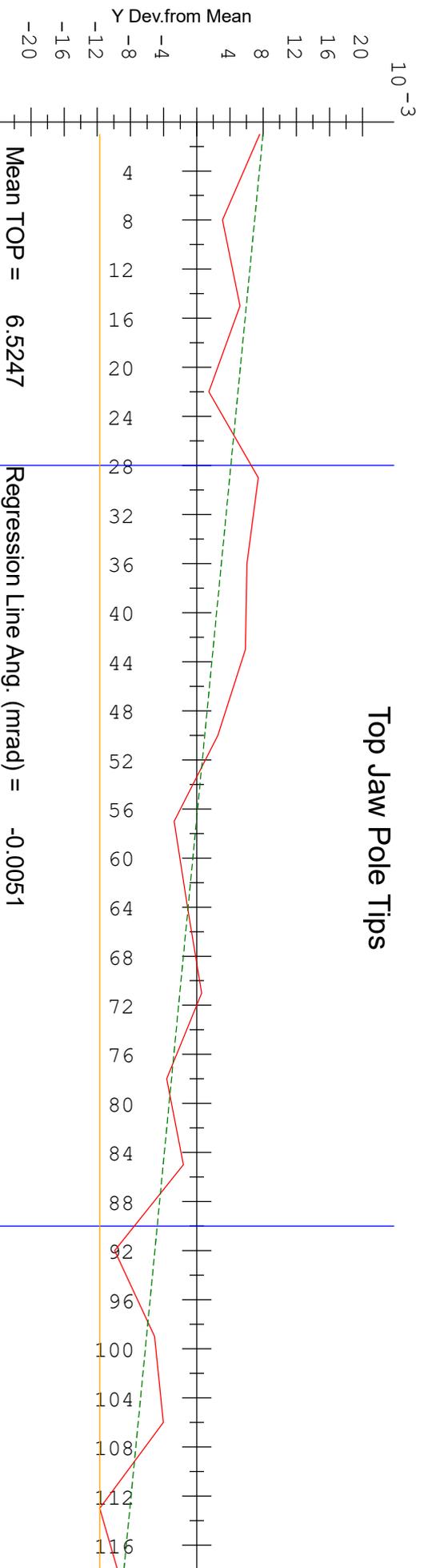


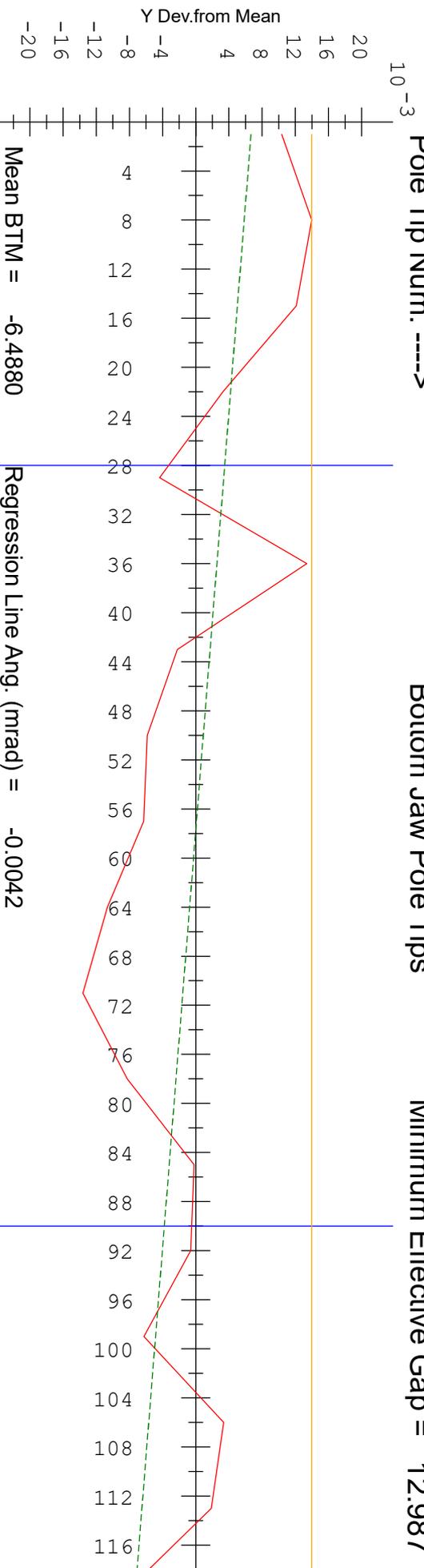
Top Jaw Pole Tips



Pole Tip Num. ---->

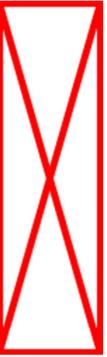
Bottom Jaw Pole Tips

Minimum Effective Gap = 12.987



Y Value Scales Centered on Mean Values
Step Between Measured Pole Tips = 7

Regression Line Through Points = -----
Dimensions in mm



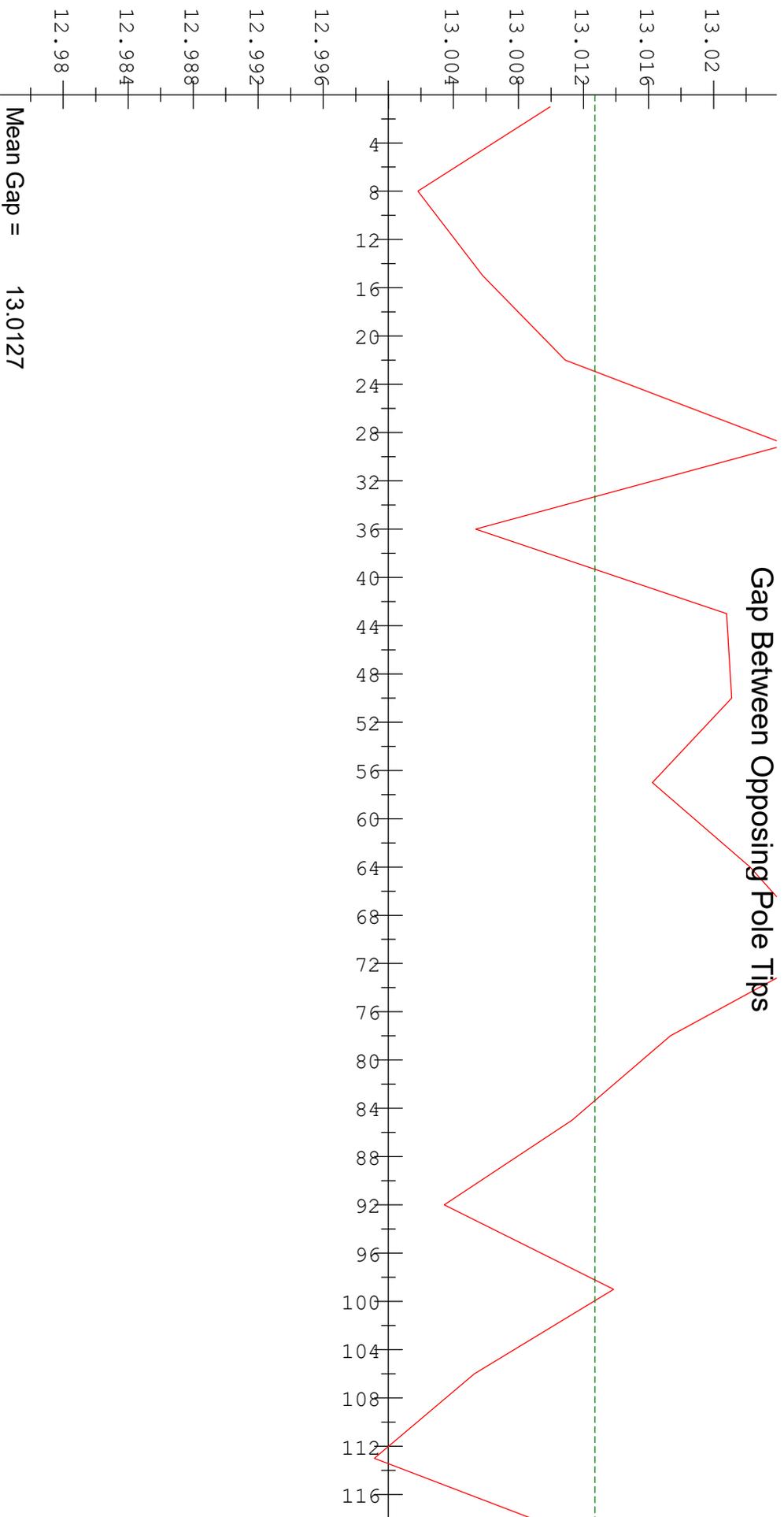
METROLOGY

LCLS II-HE - SXR Undulator

Nominal Gap = 13
Gap Reading = 13.0000
US Encoder = 13.0000

Nominal Taper = 0.000
DS Encoder = 13.0000

29-AUG-2022
S/N = 000
D/S = 0001
Run = 9



Step Between Measured Pole Tips = 7

Dimensions in mm



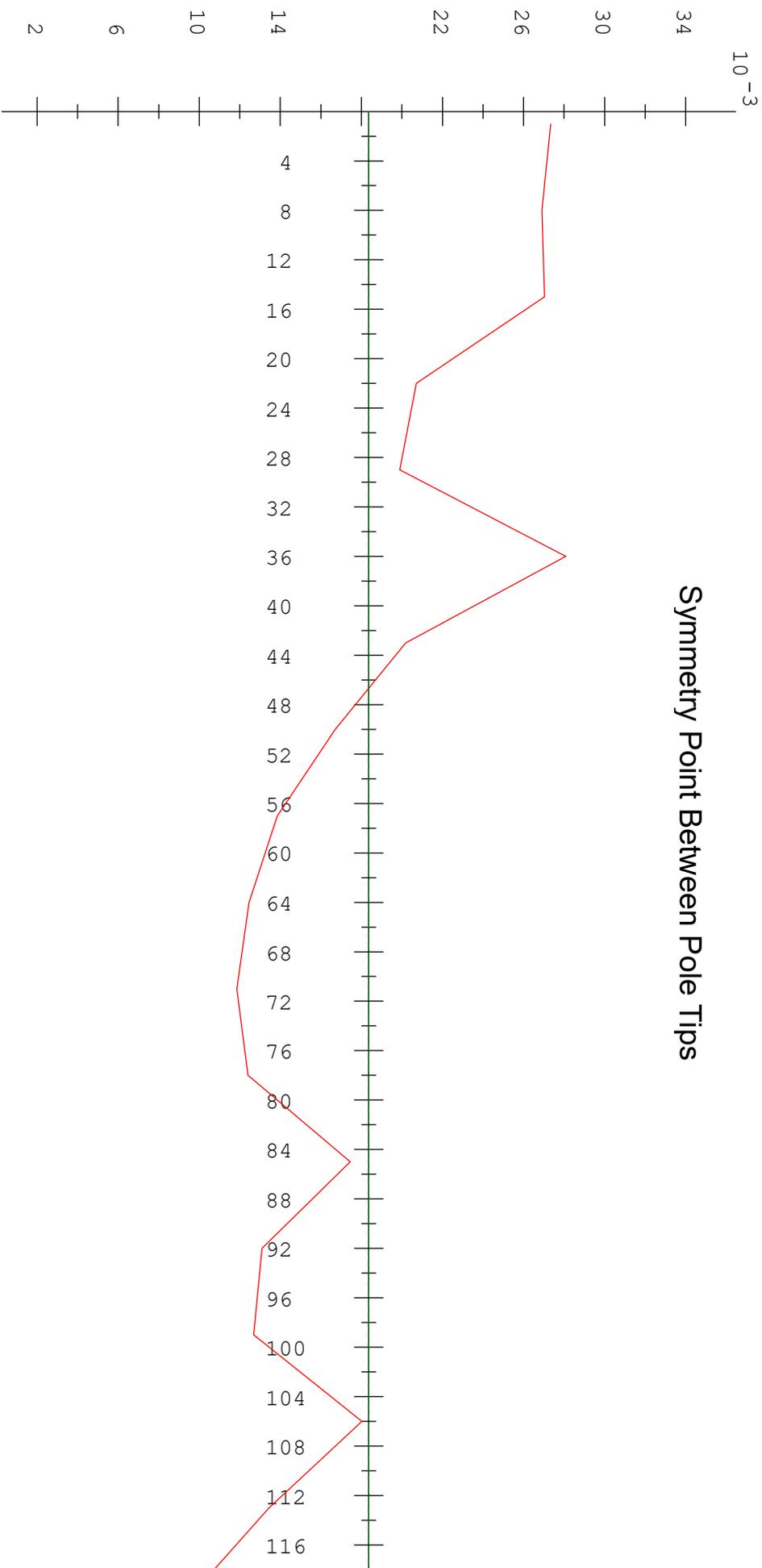
METROLOGY

LCLS II-HE - SXR Undulator

Nominal Gap = 13 Nominal Taper = 0.000
 Gap Reading = 13.0000 US Encoder = 13.0000 DS Encoder = 13.0000

29-AUG-2022
 S/N = 000
 D/S = 0001
 Run = 9

Symmetry Point Between Pole Tips



Mean Symmetry Value = 0.0184

Step Between Measured Pole Tips = 7

Dimensions in mm



METROLOGY

LCLS II-HE - SXR Undulator

Nominal Gap = 13 Nominal Taper = 0.000
Gap Reading = 13.0000 US Encoder = 13.0000 DS Encoder = 13.0000

29-AUG-2022
S/N = 000
D/S = 0001
Run = 9

Top and Bottom Jaw Regression Line Intersect Points

Jaw	First Pole <i>(Pole -1)</i>	US Actuator <i>(Pole 28)</i>	DS Actuator <i>(Pole 90)</i>	Last Pole <i>(Pole 118)</i>
Top	6.5327	6.5288	6.5199	6.5159
Bottom	-6.4813	-6.4845	-6.4918	-6.4951
Gap	13.0140			13.0110
Taper				-0.0030

Summary of Mean Values

Top Jaw Poles	Btm. Jaw Poles	Gap Values	Sym. Pt. Values
6.5247	-6.4880	13.0127	0.0184

Additional Calculated Values

Bottom Pole #1 Z Value	974.854
Top Jaw Pitch (mrad)	-0.005
Bottom Jaw Pitch(mrad)	-0.004
Minimum Effective Gap	12.987
Reference Block Gap	6.801

Dimensions in mm



METROLOGY

LCLS II-HE - SXR Undulator

Nominal Gap = 13 US Encoder = 13.0000 Nominal Taper = 0.000
 Gap Reading = 13.0000 DS Encoder = 13.0000

29-AUG-2022
 S/N = 000
 D/S = 0001
 Run = 9