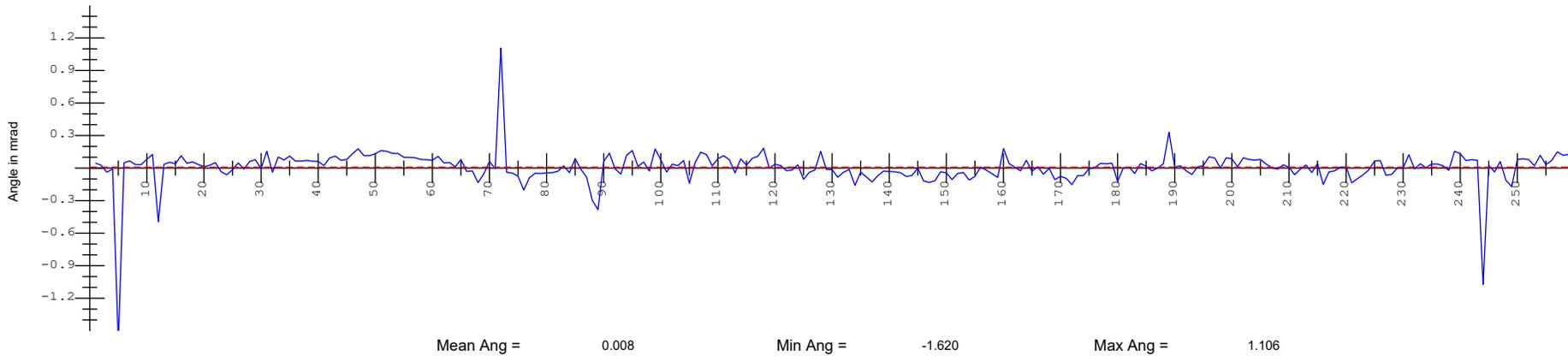


Included Angle Between Pole Tips

Pole Tip Num. ----->

Angle of Symmetry Line between Pole Tips to Tuning Gap ZX Plane



Dimensions in MM, Angles in Milliradians

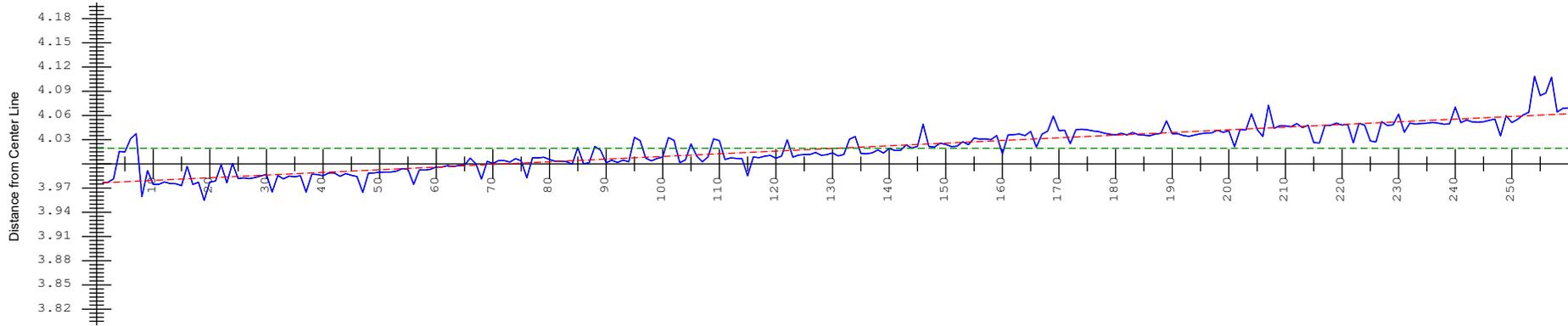


HGVPU - Pole Tip Angles

Nominal Gap :	8.000	US Full :	8.0000	DS Full :	8.1001
Nom. Taper :	0.100	US Wall Half :	4.0003	DS Wall Half :	4.0514
		US Aisle Half :	4.0027	DS Aisle Half :	4.0512

S/N	: HXU_010
Date	: 06-DEC-2019
Data Set	: 0001
Run	: FINAL
Cam Pos.	: B

Aisle Pole Mean = 4.019 Aisle Pole Min. = 3.955 Aisle Pole Max. = 4.108 Reg. Line Ang. = 0.025



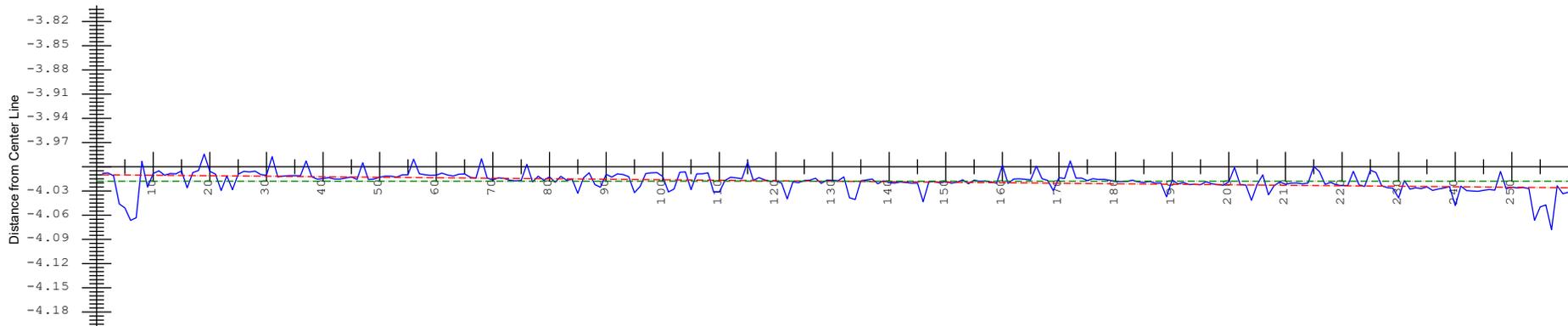
Aisle Pole Tips at Nom. Beam Height

Blue = Pole Tip points
Green = Mean line
Red = Regression line thru points

Pole Tip Num. ----->

Wall Pole Tips at Nom. Beam Height

Minimum Clearance Gap = 7.910



Wall Pole Mean = -4.018 Wall Pole Min. = -4.078 Wall Pole Max. = -3.984 Reg. Line Ang. = -0.005

Girder centerline in reference to Pointed Magnets

Dimensions in MM, Angles in Milliradians



HGVPU - Pole Tip Location from Girder Centerline

Nominal Gap :	8.000	US Full :	8.0000	DS Full :	8.1001
Nom. Taper :	0.100	US Wall Half :	4.0003	DS Wall Half :	4.0514
		US Aisle Half :	4.0027	DS Aisle Half :	4.0512

S/N	: HXU_010
Date	: 06-DEC-2019
Data Set	: 0001
Run	: FINAL
Cam Pos.	: B

Values Calculated from Regression Line End Points

Dimension	X Value	Y Value	Z Value	Calc. Value
US Aisle Pole Tip(1)	3.977	0.000	8.750	
US Wall Pole Tip(1)	-4.010	0.000	8.750	
US Sym. Pt.	-0.017			
US Gap				7.987
DS Aisle Pole Tip(260)	4.062	0.000	3375.750	
DS Wall Pole Tip(260)	-4.026	0.000	3375.750	
DS Sym. Pt.	0.018			
DS Gap				8.088
Taper				0.102

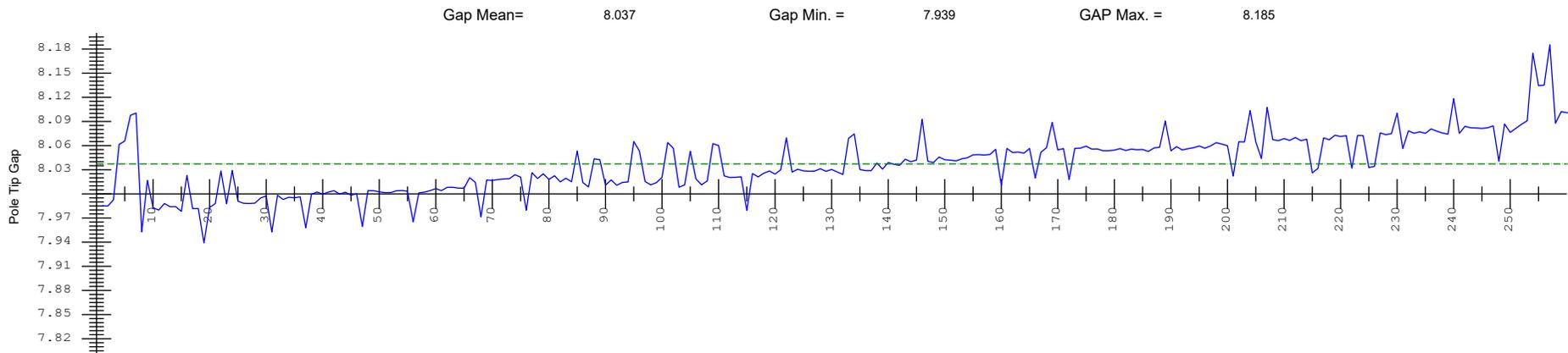
Dimensions in MM



HGVPU - Gap Calc. from Regression Line End Points

Nominal Gap :	8.000	US Full :	8.0000	DS Full :	8.1001
Nom. Taper :	0.100	US Wall Half :	4.0003	DS Wall Half :	4.0514
		US Aisle Half :	4.0027	DS Aisle Half :	4.0512

S/N	: HXU_010
Date	: 06-DEC-2019
Data Set	: 0001
Run	: FINAL
Cam Pos.	: B

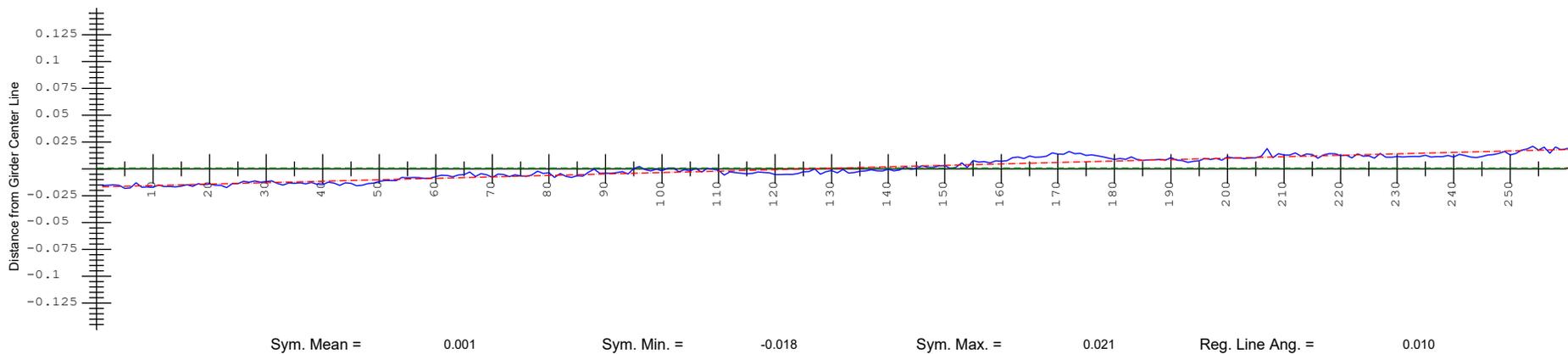


Pole Tip Gap at Nom. Beam Height

Blue = Pole Tip points
 Green = Mean line
 Red = Regression line thru points

Pole Tip Num. ----->

Pole Tip Symmetry Point at Nom. Beam Height



Girder centerline in reference to Pointed Magnets

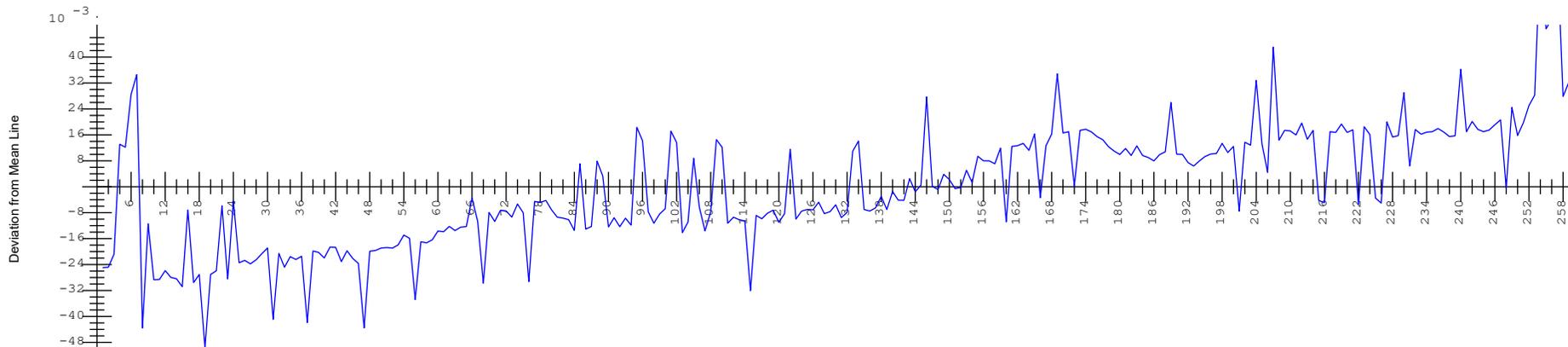
Dimensions in MM, Angles in Milliradians



HGVPU - Pole Tip Gap and Symmetry Point Location

Nominal Gap :	8.000	US Full :	8.0000	DS Full :	8.1001
Nom. Taper :	0.100	US Wall Half :	4.0003	DS Wall Half :	4.0514
		US Aisle Half :	4.0027	DS Aisle Half :	4.0512

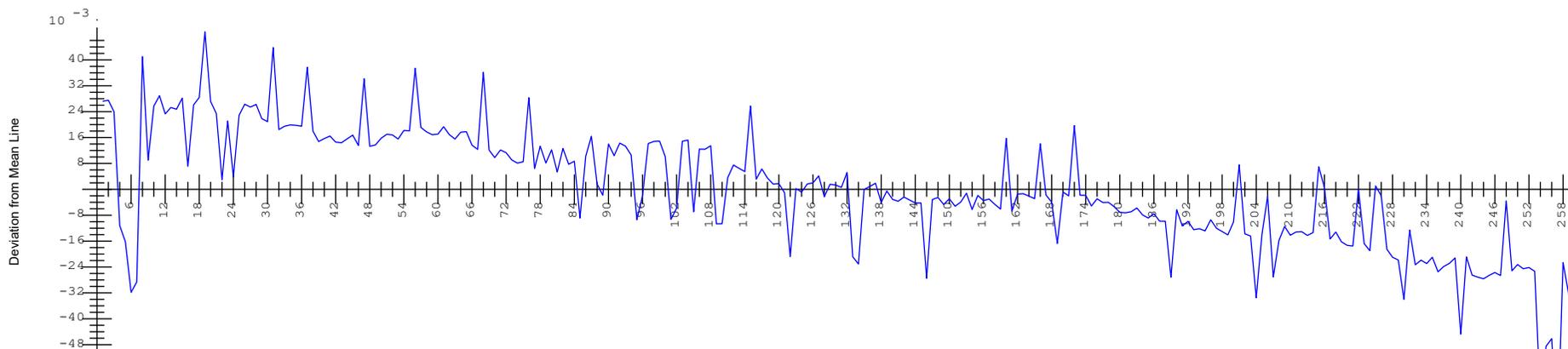
S/N	: HXU_010
Date	: 06-DEC-2019
Data Set	: 0001
Run	: FINAL
Cam Pos.	: B



Aisle Pole Tips

Pole Tip Num. ----->

Wall Pole Tips



Pole Tip Deviations from Jaw Mean Lines when aligned to actual Gap Sym. Plane

Dimensions in MM



HGVPU - Pole Tip Deviation from Mean Line

Nominal Gap :	8.000	US Full :	8.0000	DS Full :	8.1001
Nom. Taper :	0.100	US Wall Half :	4.0003	DS Wall Half :	4.0514
		US Aisle Half :	4.0027	DS Aisle Half :	4.0512

S/N	: HXU_010
Date	: 06-DEC-2019
Data Set	: 0001
Run	: FINAL
Cam Pos.	: B