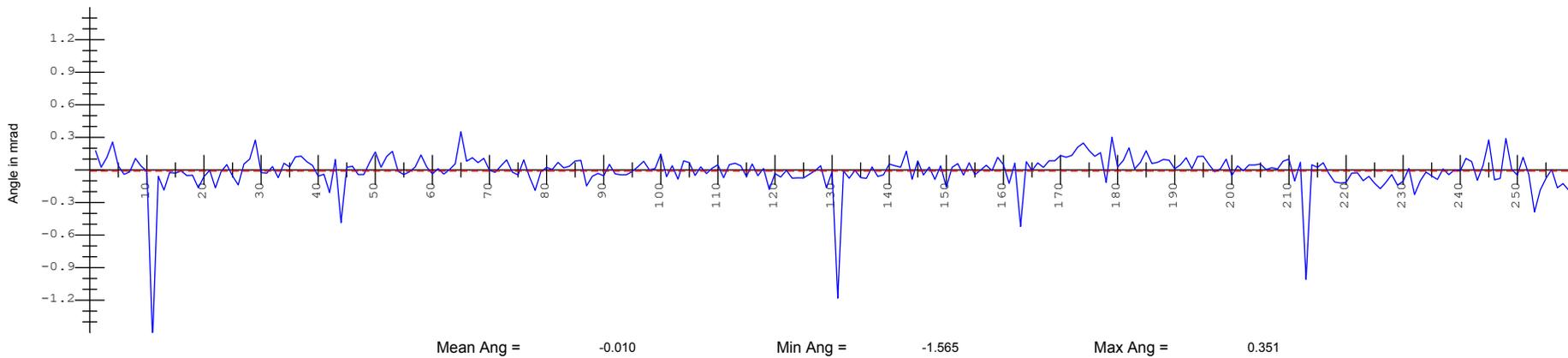


Included Angle Between Pole Tips

Pole Tip Num. ----->

Angle of Symmetry Line between Pole Tips to Tuning Gap ZX Plane



Dimensions in MM, Angles in Milliradians

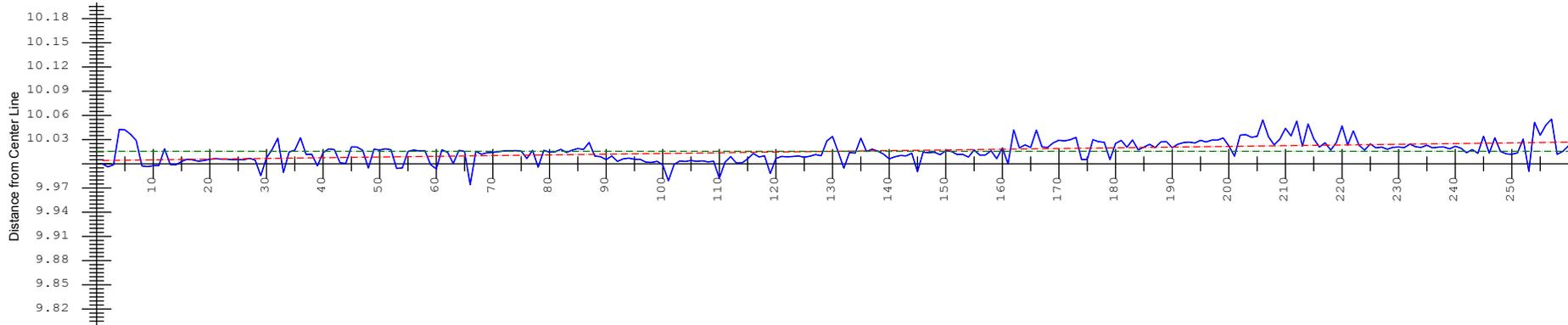


HGVPU - Pole Tip Angles

Nominal Gap :	20.000	US Full :	20.0002	DS Full :	20.0003
Nom. Taper :	0.000	US Wall Half :	9.9907	DS Wall Half :	9.9927
		US Aisle Half :	9.9920	DS Aisle Half :	9.9922

S/N	: HXU_023
Date	: 26-AUG-2019
Data Set	: 0001
Run	: FINAL
Cam Pos.	: B

Aisle Pole Mean = 10.016 Aisle Pole Min. = 9.974 Aisle Pole Max. = 10.055 Reg. Line Ang. = 0.007



Aisle Pole Tips at Nom. Beam Height

Blue = Pole Tip points
Green = Mean line
Red = Regression line thru points

Pole Tip Num. ----->

Wall Pole Tips at Nom. Beam Height

Minimum Clearance Gap = 19.940



Wall Pole Mean = -10.002 Wall Pole Min. = -10.060 Wall Pole Max. = -9.970 Reg. Line Ang. = 0.004

Girder centerline in reference to Pointed Magnets

Dimensions in MM, Angles in Milliradians



HGVPU - Pole Tip Location from Girder Centerline

Nominal Gap :	20.000	US Full :	20.0002	DS Full :	20.0003
Nom. Taper :	0.000	US Wall Half :	9.9907	DS Wall Half :	9.9927
		US Aisle Half :	9.9920	DS Aisle Half :	9.9922

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Run	: FINAL
Cam Pos.	: B

Values Calculated from Regression Line End Points

Dimension	X Value	Y Value	Z Value	Calc. Value
US Aisle Pole Tip(1)	10.004	0.000	8.750	
US Wall Pole Tip(1)	-10.010	0.000	8.750	
US Sym. Pt.	-0.003			
US Gap				20.014
DS Aisle Pole Tip(260)	10.027	0.000	3375.750	
DS Wall Pole Tip(260)	-9.994	0.000	3375.750	
DS Sym. Pt.	0.016			
DS Gap				20.021
Taper				0.008

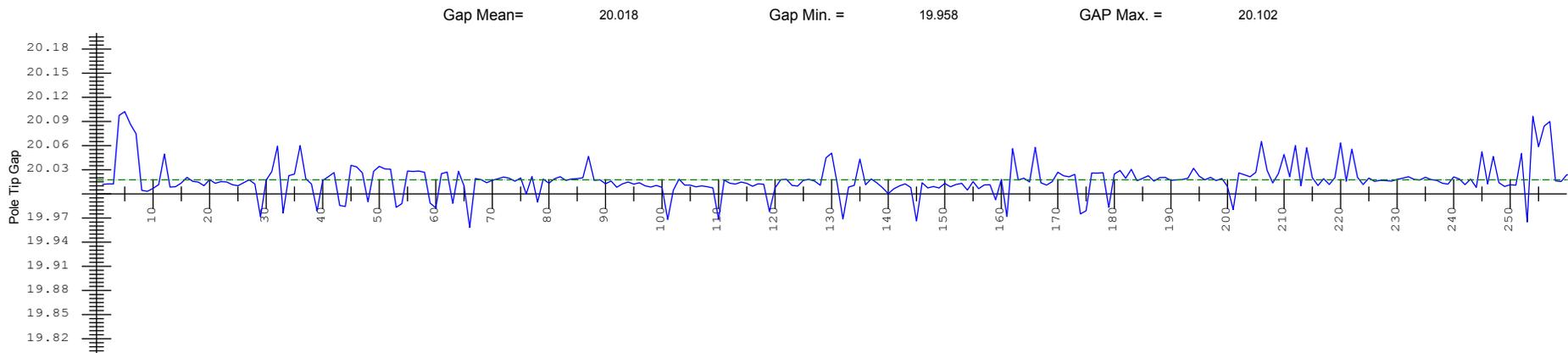
Dimensions in MM



HGVPU - Gap Calc. from Regression Line End Points

Nominal Gap :	20.000	US Full :	20.0002	DS Full :	20.0003
Nom. Taper :	0.000	US Wall Half :	9.9907	DS Wall Half :	9.9927
		US Aisle Half :	9.9920	DS Aisle Half :	9.9922

S/N	: HXU_023
Date	: 26-AUG-2019
Data Set	: 0001
Run	: FINAL
Cam Pos.	: B

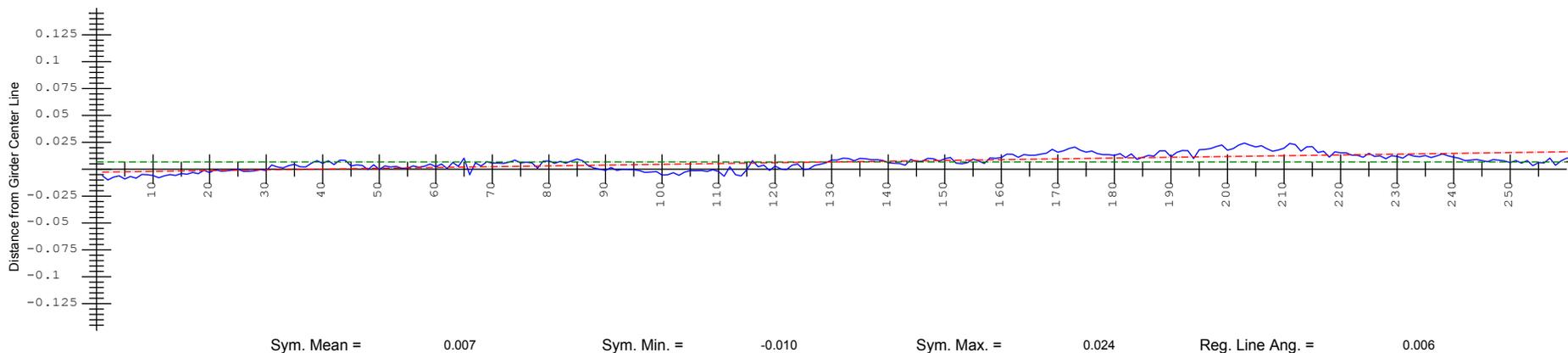


Pole Tip Gap at Nom. Beam Height

Blue = Pole Tip points
 Green = Mean line
 Red = Regression line thru points

Pole Tip Num. ----->

Pole Tip Symmetry Point at Nom. Beam Height



Girder centerline in reference to Pointed Magnets

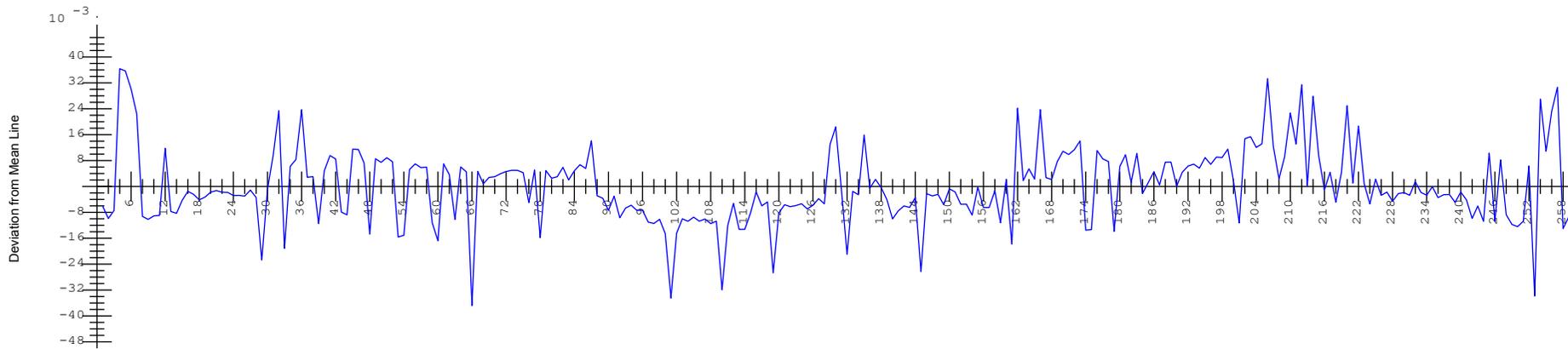
Dimensions in MM, Angles in Milliradians



HGVPU - Pole Tip Gap and Symmetry Point Location

Nominal Gap :	20.000	US Full :	20.0002	DS Full :	20.0003
Nom. Taper :	0.000	US Wall Half :	9.9907	DS Wall Half :	9.9927
		US Aisle Half :	9.9920	DS Aisle Half :	9.9922

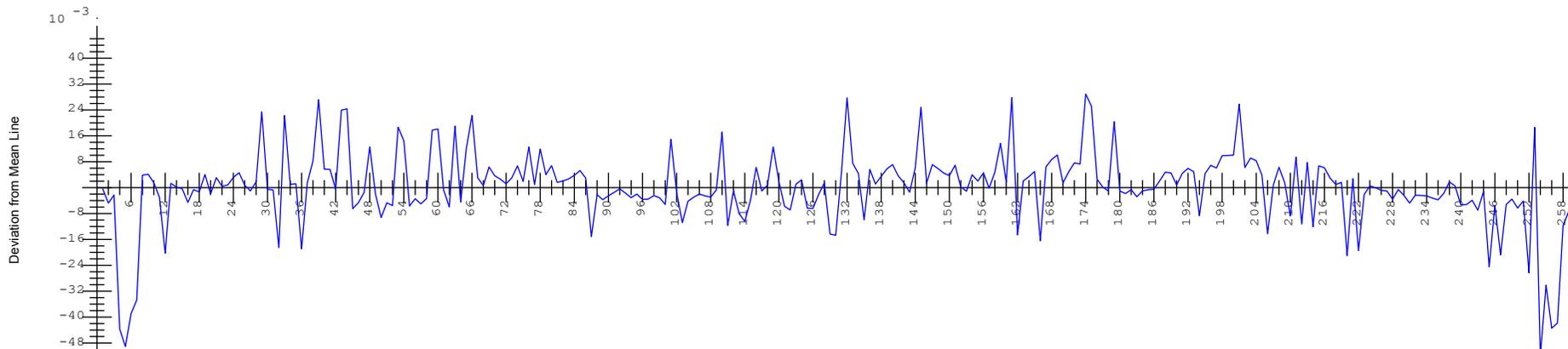
S/N	: HXU_023
Date	: 26-AUG-2019
Data Set	: 0001
Run	: FINAL
Cam Pos.	: B



Aisle Pole Tips

Pole Tip Num. ----->

Wall Pole Tips



Pole Tip Deviations from Jaw Mean Lines when aligned to actual Gap Sym. Plane

Dimensions in MM



HGVPU - Pole Tip Deviation from Mean Line

Nominal Gap :	20.000	US Full :	20.0002	DS Full :	20.0003
Nom. Taper :	0.000	US Wall Half :	9.9907	DS Wall Half :	9.9927
		US Aisle Half :	9.9920	DS Aisle Half :	9.9922

S/N	: HXU_023
Date	: 26-AUG-2019
Data Set	: 0001
Run	: FINAL
Cam Pos.	: B