

Quindos Measuring Report



3D-Application Center

Description	STRONGBACK	Customer	
Drawing Number	381-000-86 R07	Serial Number	28
Remarks		Article Number	
Supplier		Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order		Department	
Inspector	Quindos	Inspection Date	26-FEB-2008, 13:20:59
Measuring Device	GRE 45 12 9	Measuring Program	Quindos7 - V 7.01.7330-
User Name	ereese	WKP Name	UNDULATOR

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Y_FACE(1)		PLA					
FORM		0.0018					
Y		-142.3940	142.4000	0.2000	-0.2000	-0.0060	
PA_PXPY		-90.0075					
FACE_TO_B(1)		PLA					
SQRNES		0.0092	0.0000	0.0500	0.0000	0.0092	
SLOT_N(1)		PLA					
FORM		0.0118					
Z		-1200.0648	1200.0000			0.0648	
N_TO_FACE(1)		PLA					
SQRNES		0.0122					
N_TO_B(1)		PLA					
SQRNES		0.0140					
SLOT_P(1)		PLA					
FORM		0.0138					
Z		-1139.9792	1140.0000			-0.0208	
P_TO_FACE(1)		PLA					
SQRNES		0.0142					
P_TO_B(1)		PLA					
SQRNES		0.0178					
SLOT(1)		PLA					
MIN_DIS		60.0701	60.0000	0.1000	0.0000	0.0701	
MAX_DIS		60.0970	60.0000	0.1000	0.0000	0.0970	
Z		-1170.0220	1170.0000			0.0220	
Y_FACE(2)		PLA					
FORM		0.0024					
Y		-142.3911	142.4000	0.2000	-0.2000	-0.0089	
PA_PXPY		-90.0109					

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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
FACE_TO_B(2)			PLA				
	SQRNES	0.0134	0.0000	0.0500	0.0000	0.0134	
SLOT_N(2)			PLA				
	FORM	0.0122					
	Z	1200.1151	1200.0000			0.1151	
N_TO_FACE(2)			PLA				
	SQRNES	0.0128					
N_TO_B(2)			PLA				
	SQRNES	0.0118					
SLOT_P(2)			PLA				
	FORM	0.0121					
	Z	1140.0256	1140.0000			0.0256	
P_TO_FACE(2)			PLA				
	SQRNES	0.0124					
P_TO_B(2)			PLA				
	SQRNES	0.0137					
SLOT(2)			PLA				
	MIN_DIS	60.0744	60.0000	0.1000	0.0000	0.0744	
	MAX_DIS	60.1006	60.0000	0.1000	0.0000	0.1006	
	Z	1170.0704	1170.0000			0.0704	
FEET_ANGLE			ANG				
	ANG	0.0034					
END			PLA				
	FORM	0.0001					
	Z	3400.0063	3400.0000	0.2000	0.0000	0.0063	
OD(1)			CIR				
	FORM	0.0023					
	DM	305.9785	304.8000	2.0000	0.0000	1.1785	
	X	112.9036	113.0000			-0.0964	
	Y	-134.9440	135.0000			-0.0560	
	Z	250.7636					
OD(2)			CIR				
	FORM	0.0033					
	DM	306.0416	304.8000	2.0000	0.0000	1.2415	
	X	112.6652	113.0000			-0.3348	
	Y	-134.9844	135.0000			-0.0156	
	Z	1749.5661					
OD(3)			CIR				
	FORM	0.0000					
	DM	306.0293	304.8000	2.0000	0.0000	1.2292	
	X	112.8383	113.0000			-0.1617	
	Y	-135.0080	135.0000			0.0080	
	Z	3149.6955					

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
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