Top Jaw Pole Tips

Y Dev.from Mean

Mean TOP = 5.1152   Regression Line Ang. (mrad) = 0.0428

Pole Tip Num. ---->

Bottom Jaw Pole Tips

Minimum Effective Gap = 9.876

Y Dev.from Mean

Mean BTM = -4.9531   Regression Line Ang. (mrad) = -0.0431

Y Value Scales Centered on Mean Values   Regression Line Through Points = ——————
Step Between Measured Pole Tips = 1   Dimensions in mm

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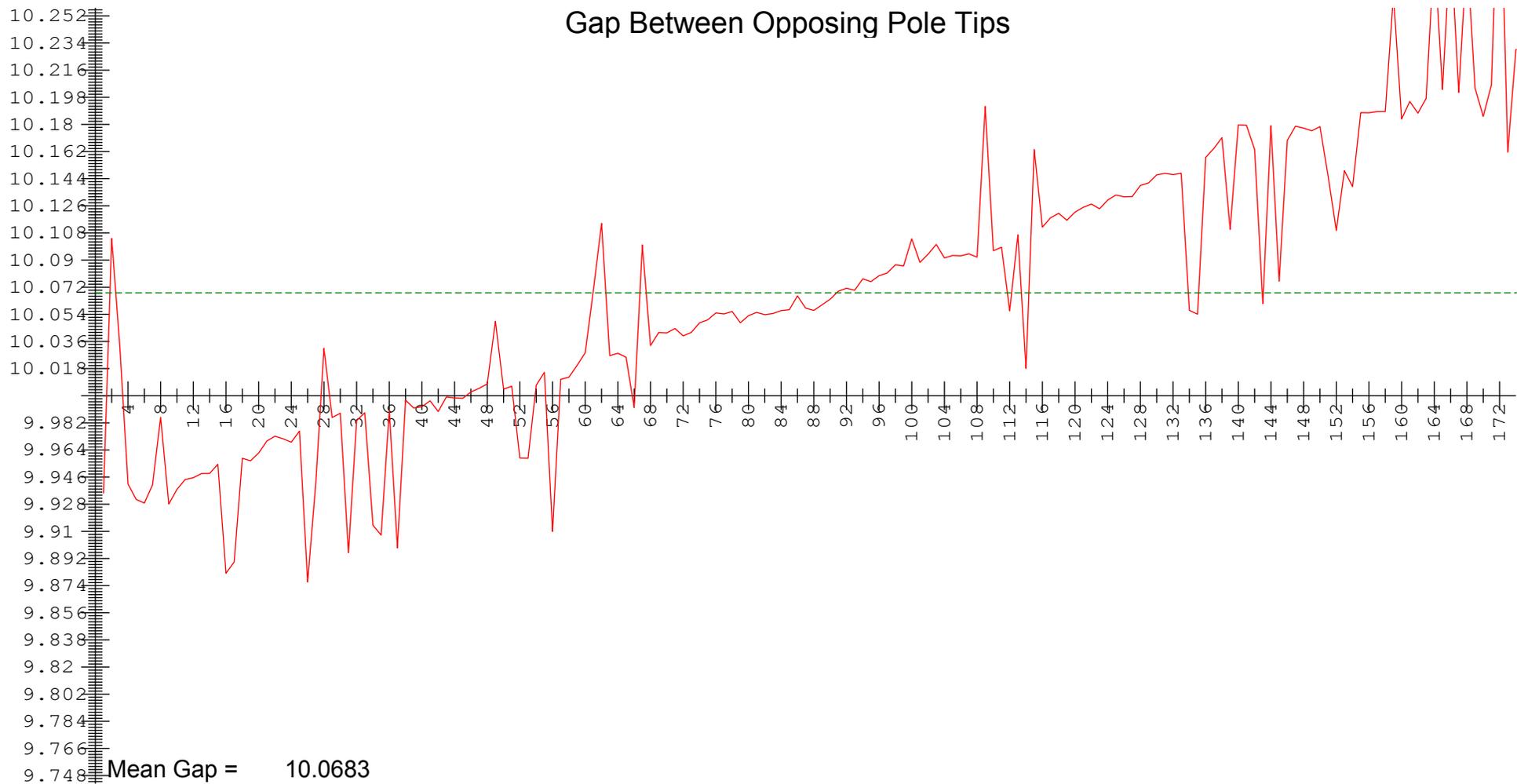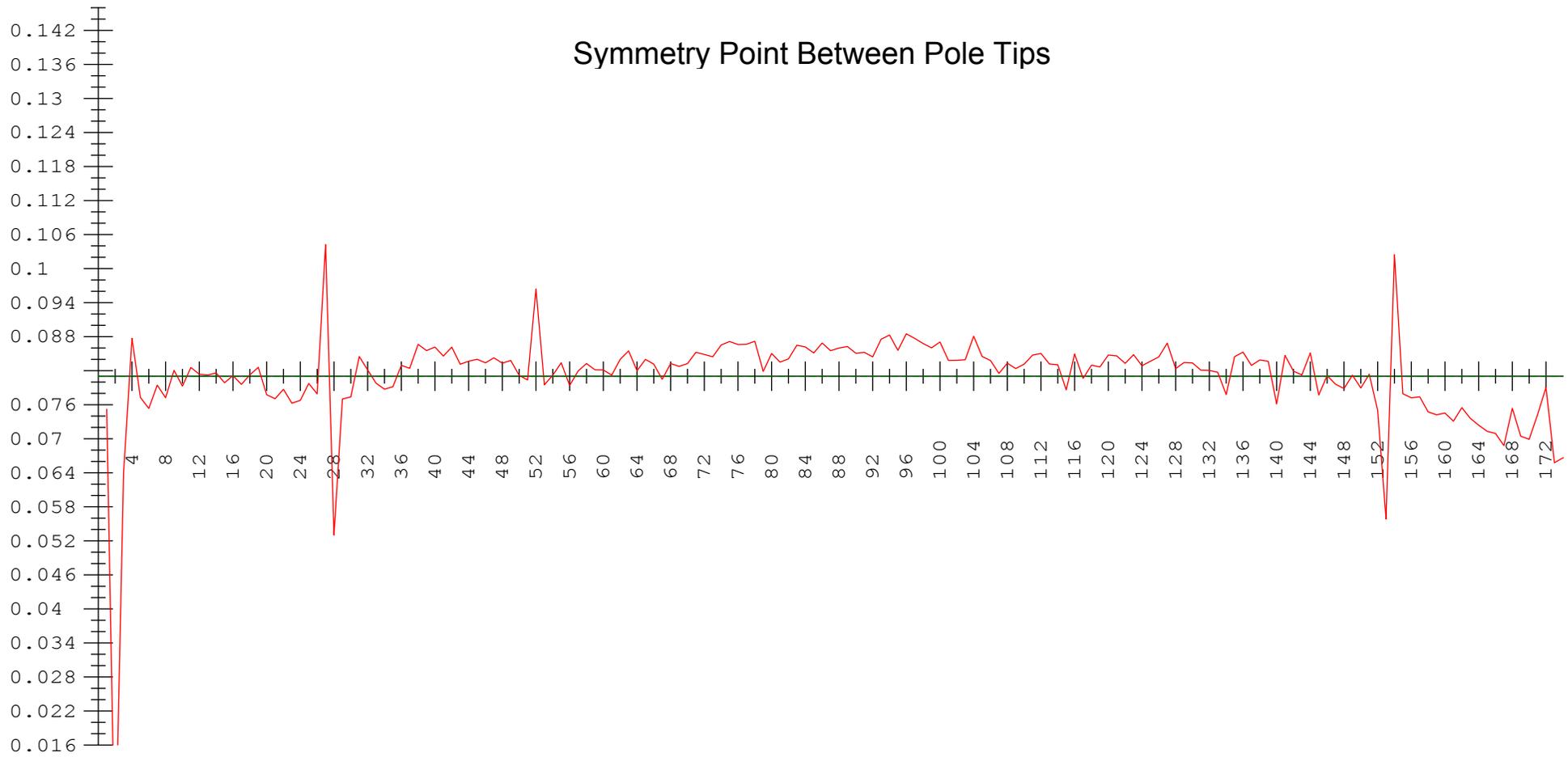**METROLOGY**

LCLS II - SXR Undulator

Nominal Gap = 10   Nominal Taper = 0.300

Gap Reading = 10.1500   US Encoder = 10.0000   DS Encoder = 10.3000

08-MAR-2019
S/N = 001
D/S= 0005
Run= 3

Gap Between Opposing Pole Tips

Mean Gap =   10.0683

Step Between Measured Pole Tips =   1

Dimensions in mm

LCLS II - SXR Undulator

Nominal Gap = 10   Nominal Taper = 0.300

Gap Reading = 10.1500   US Encoder = 10.0000   DS Encoder = 10.3000

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METROLOGY

08-MAR-2019
S/N =   001
D/S=   0005
Run=   3

Symmetry Point Between Pole Tips

Mean Symmetry Value =   0.0810

Step Between Measured Pole Tips =   1

Dimensions in mm

LCLS II - SXR Undulator

Nominal Gap = 10   Nominal Taper = 0.300

Gap Reading = 10.1500   US Encoder = 10.0000   DS Encoder = 10.3000

08-MAR-2019
S/N =   001
D/S=   0005
Run=   3

Top and Bottom Jaw
Regression Line Intersect Points

Jaw	First Pole (Pole 1)	US Actuator (Pole 39)	DS Actuator (Pole 135)	Last Pole (Pole 174)
Top	5.0430	5.0747	5.1548	5.1873
Bottom	-4.8803	-4.9123	-4.9931	-5.0259
Gap	9.9233			10.2132
Taper				0.2899

Summary of Mean Values

Top Jaw Poles	Btm. Jaw Poles	Gap Values	Sym. Pt. Values
5.1152	-4.9531	10.0683	0.0810

Additional Calculated Values

Bottom Pole #1 Z Value	980.300
Top Jaw Pitch (mrad)	0.043
Bottom Jaw Pitch(mrad)	-0.043
Minimum Effective Gap	9.876
Reference Block Gap	6.806

Dimensions in mm

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METROLOGY

LCLS II - SXR Undulator
Nominal Gap = 10   Nominal Taper = 0.300
Gap Reading = 10.1500   US Encoder = 10.0000   DS Encoder = 10.3000

08-MAR-2019
S/N = 001
D/S= 0005
Run= 3