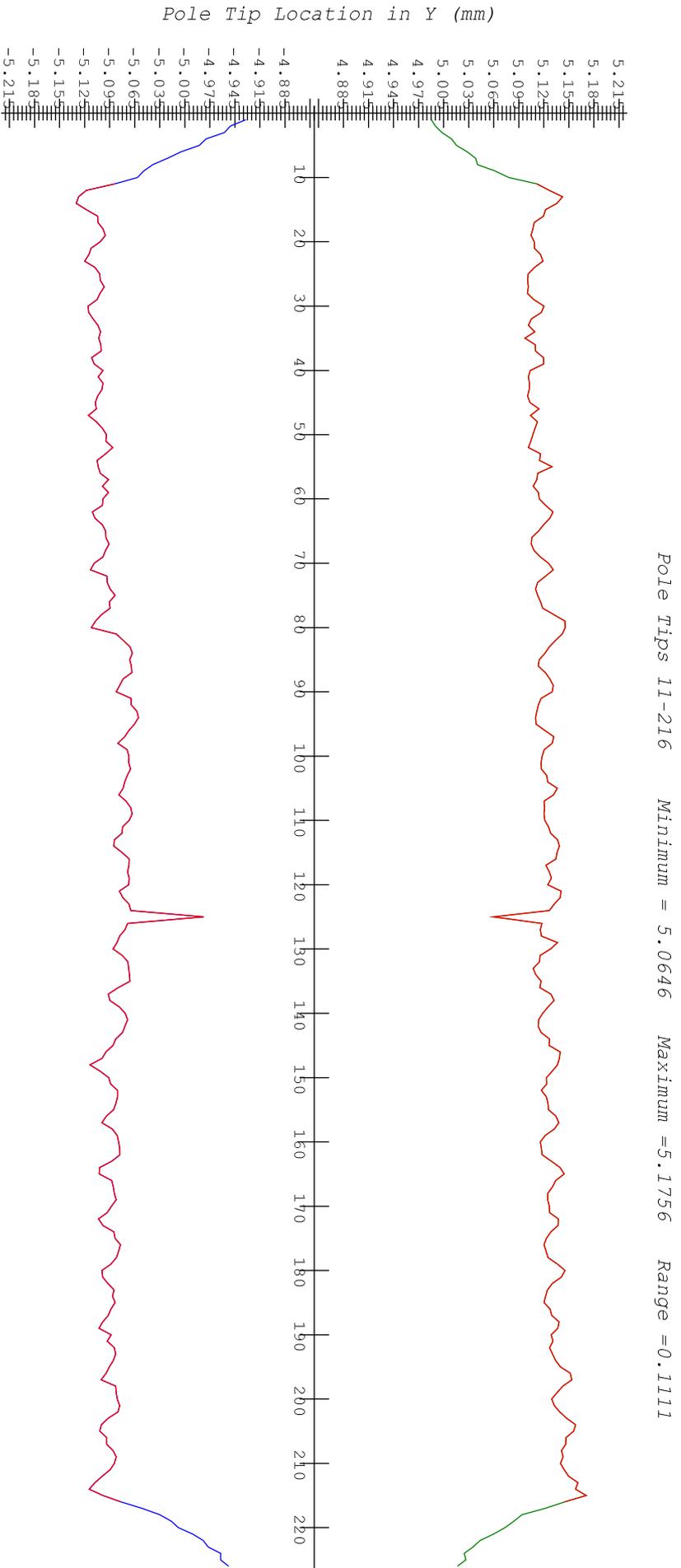Pole Tips 11-216   Minimum = -0.0057   Maximum =0.0409   Range =0.0466   Mean =0.0179

Symmetry Point is the symmetry point between the Upper and Lower Pole Tips were they intersect a YZ plane at the Magnetic C\L
Broken Red line is Mean Value of Symmetry Points and Mean Value of Gap Distance
Distance Between Tips is the distance between the Upper and Lower Pole Tips were they intersect a YZ plane at the Magnetic C\L

Pole Tip Location in Y (mm)

Pole Tip Number ------------->

Pole Tips 11-216

Pole Tips 11-216   Minimum = 5.0646   Maximum =5.1756   Range =0.1111

Pole Tips 11-216   Minimum = -5.1352   Maximum =-4.9829   Range =0.1523
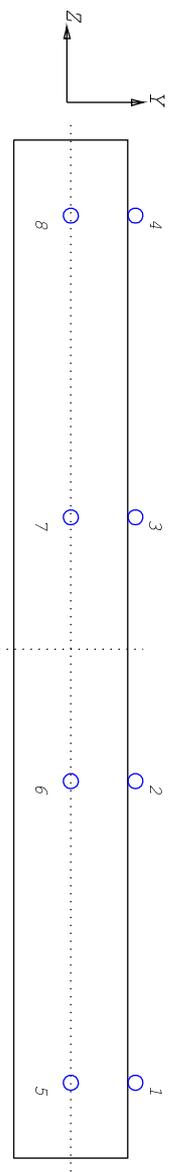
Green + Red = The position of the Upper Pole Tips at Magnetic C\L (Pole Tips 11-216 in Red)
Blue + Red = The position of the Lower Pole Tips at Magnetic C\L (Pole Tips 11-216 in Red)

Pole Tip Number ------------->

Undulator Pole Tip Location

Inprocess Shim Check

Wide Gap Undulator

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Undulator Dimensional Fiducialization
Inprocess Shim Check
Wide Gap Undulator

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Top Magnetic Structure
Bottom Magnetic Structure
Strongback

	C\L Offset	Length
	-0.485	3380.679
	-0.470	3380.808
	0.000	3399.796

Dimensions in mm   Angles in mrad

TOOLING BALL LOCATIONS

NUM.	X	Y	Z
1	-0.1614	179.9375	-1558.508
2	-0.1790	179.8488	-585.0703
3	-0.1126	179.8727	591.0932
4	-0.0309	179.8768	1561.8320
5	248.2390	0.0951	-1558.644
6	248.1590	0.1303	-584.9974
7	248.2101	0.2511	590.8448
8	248.1951	0.0956	1561.7834

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