

Quindos Measuring Report



3D-Application Center

Description	STRONGBACK	Customer	
Drawing Number	381-000-86 R07	Serial Number	34
Remarks		Article Number	
Supplier		Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order		Department	
Inspector	Quindos	Inspection Date	13-MAR-2008, 08:18:35
Measuring Device	GRE 45 12 9	Measuring Program	Quindos7 - V 7.01.7330-
User Name	ereese	WKP Name	UNDULATOR

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Y_FACE(1)		PLA					
FORM		0.0044					
Y		-142.2655	142.4000	0.2000	-0.2000	-0.1345	
PA_PXPY		-90.0023					
FACE_TO_B(1)		PLA					
SQRNES		0.0060	0.0000	0.0500	0.0000	0.0060	
SLOT_N(1)		PLA					
FORM		0.0213					
Z		-1200.0571	1200.0000			0.0571	
N_TO_FACE(1)		PLA					
SQRNES		0.0207					
N_TO_B(1)		PLA					
SQRNES		0.0225					
SLOT_P(1)		PLA					
FORM		0.0130					
Z		-1139.9831	1140.0000			-0.0169	
P_TO_FACE(1)		PLA					
SQRNES		0.0141					
P_TO_B(1)		PLA					
SQRNES		0.0191					
SLOT(1)		PLA					
MIN_DIS		60.0603	60.0000	0.1000	0.0000	0.0603	
MAX_DIS		60.1033	60.0000	0.1000	0.0000	0.1033	
Z		-1170.0201	1170.0000			0.0201	
Y_FACE(2)		PLA					
FORM		0.0064					
Y		-142.3844	142.4000	0.2000	-0.2000	-0.0156	
PA_PXPY		-90.0049					

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Date: 13-Mar-08, 08:18:43			UNDULATOR			Page 2 of 2	
Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
FACE_TO_B(2)			PLA				
	SQRNES	0.0104	0.0000	0.0500	0.0000	0.0104	
SLOT_N(2)			PLA				
	FORM	0.0204					
	Z	1200.0559	1200.0000			0.0559	
N_TO_FACE(2)			PLA				
	SQRNES	0.0224					
N_TO_B(2)			PLA				
	SQRNES	0.0206					
SLOT_P(2)			PLA				
	FORM	0.0190					
	Z	1139.9819	1140.0000			-0.0181	
P_TO_FACE(2)			PLA				
	SQRNES	0.0204					
P_TO_B(2)			PLA				
	SQRNES	0.0250					
SLOT(2)			PLA				
	MIN_DIS	60.0604	60.0000	0.1000	0.0000	0.0604	
	MAX_DIS	60.1111	60.0000	0.1000	0.0000	0.1111	
	Z	1170.0189	1170.0000			0.0189	
FEET_ANGLE			ANG				
	ANG	0.0026					
END			PLA				
	FORM	0.0009					
	Z	3399.9814	3400.0000	0.2000	0.0000	-0.0186	
OD(1)			CIR				
	FORM	0.0118					
	DM	303.1187	304.8000	2.0000	0.0000	-1.6813	
	X	112.9645	113.0000			-0.0355	
	Y	-134.8330	135.0000			-0.1670	
	Z	250.7637					
OD(2)			CIR				
	FORM	0.0111					
	DM	303.1842	304.8000	2.0000	0.0000	-1.6158	
	X	112.8067	113.0000			-0.1933	
	Y	-134.9077	135.0000			-0.0923	
	Z	1749.5656					
OD(3)			CIR				
	FORM	0.0043					
	DM	303.0269	304.8000	2.0000	0.0000	-1.7731	
	X	112.8457	113.0000			-0.1543	
	Y	-134.9981	135.0000			-0.0019	
	Z	3149.6957					