Top Jaw Pole Tips

10^{-3}

Y Dev. from Mean

24
18
12
6
−6
−12
−18
−24
−30

4 8 12 16 20 24 28 32 36 40 44 48 52 56 60 64 68 72 76 80 84 88 92 96 100 104 108 112 116 120 124 128 132 136 140 144 148 152 156 160 164 168 172

Mean TOP =   5.7700   Regression Line Ang. (mrad) =   0.0020

Pole Tip Num. ---->   Bottom Jaw Pole Tips   Minimum Effective Gap =   11.437

10^{-3}

Y Dev. from Mean

24
18
12
6
−6
−12
−18
−24
−30

4 8 12 16 20 24 28 32 36 40 44 48 52 56 60 64 68 72 76 80 84 88 92 96 100 104 108 112 116 120 124 128 132 136 140 144 148 152 156 160 164 168 172

Mean BTM =   -5.7151   Regression Line Ang. (mrad) =   0.0018

Y Value Scales Centered on Mean Values   Regression Line Through Points =
Step Between Measured Pole Tips =   7   Dimensions in mm

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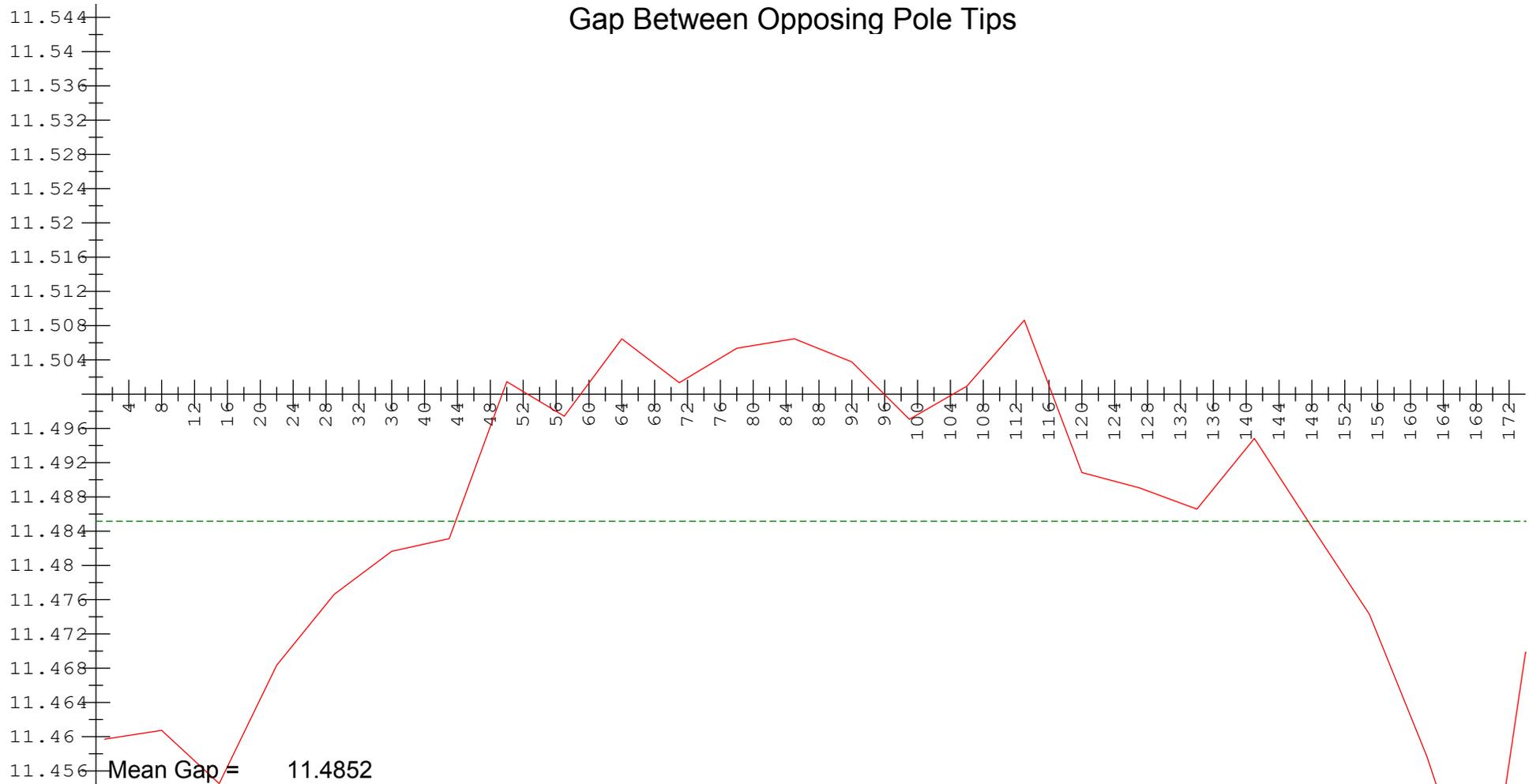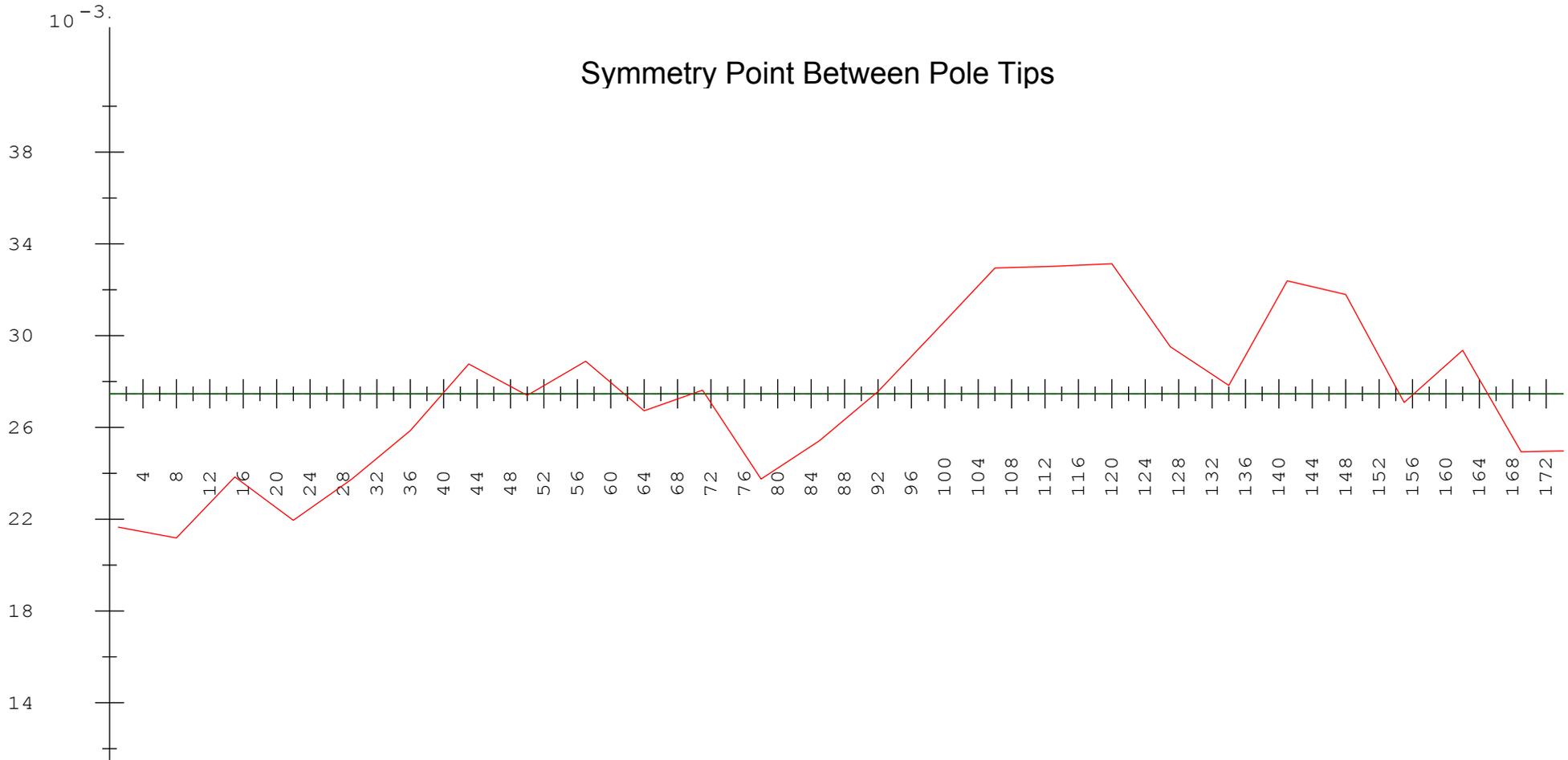
LCLS II - SXR Undulator
Nominal Gap = 11.5   Nominal Taper = 0.000
Gap Reading = 11.5001   US Encoder = 11.5001   DS Encoder = 11.5001

11-FEB-2019
S/N =   020
D/S=   0001
Run=   6

Gap Between Opposing Pole Tips

Mean Gap = 11.4852

Step Between Measured Pole Tips = 7

Dimensions in mm

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LCLS II - SXR Undulator

Nominal Gap = 11.5   Nominal Taper = 0.000

Gap Reading = 11.5001   US Encoder = 11.5001   DS Encoder = 11.5001

11-FEB-2019
S/N = 020
D/S= 0001
Run= 6

Symmetry Point Between Pole Tips

Mean Symmetry Value =   0.0275

Step Between Measured Pole Tips =   7

Dimensions in mm

LCLS II - SXR Undulator

Nominal Gap = 11.5   Nominal Taper = 0.000

Gap Reading = 11.5001   US Encoder = 11.5001   DS Encoder = 11.5001

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11-FEB-2019
S/N =   020
D/S=   0001
Run=   6

Top and Bottom Jaw
Regression Line Intersect Points

Jaw	First Pole (Pole 1)	US Actuator (Pole 39)	DS Actuator (Pole 135)	Last Pole (Pole 174)
Top	5.7662	5.7677	5.7715	5.7730
Bottom	-5.7180	-5.7167	-5.7133	-5.7119
Gap	11.4843			11.4849
Taper				0.0006

Summary of Mean Values

Top Jaw Poles	Btm. Jaw Poles	Gap Values	Sym. Pt. Values
5.7700	-5.7151	11.4852	0.0275

Additional Calculated Values

Bottom Pole #1 Z Value	980.504
Top Jaw Pitch (mrad)	0.002
Bottom Jaw Pitch(mrad)	0.002
Minimum Effective Gap	11.437
Reference Block Gap	6.811

Dimensions in mm

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LCLS II - SXR Undulator
Nominal Gap = 11.5   Nominal Taper = 0.000
Gap Reading = 11.5001   US Encoder = 11.5001   DS Encoder = 11.5001

11-FEB-2019
S/N =   020
D/S=   0001
Run=   6