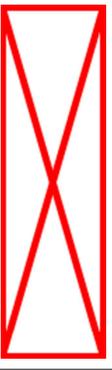


Y Value Scales Centered on Mean Values  
Step Between Measured Pole Tips = 1

Regression Line Through Points = -----  
Dimensions in mm



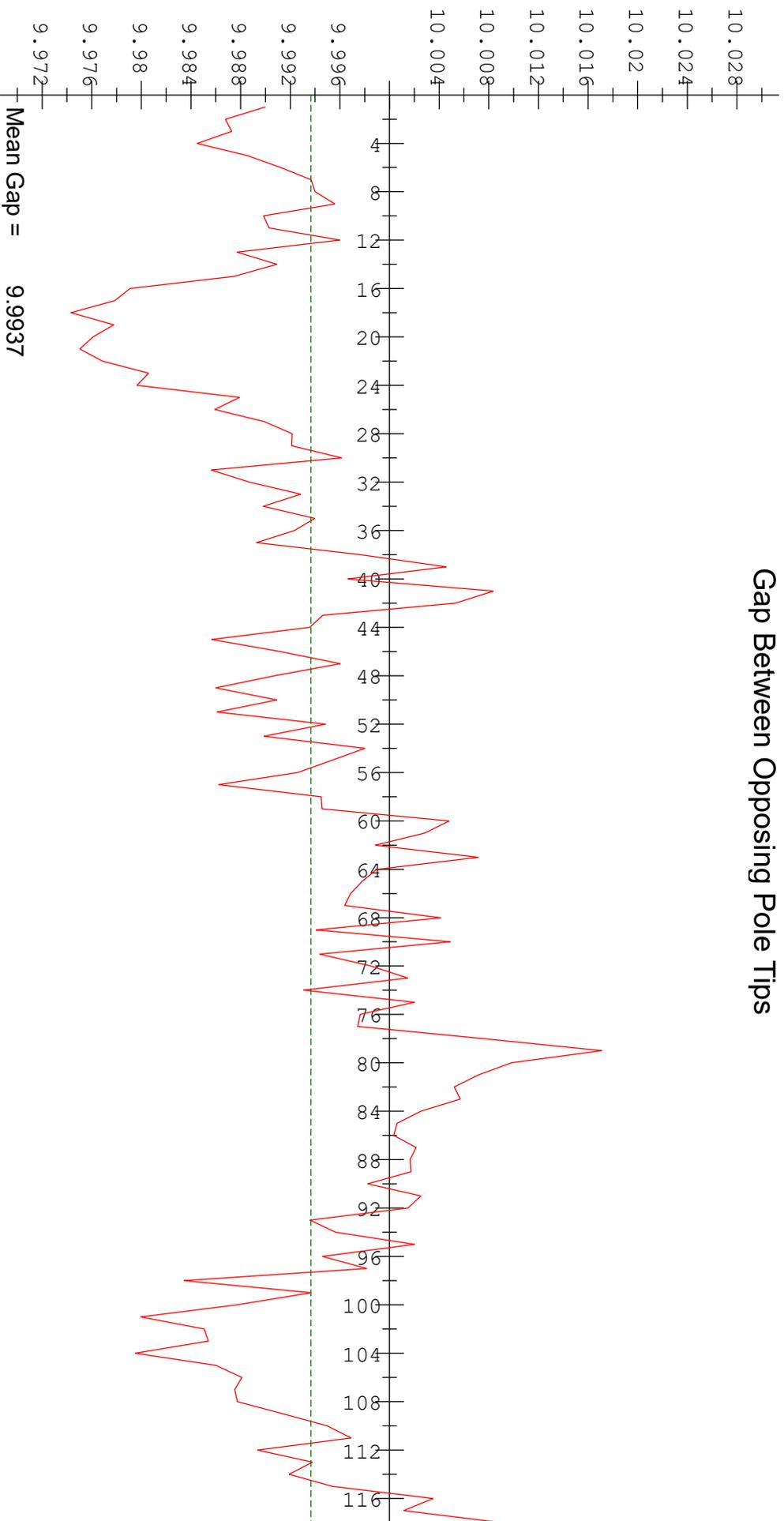
METROLOGY

**LCLS II-HE - SXR Undulator**

Nominal Gap = 10      Nominal Taper = 0.000  
Gap Reading = 10.0000      US Encoder = 10.0000      DS Encoder = 10.0000

23-MAY-2024  
S/N = 023  
D/S = 0001  
Run = 8

# Gap Between Opposing Pole Tips



Step Between Measured Pole Tips = 1

Dimensions in mm



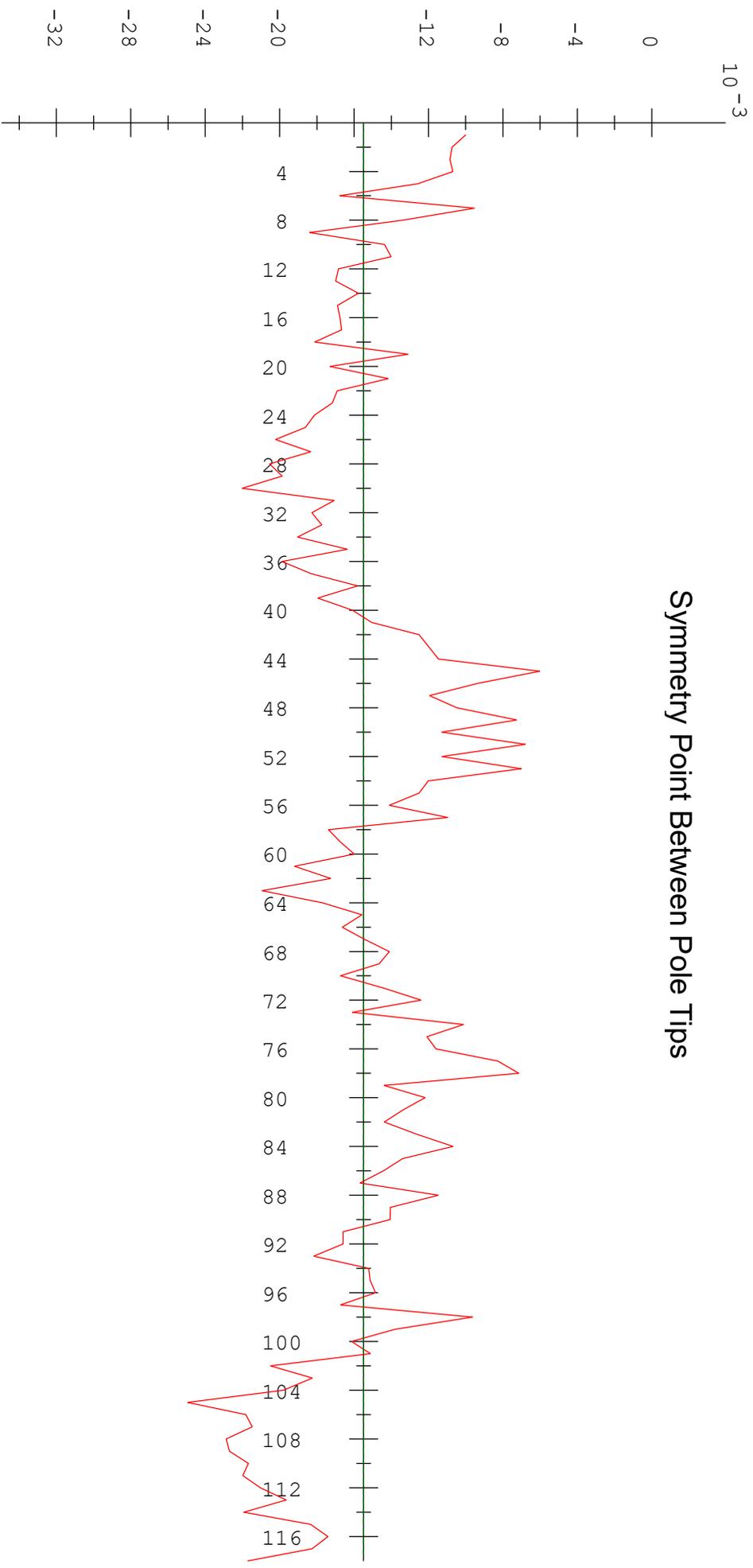
METROLOGY

## LCLS II-HE - SXR Undulator

Nominal Gap = 10      Nominal Taper = 0.000  
Gap Reading = 10.0000      US Encoder = 10.0000      DS Encoder = 10.0000

23-MAY-2024  
S/N = 023  
D/S = 0001  
Run = 8

### Symmetry Point Between Pole Tips



Mean Symmetry Value = -0.0155

Step Between Measured Pole Tips = 1

Dimensions in mm



METROLOGY

## LCLS II-HE - SXR Undulator

Nominal Gap = 10      Nominal Taper = 0.000  
Gap Reading = 10.0000      US Encoder = 10.0000      DS Encoder = 10.0000

23-MAY-2024  
S/N = 023  
D/S = 0001  
Run = 8

## Top and Bottom Jaw Regression Line Intersect Points

Jaw	First Pole <i>(Pole -1)</i>	US Actuator <i>(Pole 28)</i>	DS Actuator <i>(Pole 90)</i>	Last Pole <i>(Pole -118)</i>
<b>Top</b>	4.9803	4.9808	4.9819	4.9823
<b>Bottom</b>	-5.0080	-5.0100	-5.0146	-5.0166
<b>Gap</b>	9.9884			9.9990
<b>Taper</b>				0.0106

### Summary of Mean Values

Top Jaw Poles	Btm. Jaw Poles	Gap Values	Sym. Pt. Values
4.9813	-5.0123	9.9937	-0.0155

### Additional Calculated Values

<b>Bottom Pole #1 Z Value</b>	<b>979.438</b>
<b>Top Jaw Pitch (mrad)</b>	<b>0.001</b>
<b>Bottom Jaw Pitch(mrad)</b>	<b>-0.003</b>
<b>Minimum Effective Gap</b>	<b>9.967</b>
<b>Reference Block Gap</b>	<b>6.799</b>

Dimensions in mm



METROLOGY

## LCLS II-HE - SXR Undulator

Nominal Gap = 10      US Encoder = 10.0000      Nominal Taper = 0.000  
 Gap Reading = 10.0000      DS Encoder = 10.0000

23-MAY-2024  
 S/N = 023  
 D/S = 0001  
 Run = 8