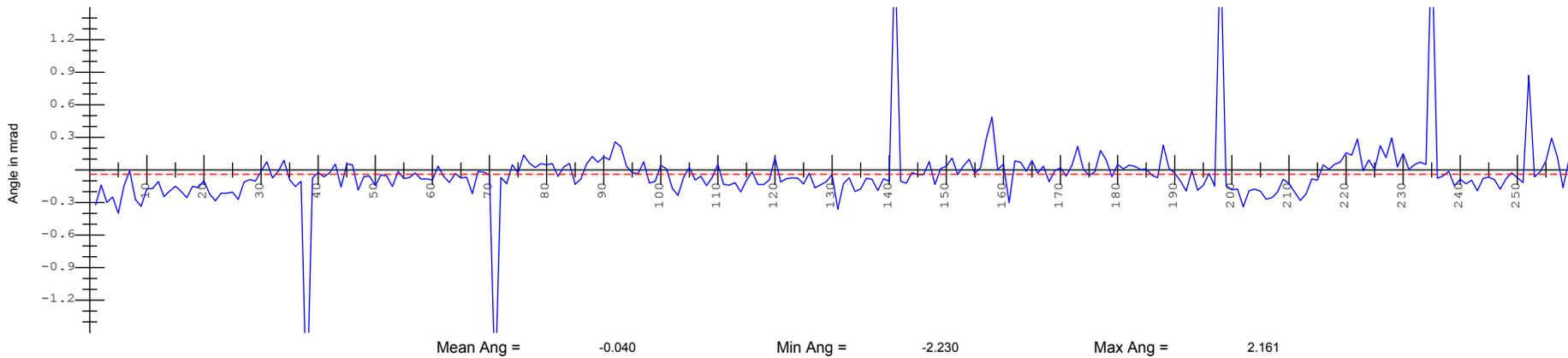


Included Angle Between Pole Tips

Pole Tip Num. ----->

Angle of Symmetry Line between Pole Tips to Tuning Gap ZX Plane



Dimensions in MM, Angles in Milliradians

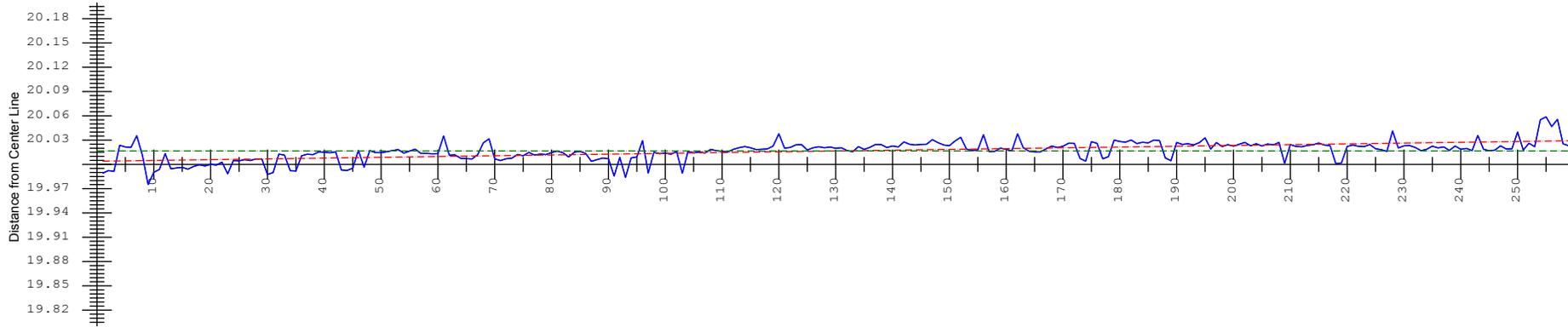


HGVPU - Pole Tip Angles

Nominal Gap :	40.000	US Full :	40.0003	DS Full :	40.0004
Nom. Taper :	0.000	US Wall Half :	19.9934	DS Wall Half :	19.9946
		US Aisle Half :	19.9926	DS Aisle Half :	19.9950

S/N	: HXU_006
Date	: 08-JUL-2019
Data Set	: 0001
Run	: FINAL
Cam Pos.	: B

Aisle Pole Mean = 20.017 Aisle Pole Min. = 19.975 Aisle Pole Max. = 20.059 Reg. Line Ang. = 0.008



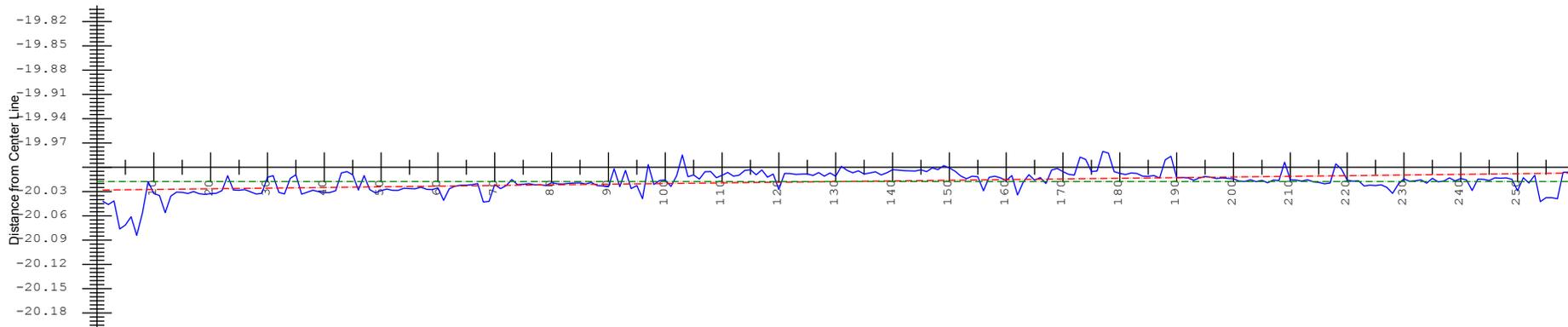
Aisle Pole Tips at Nom. Beam Height

Blue = Pole Tip points
Green = Mean line
Red = Regression line thru points

Pole Tip Num. ----->

Wall Pole Tips at Nom. Beam Height

Minimum Clearance Gap = 39.950



Wall Pole Mean = -20.018 Wall Pole Min. = -20.084 Wall Pole Max. = -19.980 Reg. Line Ang. = 0.006

Girder centerline in reference to Pointed Magnets

Dimensions in MM, Angles in Milliradians



HGVPU - Pole Tip Location from Girder Centerline

Nominal Gap :	40.000	US Full :	40.0003	DS Full :	40.0004
Nom. Taper :	0.000	US Wall Half :	19.9934	DS Wall Half :	19.9946
		US Aisle Half :	19.9926	DS Aisle Half :	19.9950

S/N	: HXU_006
Date	: 08-JUL-2019
Data Set	: 0001
Run	: FINAL
Cam Pos.	: B

Values Calculated from Regression Line End Points

Dimension	X Value	Y Value	Z Value	Calc. Value
US Aisle Pole Tip(1)	20.004	0.000	8.750	
US Wall Pole Tip(1)	-20.028	0.000	8.750	
US Sym. Pt.	-0.012			
US Gap				40.032
DS Aisle Pole Tip(260)	20.029	0.000	3375.750	
DS Wall Pole Tip(260)	-20.007	0.000	3375.750	
DS Sym. Pt.	0.011			
DS Gap				40.036
Taper				0.004

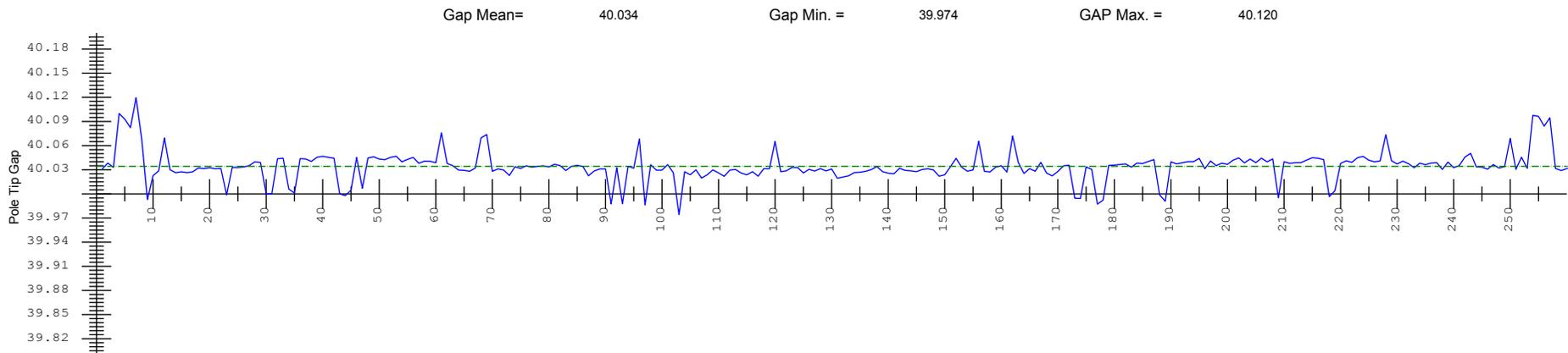
Dimensions in MM



HGVPU - Gap Calc. from Regression Line End Points

Nominal Gap :	40.000	US Full :	40.0003	DS Full :	40.0004
Nom. Taper :	0.000	US Wall Half :	19.9934	DS Wall Half :	19.9946
		US Aisle Half :	19.9926	DS Aisle Half :	19.9950

S/N	: HXU_006
Date	: 08-JUL-2019
Data Set	: 0001
Run	: FINAL
Cam Pos.	: B

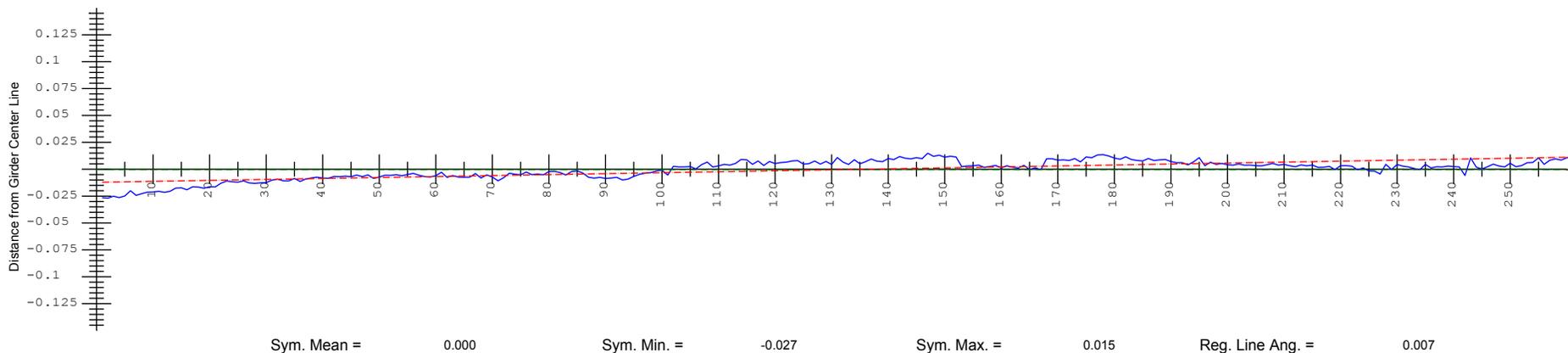


Pole Tip Gap at Nom. Beam Height

Blue = Pole Tip points
 Green = Mean line
 Red = Regression line thru points

Pole Tip Num. ----->

Pole Tip Symmetry Point at Nom. Beam Height



Girder centerline in reference to Pointed Magnets

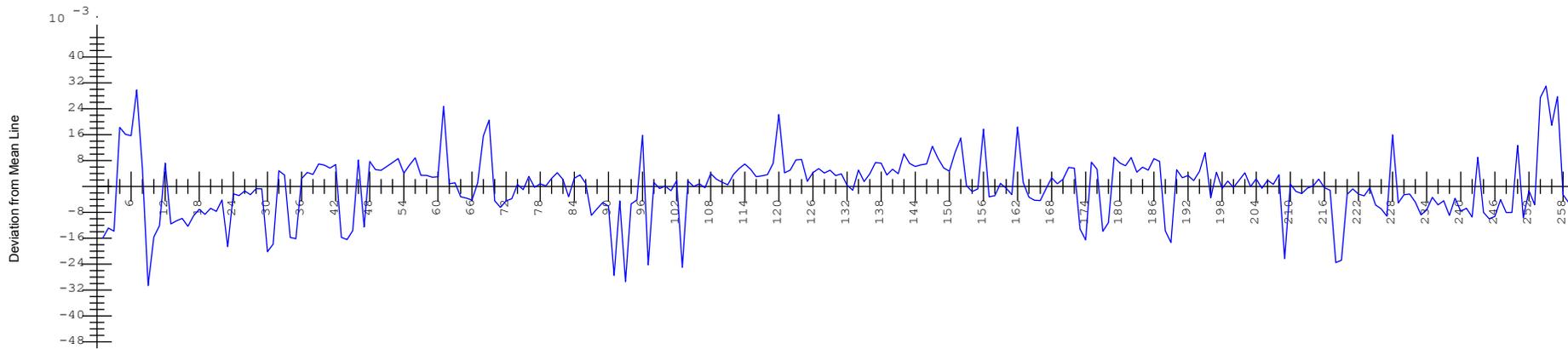
Dimensions in MM, Angles in Milliradians



HGVPU - Pole Tip Gap and Symmetry Point Location

Nominal Gap :	40.000	US Full :	40.0003	DS Full :	40.0004
Nom. Taper :	0.000	US Wall Half :	19.9934	DS Wall Half :	19.9946
		US Aisle Half :	19.9926	DS Aisle Half :	19.9950

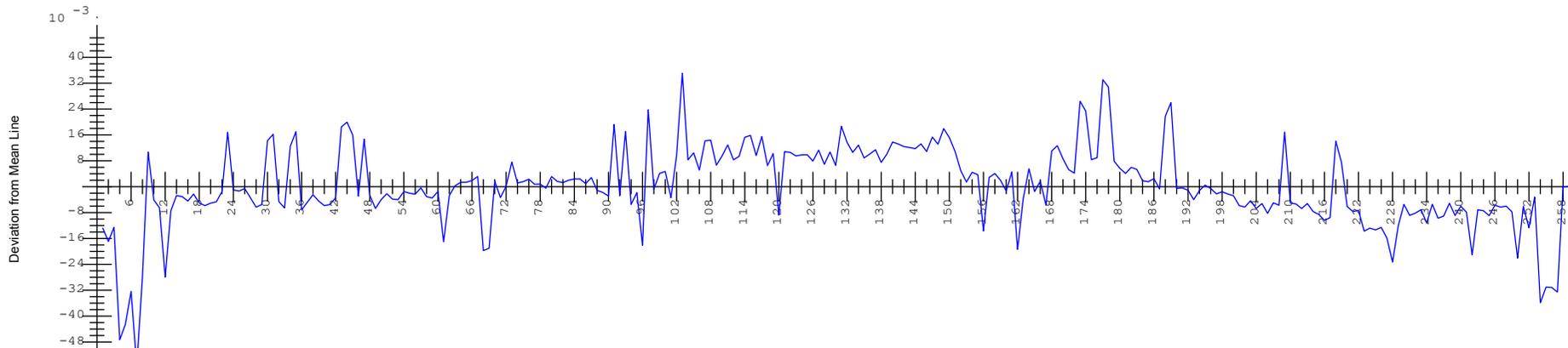
S/N	: HXU_006
Date	: 08-JUL-2019
Data Set	: 0001
Run	: FINAL
Cam Pos.	: B



Aisle Pole Tips

Pole Tip Num. ----->

Wall Pole Tips



Pole Tip Deviations from Jaw Mean Lines when aligned to actual Gap Sym. Plane

Dimensions in MM



HGVPU - Pole Tip Deviation from Mean Line

Nominal Gap :	40.000	US Full :	40.0003	DS Full :	40.0004
Nom. Taper :	0.000	US Wall Half :	19.9934	DS Wall Half :	19.9946
		US Aisle Half :	19.9926	DS Aisle Half :	19.9950

S/N	: HXU_006
Date	: 08-JUL-2019
Data Set	: 0001
Run	: FINAL
Cam Pos.	: B