

Actual points : * * *

Neg. Deviation : ———

Pos. Deviation : ———

Notation : **UNDULATOR**

Producer :

Draw. No. :

Ser. No. : **40**

Part No. :

Department:

Element : **PLA_B**

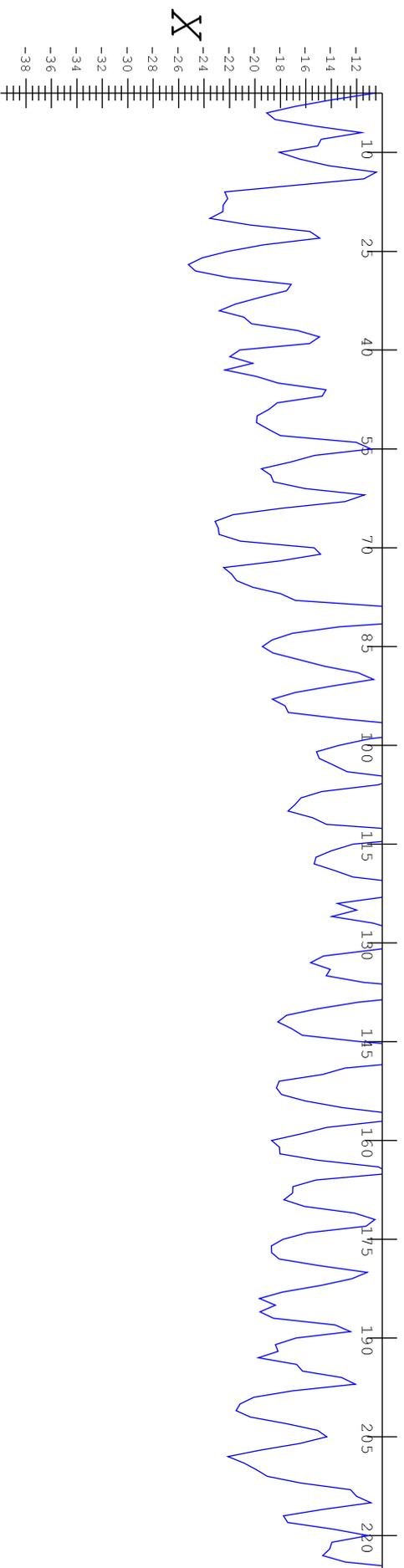
		X	Y	Z	No.	
Form	0.0864	Neg. Deviat.: -0.0326	115.4324	-92.0020	-1901.909	43
Error Magnif.:	3000	Pos. Deviat.: 0.0539	115.5155	96.9958	-3384.965	30
No. of points:	62					

MESSTECHNIK WETZLAR

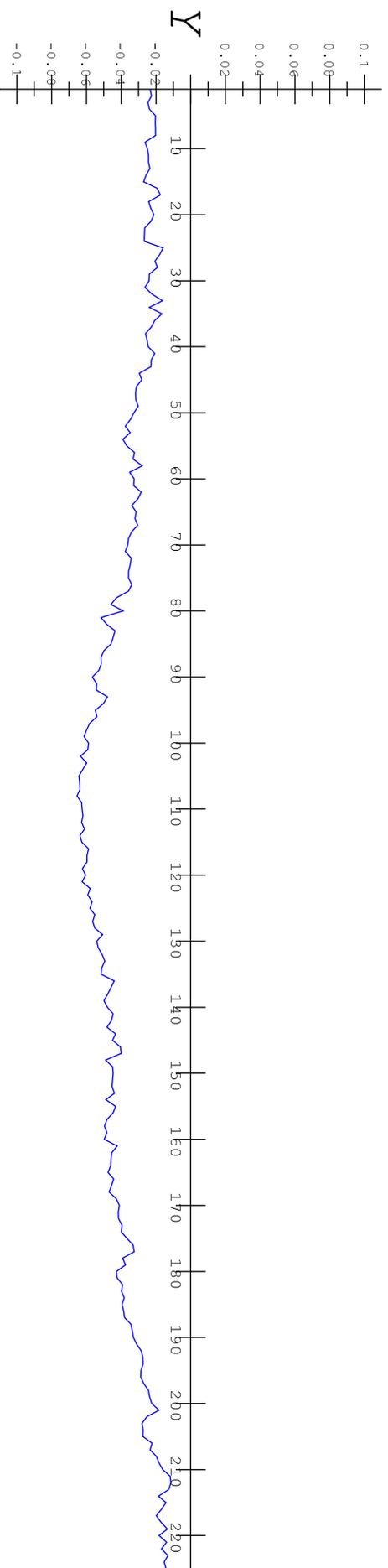


FLATNESS
ISO 1101

Inspector : **Quindos**
Date: **22-APR-2008**
Time: **09:54:17**

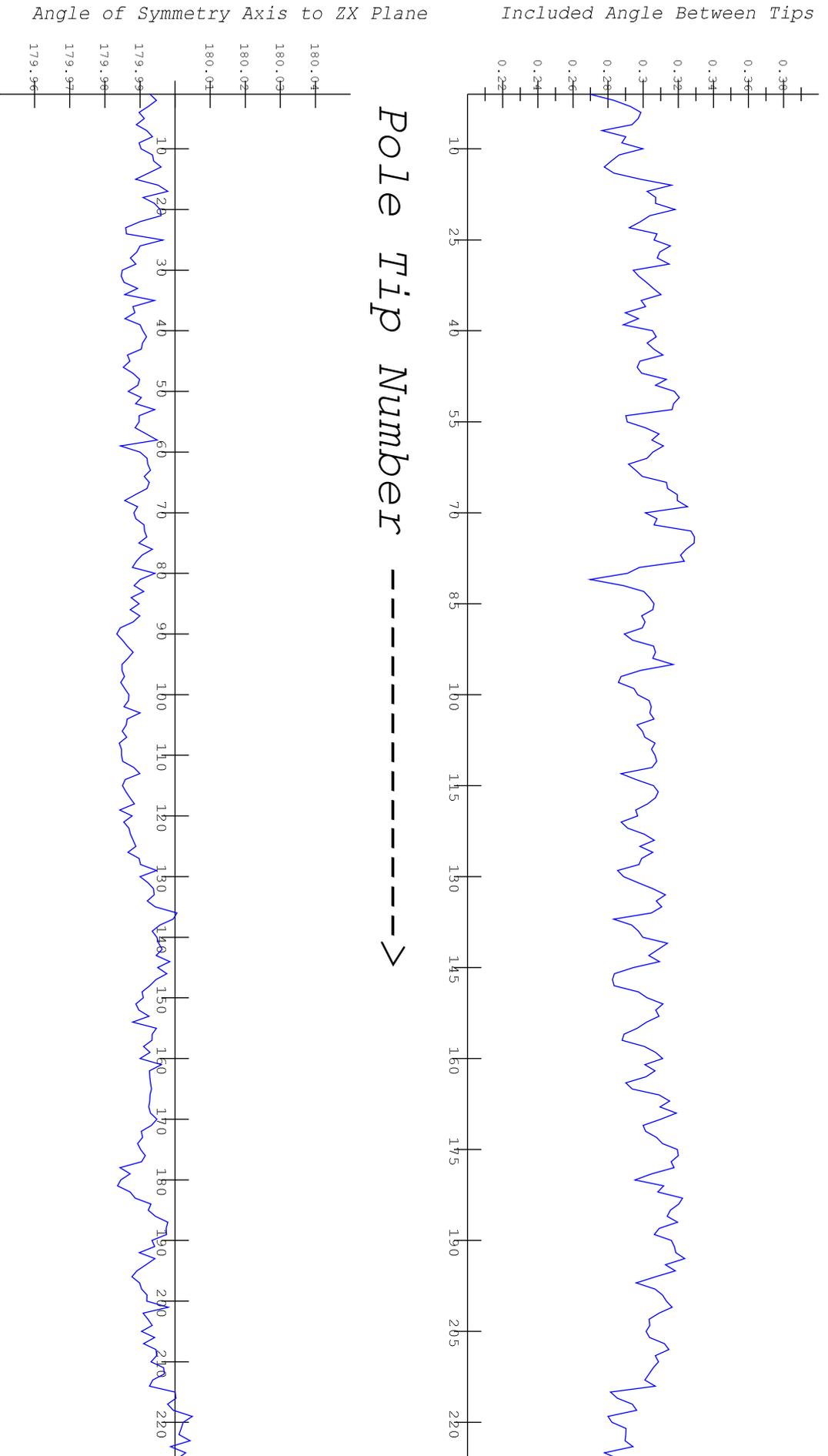


Pole Tip Number ----->



Offsets of Pole Tip Symmetry Point from Nominal Undulator center line
 Pole Tip Symmetry Point is the point where the symmetry axis between tips is bisected by the 6.8mm cross section

<p>SLAC LCLS-MMF LEITZ CMM</p>	<p>Undulator Pole Tip Offsets Measured unrestrained</p>	<p>DATE: 22-APR-2008 UNDUULATOR # 40</p>
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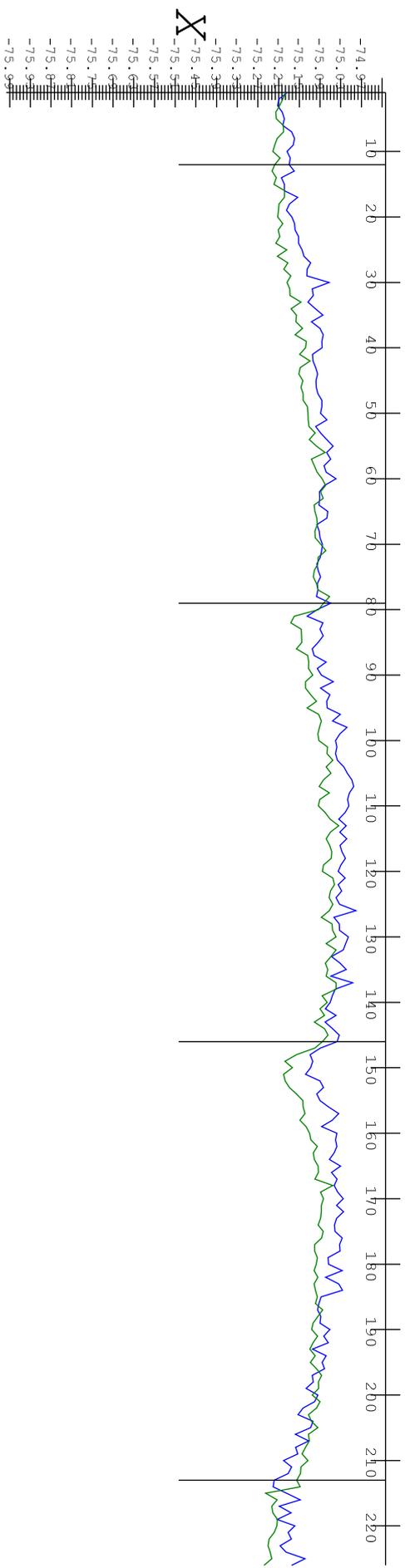
*Symmetry Axis is the symmetry axis between the Upper and Lower Pole Tips
Included Angle is the angle between the Upper and Lower Pole Tips*

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 LEITZ CMM

*Undulator Pole Tip Angles
 Measured unrestrained*

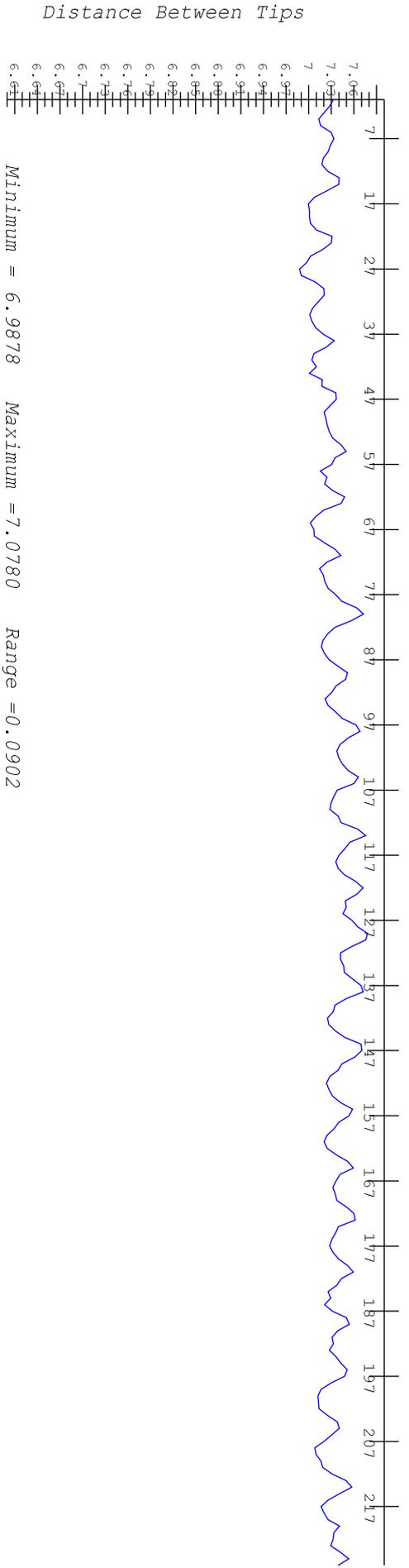
DATE: 22-APR-2008
 UNDUULATOR # 40

Pole Tip Number ----->

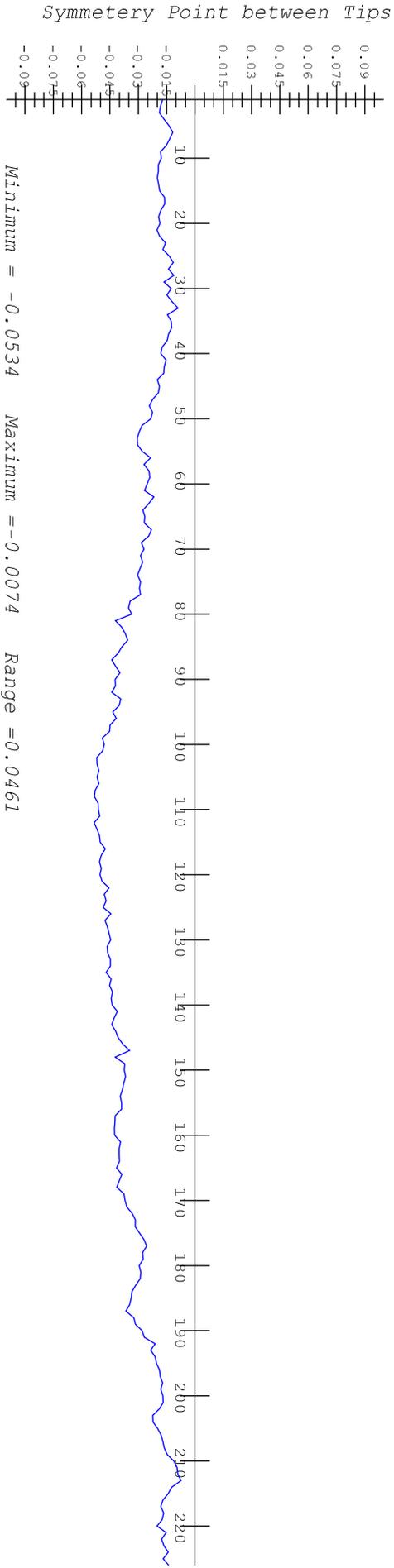


Green = Point on Front face of Upper Pole Tip 10mm above Nominal C/L
 Blue = Point on Front face of Lower Pole Tip 10mm below Nominal C/L

<p>SLAC LCLS-MMF LEITZ CMM</p>	<p>Undulator Pole Tip Location Measured unrestrained</p>	<p>DATE: 22-APR-2008 UNDUULATOR # 40</p>
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Pole Tip Number ----->

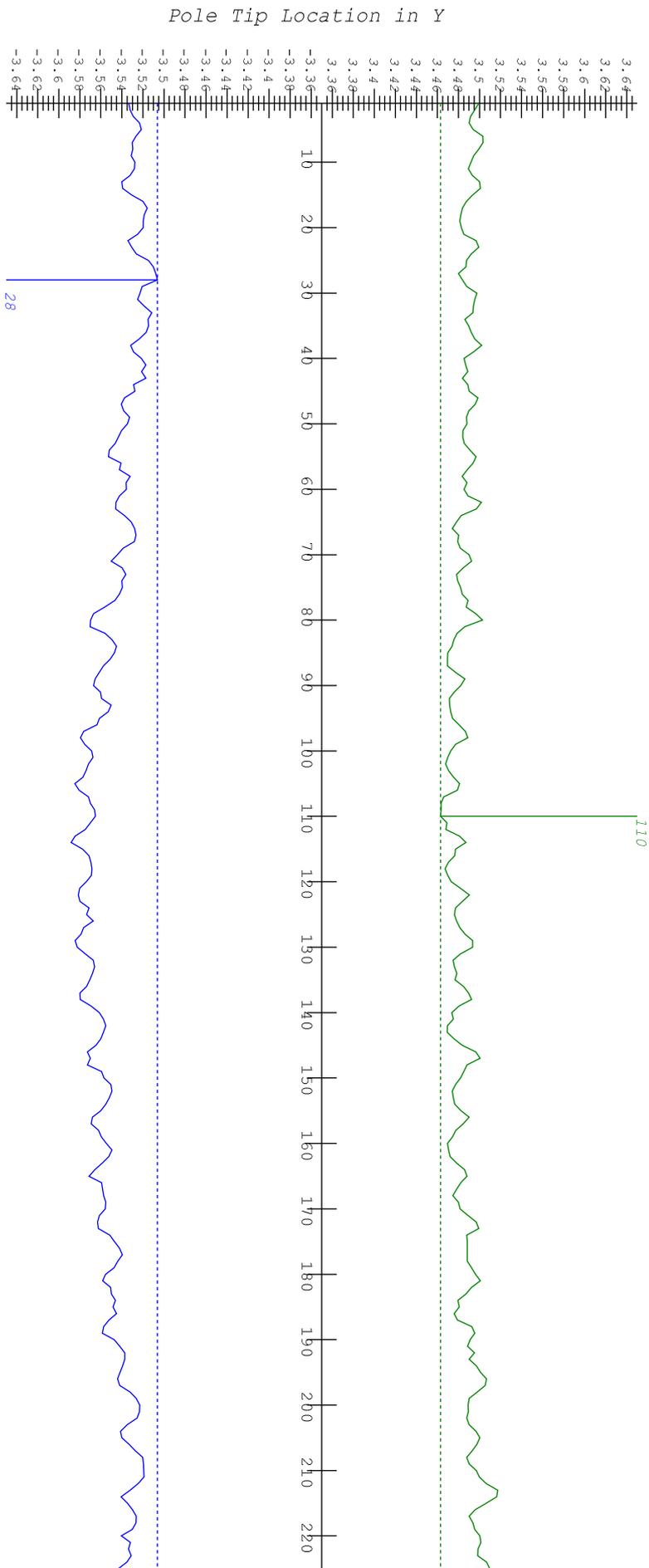


Symmetry Point is the symmetry point between the Upper and Lower Pole Tips were they intersect a plane 53mm from Datum -B-
 Distance Between Tips is the distance between the Upper and Lower Pole Tips were they intersect a plane 53mm from Datum -B-

<p>SLAC LCLS-MMF LEITZ CMM</p>	<p>Undulator Pole Tip Location Measured unrestrained</p>	<p>DATE: 22-APR-2008 UNDUULATOR # 40</p>
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MINIMUM GAP = 6.9692

Minimum = 3.4630 Maximum = 3.5174 Range = 0.0544



Minimum = -3.5882 Maximum = -3.5062 Range = 0.0820

Pole Tip Number ----->

Green = The position of the Upper Pole Tips at 53mm from Datum -B-
Blue = The position of the Lower Pole Tips at 53mm from Datum -B-
Min. Gap = The minimum gap between pole tips 53mm from Datum -B-

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LEITZ CMM

Undulator Pole Tip Location
Measured unrestrained

DATE: 22-APR-2008
UNDUULATOR # 40