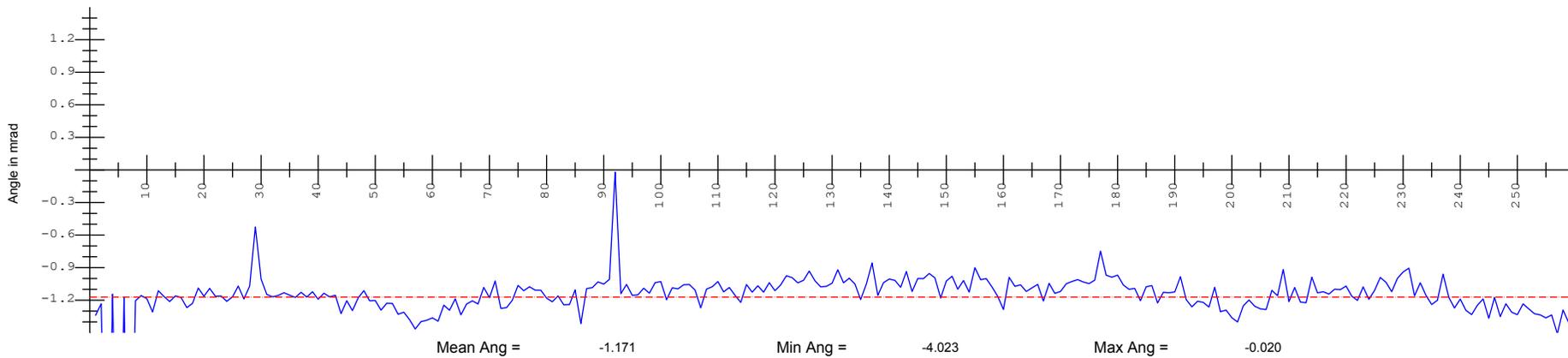


Included Angle Between Pole Tips

Pole Tip Num. ----->

Angle of Symmetry Line between Pole Tips to Grider ZX Plane



Dimensions in MM, Angles in Milliradians

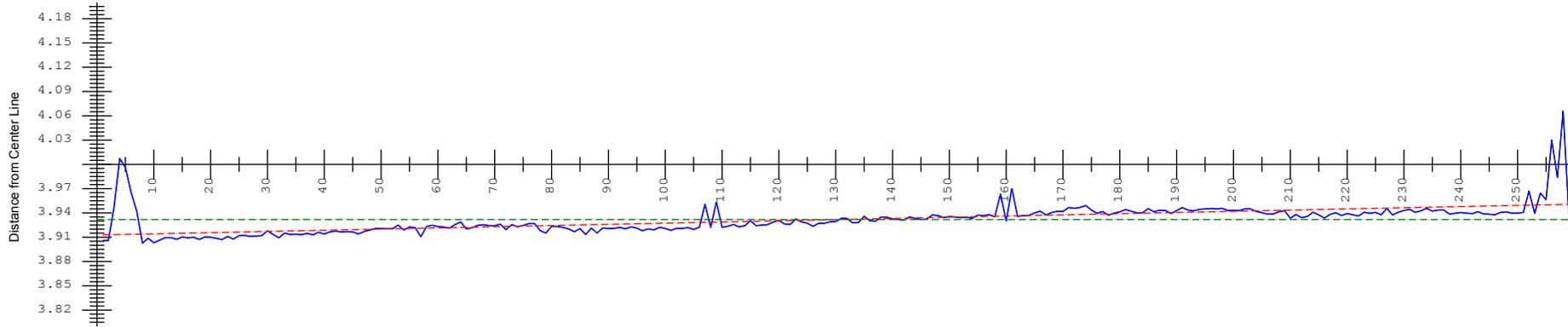


HGVPU - Pole Tip Angles

| | | | | | |
|----------------------|--------------|------------------------|---------------|------------------------|---------------|
| Nominal Gap : | 8.000 | US Full : | 8.0000 | DS Full : | 7.9999 |
| Nom. Taper : | 0.000 | US Wall Half : | 4.0010 | DS Wall Half : | 4.0013 |
| | | US Aisle Half : | 4.0020 | DS Aisle Half : | 4.0016 |

| | |
|-----------------|----------------------|
| S/N | : HXU_022 |
| Date | : 17-JUN-2019 |
| Data Set | : 0001 |
| Run | : FINAL |
| Cam Pos. | : B |

Aisle Pole Mean = 3.932 Aisle Pole Min. = 3.903 Aisle Pole Max. = 4.066 Reg. Line Ang. = 0.011



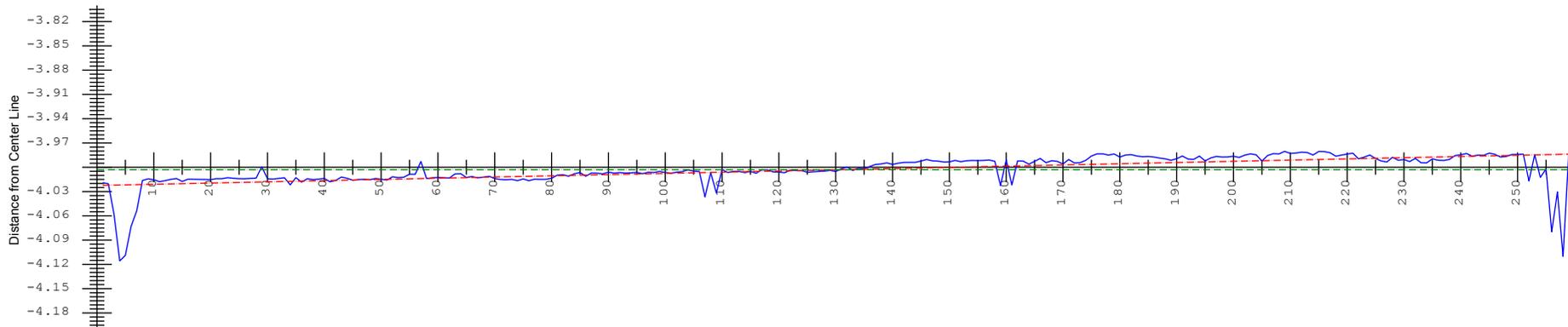
Aisle Pole Tips at Nom. Beam Height

Blue = Pole Tip points
Green = Mean line
Red = Regression line thru points

Pole Tip Num. ----->

Wall Pole Tips at Nom. Beam Height

Minimum Clearance Gap = 7.805



Wall Pole Mean = -4.003 Wall Pole Min. = -4.116 Wall Pole Max. = -3.980 Reg. Line Ang. = 0.011

Girder centerline in reference to Pointed Magnets

Dimensions in MM, Angles in Milliradians



HGVPU - Pole Tip Location from Girder Centerline

| | | | | | |
|----------------------|--------------|------------------------|---------------|------------------------|---------------|
| Nominal Gap : | 8.000 | US Full : | 8.0000 | DS Full : | 7.9999 |
| Nom. Taper : | 0.000 | US Wall Half : | 4.0010 | DS Wall Half : | 4.0013 |
| | | US Aisle Half : | 4.0020 | DS Aisle Half : | 4.0016 |

| | |
|-----------------|----------------------|
| S/N | : HXU_022 |
| Date | : 17-JUN-2019 |
| Data Set | : 0001 |
| Run | : FINAL |
| Cam Pos. | : B |

Values Calculated from Regression Line End Points

| Dimension | X Value | Y Value | Z Value | Calc. Value |
|-------------------------------|----------------|----------------|-----------------|--------------------|
| US Aisle Pole Tip(1) | 3.913 | 0.000 | 8.750 | |
| US Wall Pole Tip(1) | -4.022 | 0.000 | 8.750 | |
| US Sym. Pt. | -0.055 | | | |
| US Gap | | | | 7.935 |
| DS Aisle Pole Tip(260) | 3.951 | 0.000 | 3375.750 | |
| DS Wall Pole Tip(260) | -3.984 | 0.000 | 3375.750 | |
| DS Sym. Pt. | -0.016 | | | |
| DS Gap | | | | 7.934 |
| Taper | | | | -0.001 |

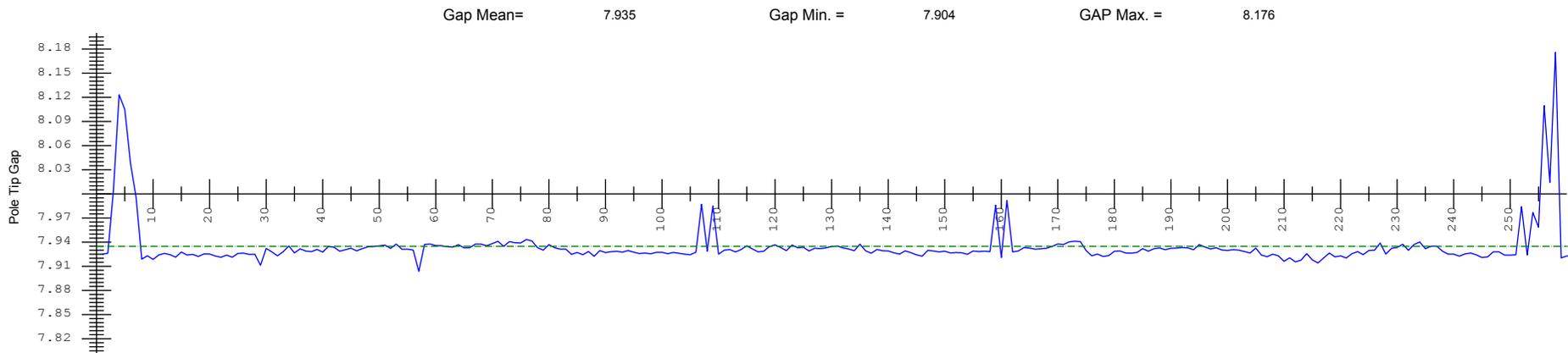
Dimensions in MM



HGVPU - Gap Calc. from Regression Line End Points

| | | | | | |
|----------------------|--------------|------------------------|---------------|------------------------|---------------|
| Nominal Gap : | 8.000 | US Full : | 8.0000 | DS Full : | 7.9999 |
| Nom. Taper : | 0.000 | US Wall Half : | 4.0010 | DS Wall Half : | 4.0013 |
| | | US Aisle Half : | 4.0020 | DS Aisle Half : | 4.0016 |

| | |
|-----------------|---------------|
| S/N | : HXU_022 |
| Date | : 17-JUN-2019 |
| Data Set | : 0001 |
| Run | : FINAL |
| Cam Pos. | : B |

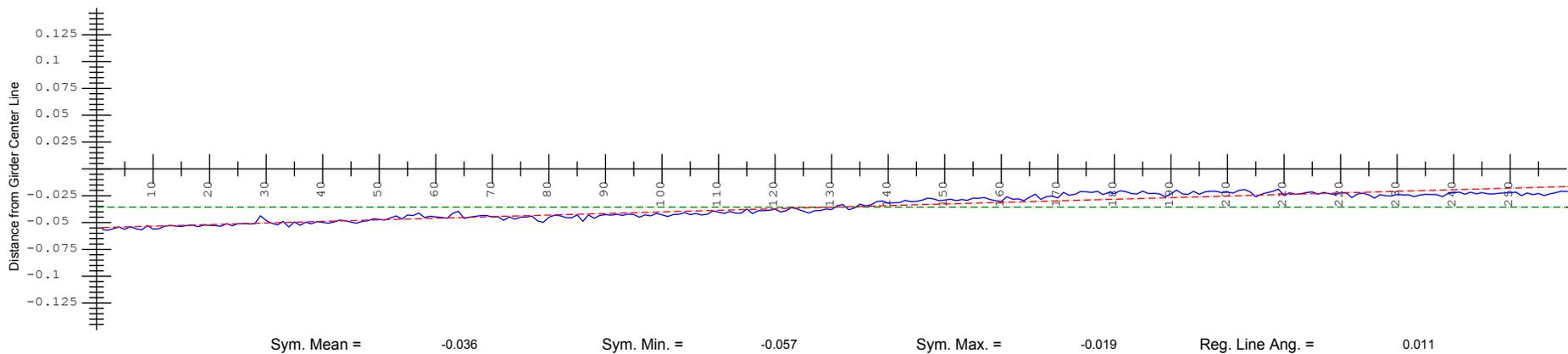


Pole Tip Gap at Nom. Beam Height

Blue = Pole Tip points
 Green = Mean line
 Red = Regression line thru points

Pole Tip Num. ----->

Pole Tip Symmetry Point at Nom. Beam Height



Girder centerline in reference to Pointed Magnets

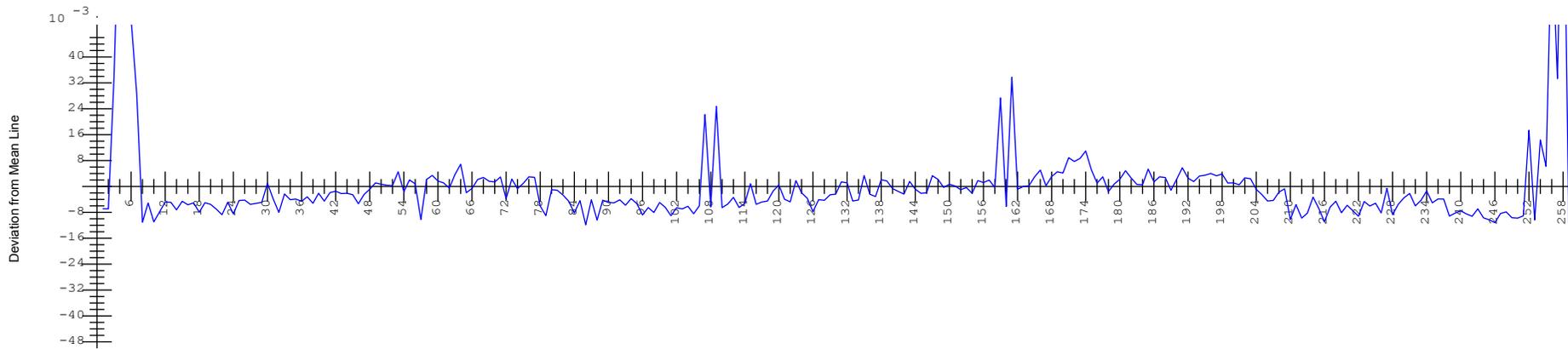
Dimensions in MM, Angles in Milliradians



HGVPU - Pole Tip Gap and Symmetry Point Location

| | | | | | |
|----------------------|--------------|------------------------|---------------|------------------------|---------------|
| Nominal Gap : | 8.000 | US Full : | 8.0000 | DS Full : | 7.9999 |
| Nom. Taper : | 0.000 | US Wall Half : | 4.0010 | DS Wall Half : | 4.0013 |
| | | US Aisle Half : | 4.0020 | DS Aisle Half : | 4.0016 |

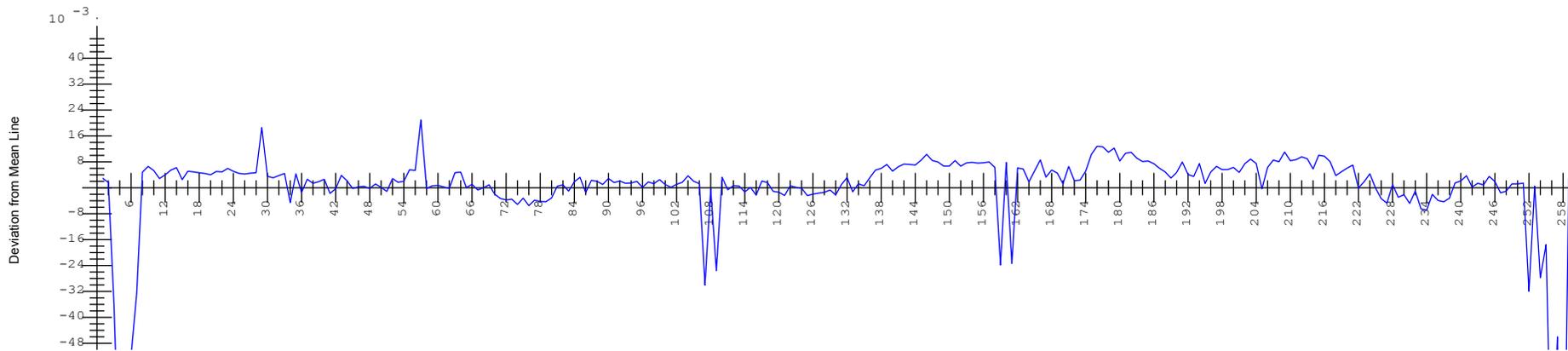
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|-----------------|----------------------|
| S/N | : HXU_022 |
| Date | : 17-JUN-2019 |
| Data Set | : 0001 |
| Run | : FINAL |
| Cam Pos. | : B |



Aisle Pole Tips

Pole Tip Num. ----->

Wall Pole Tips



Pole Tip Deviations from Jaw Mean Lines when aligned to actual Gap Sym. Plane

Dimensions in MM



HGVPU - Pole Tip Deviation from Mean Line

| | | | | | |
|----------------------|--------------|------------------------|---------------|------------------------|---------------|
| Nominal Gap : | 8.000 | US Full : | 8.0000 | DS Full : | 7.9999 |
| Nom. Taper : | 0.000 | US Wall Half : | 4.0010 | DS Wall Half : | 4.0013 |
| | | US Aisle Half : | 4.0020 | DS Aisle Half : | 4.0016 |

| | |
|-----------------|----------------------|
| S/N | : HXU_022 |
| Date | : 17-JUN-2019 |
| Data Set | : 0001 |
| Run | : FINAL |
| Cam Pos. | : B |