

Quindos Measuring Report



3D-Application Center

Description	STRONGBACK	Customer	
Drawing Number	381-000-86 R07	Serial Number	39
Remarks		Article Number	
Supplier		Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order		Department	
Inspector	Quindos	Inspection Date	01-OCT-2007, 09:05:23
Measuring Device	GRE 45 12 9	Measuring Program	Quindos7 - V 7.00.7221
User Name	ereese	WKP Name	UNDULATOR

Text	Eva1.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Y_FACE(1)		PLA					
	FORM	0.0039					
	Y	-142.2811	142.4000	0.2000	-0.2000	-0.1190	
FACE_TO_B(1)		PLA					
	SQRNES	0.0046	0.0000	0.0500	0.0000	0.0046	
SLOT_N(1)		PLA					
	FORM	0.0092					
	Z	-1200.0970	1200.0000			0.0970	
N_TO_FACE(1)		PLA					
	SQRNES	0.0102					
N_TO_B(1)		PLA					
	SQRNES	0.0112					
SLOT_P(1)		PLA					
	FORM	0.0075					
	Z	-1140.0231	1140.0000			0.0231	
P_TO_FACE(1)		PLA					
	SQRNES	0.0078					
P_TO_B(1)		PLA					
	SQRNES	0.0134					
SLOT(1)		PLA					
	MIN_DIS	60.0650	60.0000	0.1000	0.0000	0.0650	
	MAX_DIS	60.0859	60.0000	0.1000	0.0000	0.0859	
	Z	-1170.0601	1170.0000			0.0601	
Y_FACE(2)		PLA					
	FORM	0.0050					
	Y	-142.4021	142.4000	0.2000	-0.2000	0.0021	
FACE_TO_B(2)		PLA					
	SQRNES	0.0115	0.0000	0.0500	0.0000	0.0115	
Text	Eva1.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic

SLOT_N(2)		PLA					
FORM		0.0069					
Z		1200.0448	1200.0000			0.0448	

N_TO_FACE(2)		PLA					
SQRNES		0.0072					

N_TO_B(2)		PLA					
SQRNES		0.0106					

SLOT_P(2)		PLA					
FORM		0.0065					
Z		1139.9719	1140.0000			-0.0281	

P_TO_FACE(2)		PLA					
SQRNES		0.0071					

P_TO_B(2)		PLA					
SQRNES		0.0136					

SLOT(2)		PLA					
MIN_DIS		60.0639	60.0000	0.1000	0.0000	0.0639	
MAX_DIS		60.0809	60.0000	0.1000	0.0000	0.0809	
Z		1170.0084	1170.0000			0.0084	

END		PLA					
FORM		0.0006					
Z		3399.9703	3400.0000	0.2000	0.0000	-0.0298	

OD(1)		CIR					
FORM		0.0075					
DM		303.1683	304.8000	2.0000	0.0000	-1.6317	
X		112.9914	113.0000			-0.0086	
Y		-134.7916	135.0000			-0.2084	
Z		250.7630					

OD(2)		CIR					
FORM		0.0071					
DM		303.2577	304.8000	2.0000	0.0000	-1.5423	
X		112.9780	113.0000			-0.0220	
Y		-134.8817	135.0000			-0.1183	
Z		1749.5649					

OD(3)		CIR					
FORM		0.0025					
DM		303.1048	304.8000	2.0000	0.0000	-1.6952	
X		112.9312	113.0000			-0.0688	
Y		-135.0250	135.0000			0.0249	
Z		3149.6944					

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
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