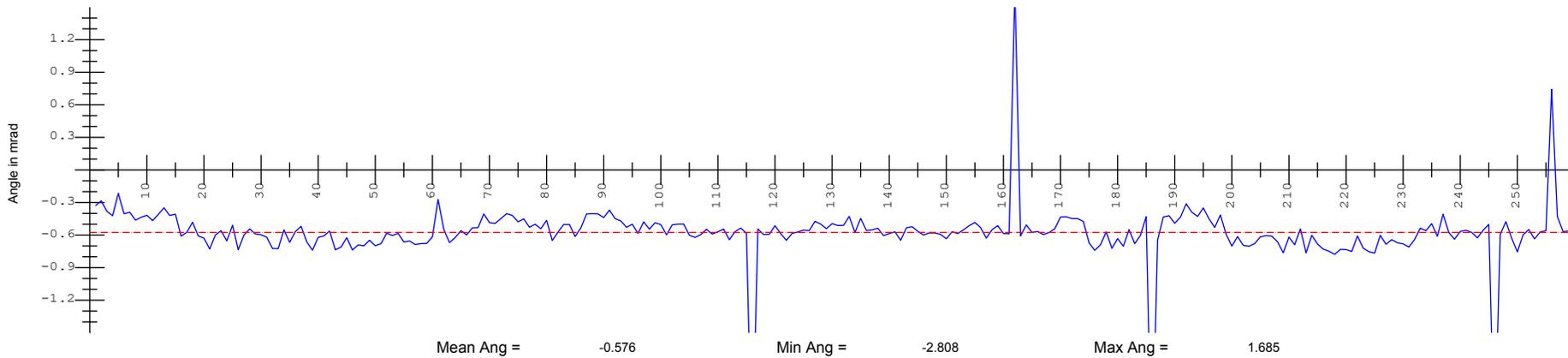


Included Angle Between Pole Tips

Pole Tip Num. ----->

Angle of Symmetry Line between Pole Tips to Grider ZX Plane



Dimensions in MM, Angles in Milliradians

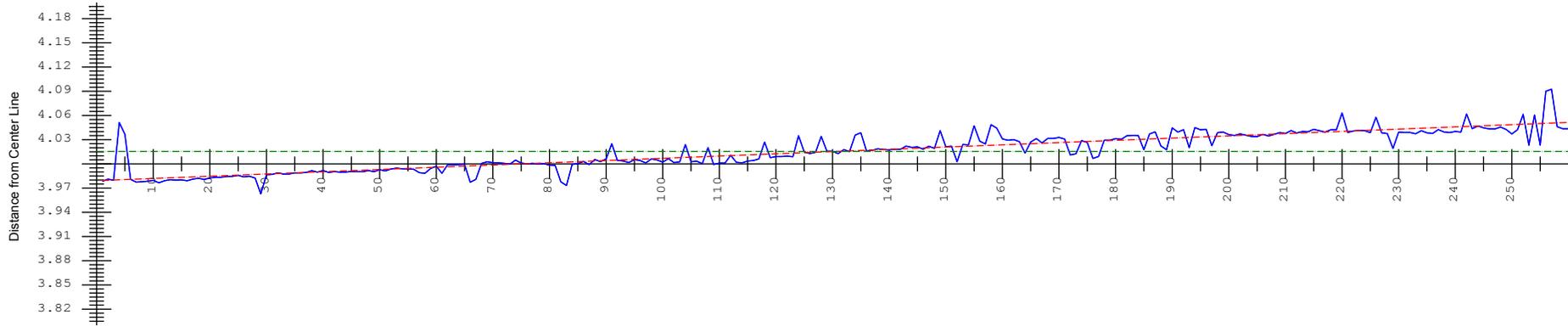


HGVPU - Pole Tip Angles

Nominal Gap :	8.000	US Full :	8.1006	DS Full :	8.1006
Nom. Taper :	0.100	US Wall Half :	4.0028	DS Wall Half :	4.0483
		US Aisle Half :	4.0028	DS Aisle Half :	4.0487

S/N	: HXU_002
Date	: 25-APR-2019
Data Set	: 0001
Run	: FINAL
Cam Pos.	: B

Aisle Pole Mean = 4.015 Aisle Pole Min. = 3.963 Aisle Pole Max. = 4.093 Reg. Line Ang. = 0.021



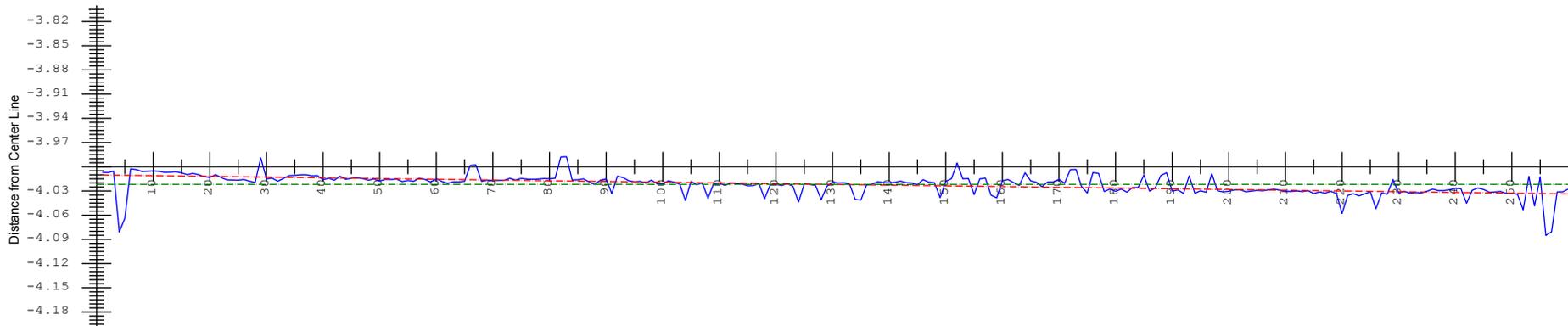
Aisle Pole Tips at Nom. Beam Height

Blue = Pole Tip points
Green = Mean line
Red = Regression line thru points

Pole Tip Num. ----->

Wall Pole Tips at Nom. Beam Height

Minimum Clearance Gap = 7.926



Wall Pole Mean = -4.022 Wall Pole Min. = -4.085 Wall Pole Max. = -3.988 Reg. Line Ang. = -0.007

Girder centerline in reference to Pointed Magnets

Dimensions in MM, Angles in Milliradians



HGVPU - Pole Tip Location from Girder Centerline

Nominal Gap :	8.000	US Full :	8.1006	DS Full :	8.1006
Nom. Taper :	0.100	US Wall Half :	4.0028	DS Wall Half :	4.0483
		US Aisle Half :	4.0028	DS Aisle Half :	4.0487

S/N	: HXU_002
Date	: 25-APR-2019
Data Set	: 0001
Run	: FINAL
Cam Pos.	: B

Values Calculated from Regression Line End Points

Dimension	X Value	Y Value	Z Value	Calc. Value
US Aisle Pole Tip(1)	3.979	0.000	8.750	
US Wall Pole Tip(1)	-4.010	0.000	8.750	
US Sym. Pt.	-0.015			
US Gap				7.990
DS Aisle Pole Tip(260)	4.051	0.000	3375.750	
DS Wall Pole Tip(260)	-4.034	0.000	3375.750	
DS Sym. Pt.	0.009			
DS Gap				8.085
Taper				0.095

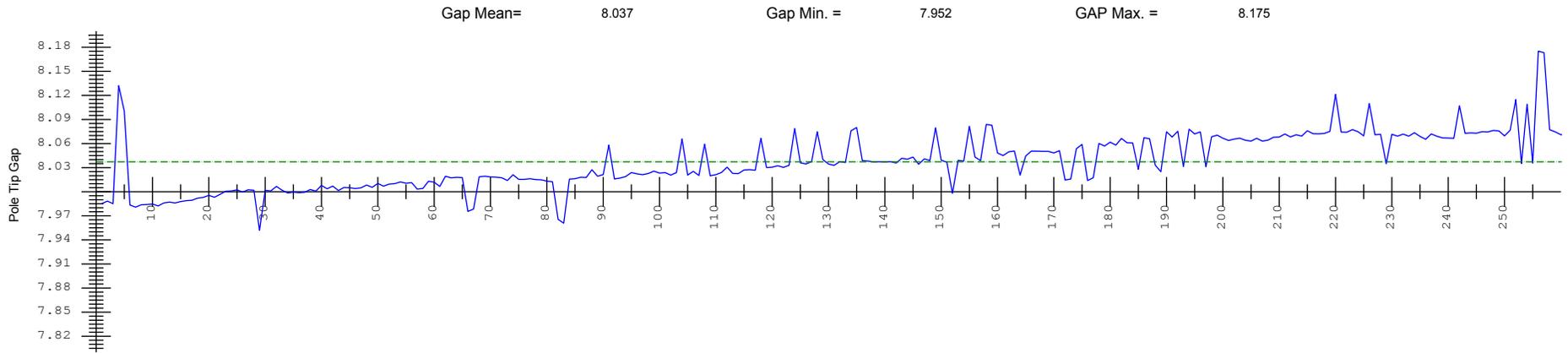
Dimensions in MM



HGVPU - Gap Calc. from Regression Line End Points

Nominal Gap :	8.000	US Full :	8.1006	DS Full :	8.1006
Nom. Taper :	0.100	US Wall Half :	4.0028	DS Wall Half :	4.0483
		US Aisle Half :	4.0028	DS Aisle Half :	4.0487

S/N	: HXU_002
Date	: 25-APR-2019
Data Set	: 0001
Run	: FINAL
Cam Pos.	: B

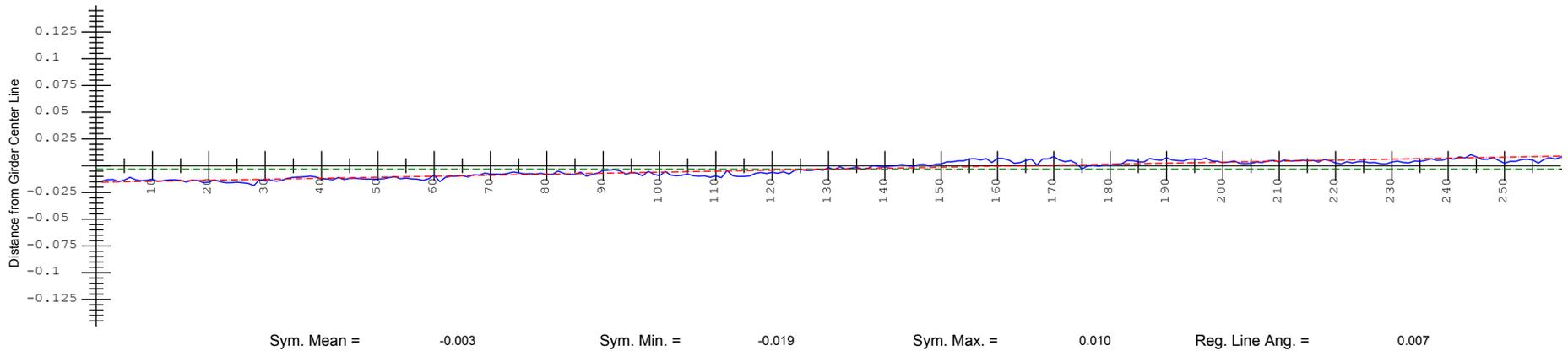


Pole Tip Gap at Nom. Beam Height

Blue = Pole Tip points
 Green = Mean line
 Red = Regression line thru points

Pole Tip Num. ----->

Pole Tip Symmetry Point at Nom. Beam Height



Girder centerline in reference to Pointed Magnets

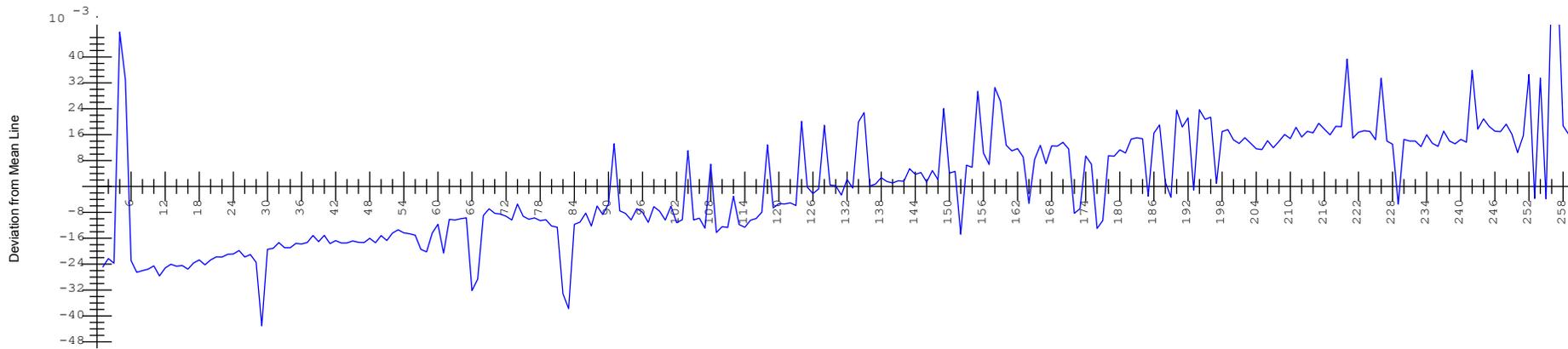
Dimensions in MM, Angles in Milliradians



HGVPU - Pole Tip Gap and Symmetry Point Location

Nominal Gap :	8.000	US Full :	8.1006	DS Full :	8.1006
Nom. Taper :	0.100	US Wall Half :	4.0028	DS Wall Half :	4.0483
		US Aisle Half :	4.0028	DS Aisle Half :	4.0487

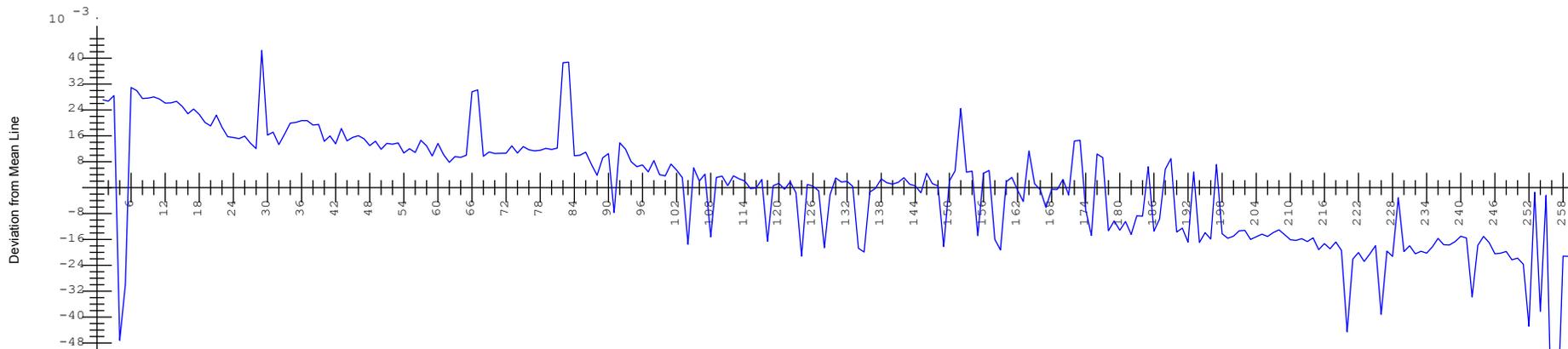
S/N	: HXU_002
Date	: 25-APR-2019
Data Set	: 0001
Run	: FINAL
Cam Pos.	: B



Aisle Pole Tips

Pole Tip Num. ----->

Wall Pole Tips



Pole Tip Deviations from Jaw Mean Lines when aligned to actual Gap Sym. Plane

Dimensions in MM



HGVPU - Pole Tip Deviation from Mean Line

Nominal Gap :	8.000	US Full :	8.1006	DS Full :	8.1006
Nom. Taper :	0.100	US Wall Half :	4.0028	DS Wall Half :	4.0483
		US Aisle Half :	4.0028	DS Aisle Half :	4.0487

S/N	: HXU_002
Date	: 25-APR-2019
Data Set	: 0001
Run	: FINAL
Cam Pos.	: B