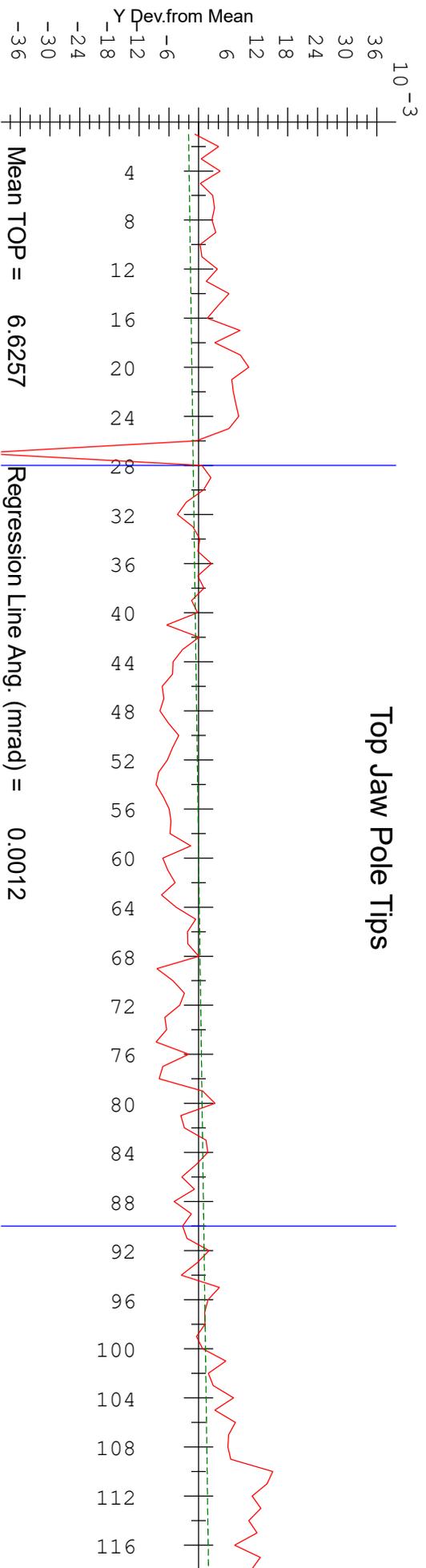


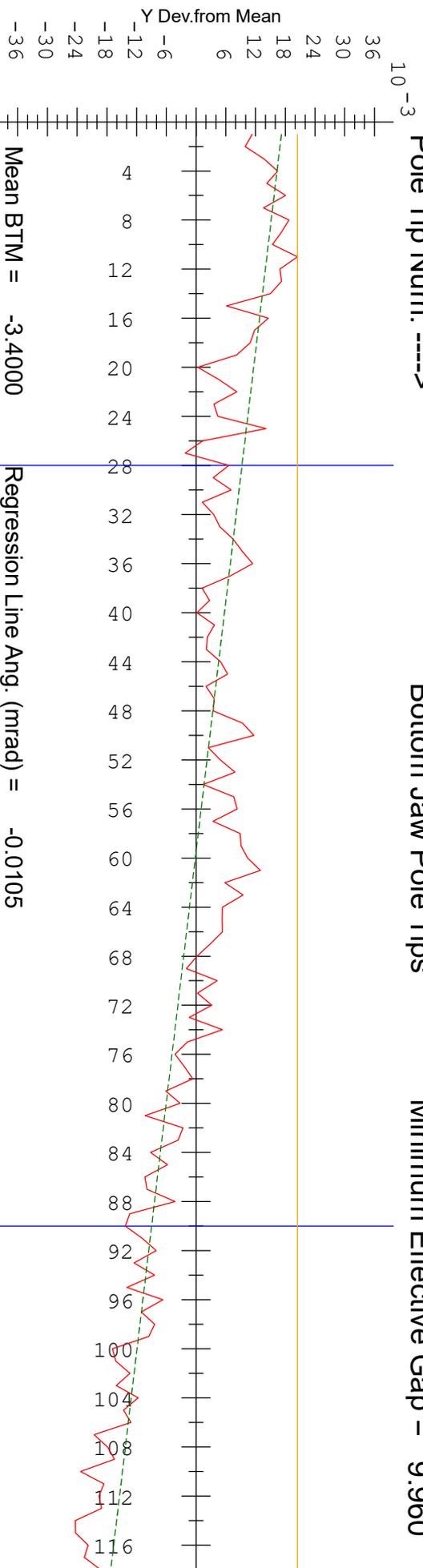
Top Jaw Pole Tips



Pole Tip Num. ---->

Bottom Jaw Pole Tips

Minimum Effective Gap = 9.960



Y Value Scales Centered on Mean Values
Step Between Measured Pole Tips = 1

Regression Line Through Points =
Dimensions in mm



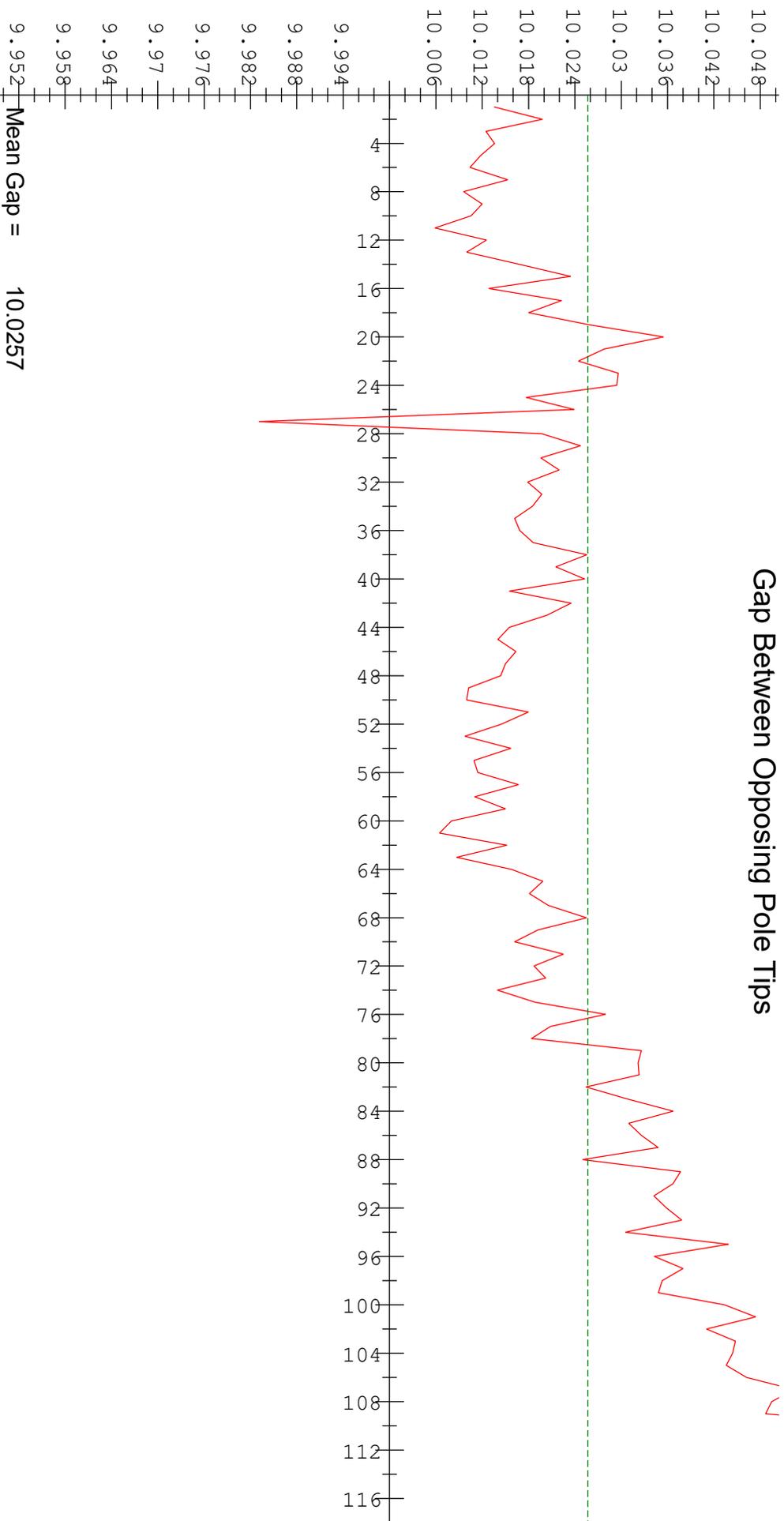
METROLOGY

LCLS II-HE - SXR Undulator

Nominal Gap = 10
Nominal Taper = 0.000
Gap Reading = 9.9998
US Encoder = 9.9995
DS Encoder = 10.0000

16-JUN-2025
S/N = 006
D/S = 0001
Run = 3

Gap Between Opposing Pole Tips



Step Between Measured Pole Tips = 1

Dimensions in mm



METROLOGY

LCLS II-HE - SXR Undulator

Nominal Gap = 10

Gap Reading = 9.9998

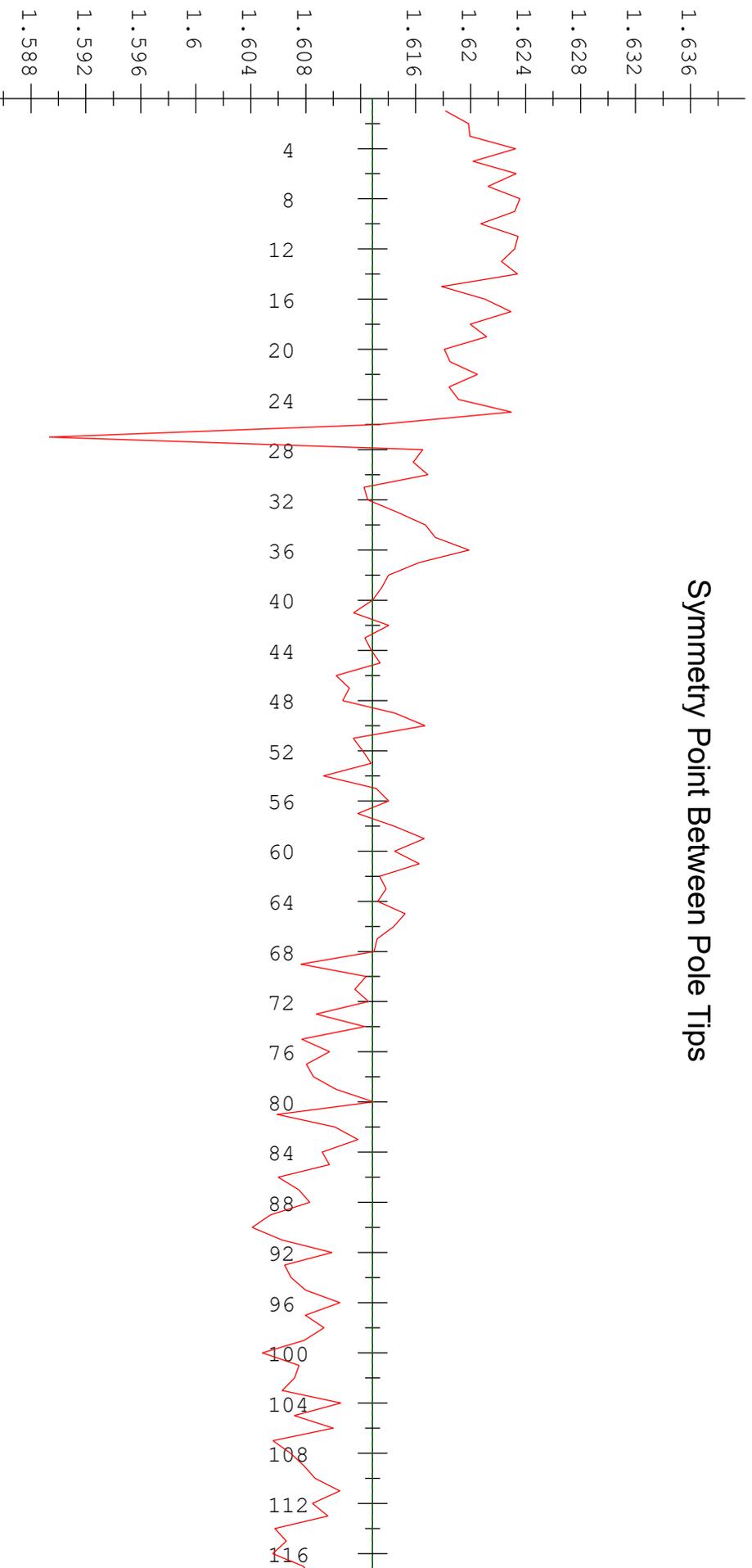
US Encoder = 9.9995

DS Encoder = 10.0000

Nominal Taper = 0.000

16-JUN-2025
S/N = 006
D/S = 0001
Run = 3

Symmetry Point Between Pole Tips



Mean Symmetry Value = 1.6129

Step Between Measured Pole Tips = 1

Dimensions in mm



METROLOGY

LCLS II-HE - SXR Undulator

Nominal Gap = 10 Nominal Taper = 0.000
Gap Reading = 9.9998 US Encoder = 9.9995 DS Encoder = 10.0000

16-JUN-2025
S/N = 006
D/S = 0001
Run = 3

Top and Bottom Jaw Regression Line Intersect Points

Jaw	First Pole <i>(Pole -1)</i>	US Actuator <i>(Pole 28)</i>	DS Actuator <i>(Pole 90)</i>	Last Pole <i>(Pole 118)</i>
Top	6.6237	6.6246	6.6267	6.6277
Bottom	-3.3828	-3.3907	-3.4090	-3.4172
Gap	10.0065			10.0449
Taper				0.0384

Summary of Mean Values

Top Jaw Poles	Btm. Jaw Poles	Gap Values	Sym. Pt. Values
6.6257	-3.4000	10.0257	1.6129

Additional Calculated Values

Bottom Pole #1 Z Value	978.686
Top Jaw Pitch (mrad)	0.001
Bottom Jaw Pitch(mrad)	-0.011
Minimum Effective Gap	9.960
Reference Block Gap	6.797

Dimensions in mm



METROLOGY

LCLS II-HE - SXR Undulator

Nominal Gap = 10 Nominal Taper = 0.000
 Gap Reading = 9.9998 US Encoder = 9.9995 DS Encoder = 10.0000

16-JUN-2025
 S/N = 006
 D/S = 0001
 Run = 3