Top Jaw Pole Tips

Y Dev. from Mean

10^{-3}

18
12
6
-6
-12
-18
-24

4 8 12 16 20 24 28 32 36 40 44 48 52 56 60 64 68 72 76 80 84 88 92 96 100 104 108 112 116 120 124 128 132 136 140 144 148 152 156 160 164 168 172

Mean TOP =   4.9992   Regression Line Ang. (mrad) =   0.0025

Pole Tip Num. ---->

Bottom Jaw Pole Tips

Minimum Effective Gap =   9.978

Y Dev. from Mean

10^{-3}

18
12
6
-6
-12
-18
-24

4 8 12 16 20 24 28 32 36 40 44 48 52 56 60 64 68 72 76 80 84 88 92 96 100 104 108 112 116 120 124 128 132 136 140 144 148 152 156 160 164 168 172

Mean BTM =   -4.9957   Regression Line Ang. (mrad) =   0.0017

Y Value Scales Centered on Mean Values
Step Between Measured Pole Tips =   87

Regression Line Through Points = - - - -
Dimensions in mm

Gap Between Opposing Pole Tips

Mean Gap =   9.9949

Step Between Measured Pole Tips =   87

Dimensions in mm

LCLS II - SXR Undulator

Nominal Gap = 10   Nominal Taper = 0.000

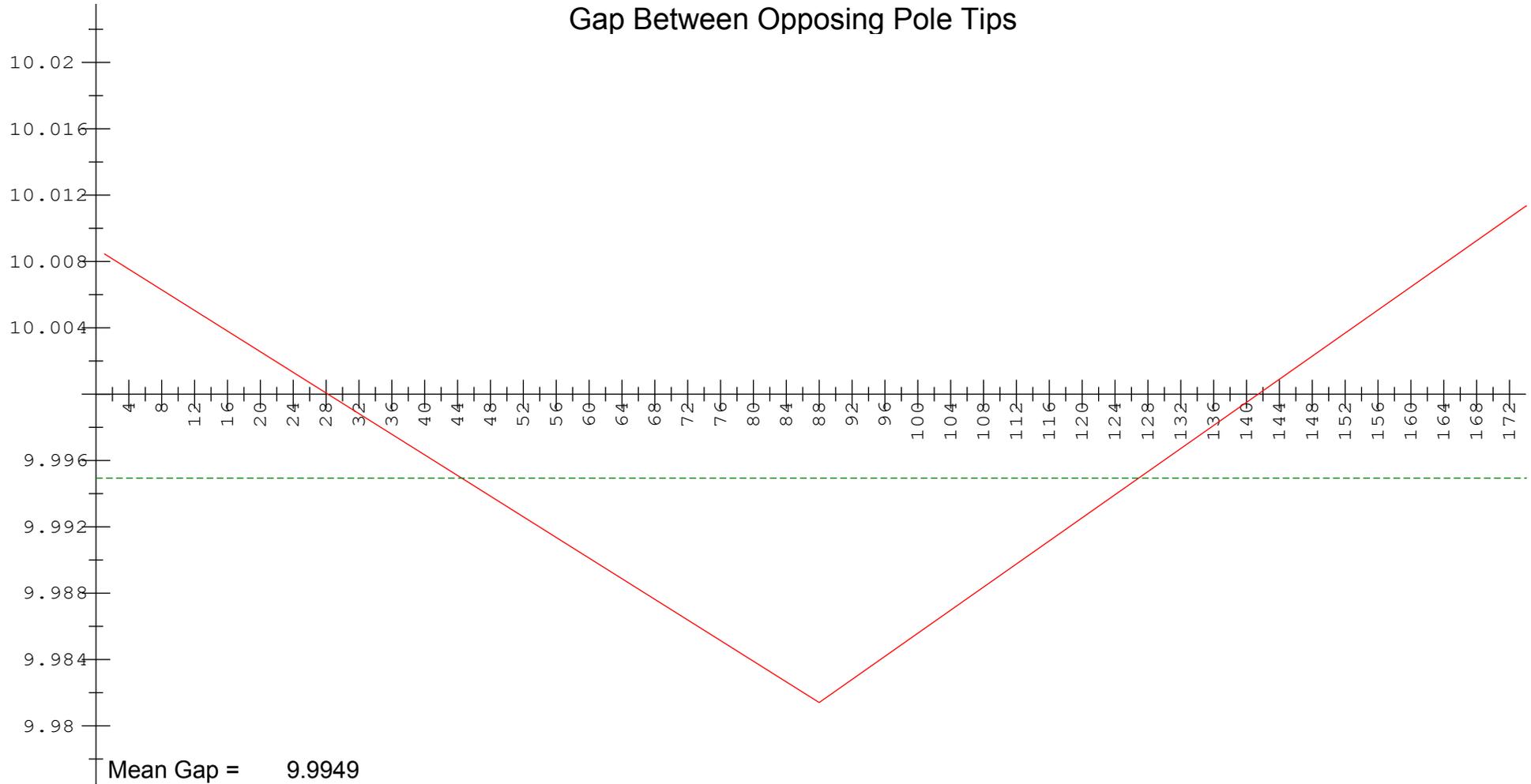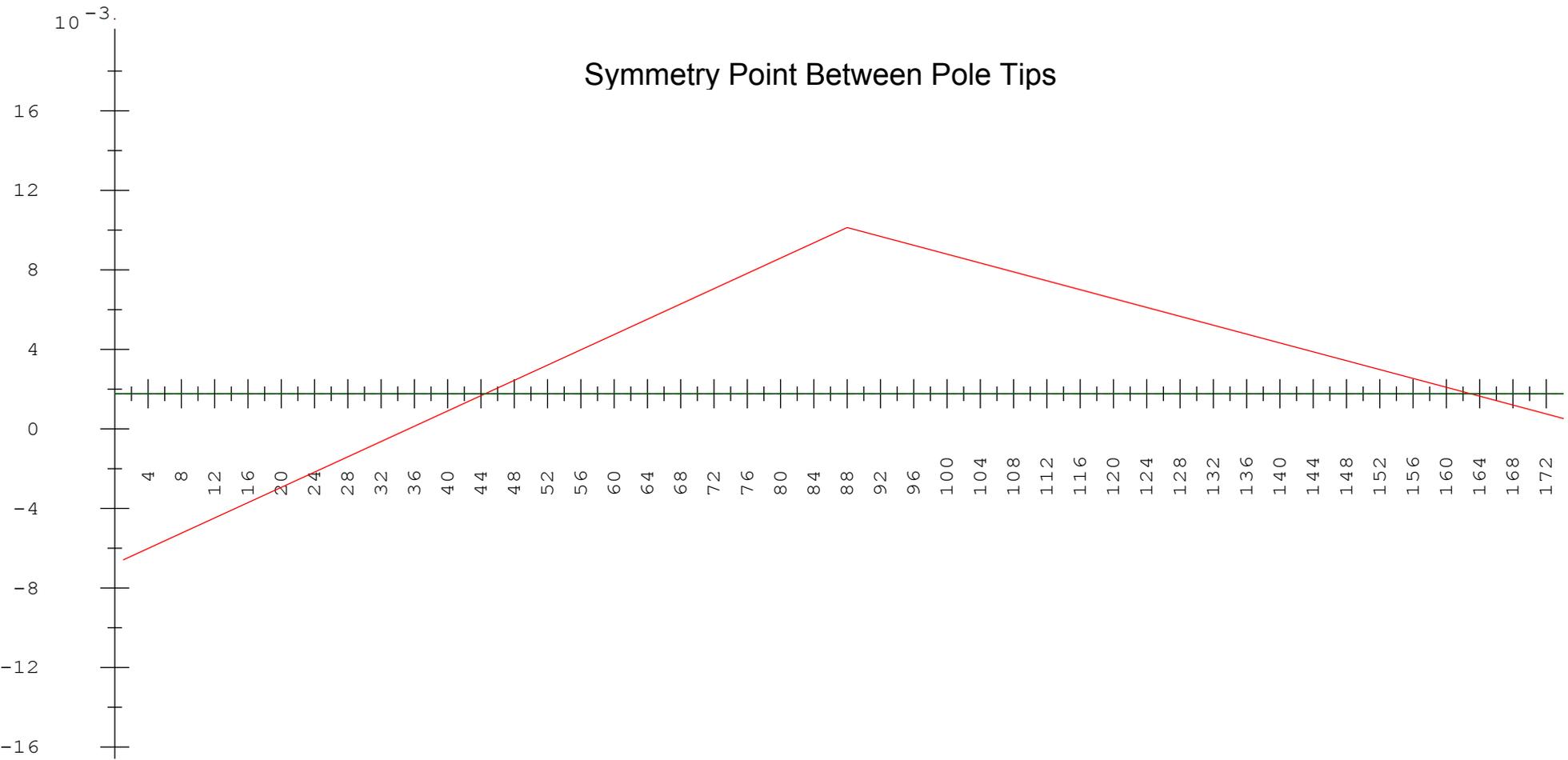Gap Reading = 10.0000   US Encoder = 10.0000   DS Encoder = 10.0001

21-JUN-2019
S/N =   001
D/S=   0007
Run=   6

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Symmetry Point Between Pole Tips

Mean Symmetry Value =   0.0018

Step Between Measured Pole Tips =   87

Dimensions in mm

LCLS II - SXR Undulator

Nominal Gap = 10   Nominal Taper = 0.000

Gap Reading = 10.0000   US Encoder = 10.0000   DS Encoder = 10.0001

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S/N =   001
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Top and Bottom Jaw
Regression Line Intersect Points

Jaw	First Pole (Pole 1)	US Actuator (Pole 39)	DS Actuator (Pole 135)	Last Pole (Pole 174)
Top	4.9973	4.9992	5.0039	5.0058
Bottom	-5.0017	-5.0005	-4.9973	-4.9960
Gap	9.9990			10.0018
Taper				0.0028

Summary of Mean Values

Top Jaw Poles	Btm. Jaw Poles	Gap Values	Sym. Pt. Values
4.9992	-4.9957	9.9949	0.0018

Additional Calculated Values

Bottom Pole #1 Z Value	980.075
Top Jaw Pitch (mrad)	0.003
Bottom Jaw Pitch(mrad)	0.002
Minimum Effective Gap	9.978
Reference Block Gap	6.802

Dimensions in mm

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LCLS II - SXR Undulator
Nominal Gap = 10   Nominal Taper = 0.000
Gap Reading = 10.0000   US Encoder = 10.0000   DS Encoder = 10.0001

21-JUN-2019
S/N = 001
D/S = 0007
Run = 6