

Quindos Measuring Report



3D-Application Center

Description	STRONGBACK	Customer	
Drawing Number	381-000-86 R07	Serial Number	26
Remarks		Article Number	
Supplier		Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order		Department	
Inspector	Quindos	Inspection Date	16-JAN-2008, 11:42:04
Measuring Device	GRE 45 12 9	Measuring Program	Quindos7 - V 7.01.7330-
User Name	ereese	WKP Name	UNDULATOR

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Y_FACE(1)		PLA					
FORM		0.0050					
Y		-142.4061	142.4000	0.2000	-0.2000	0.0061	
PA_PXPY		-90.0129					
FACE_TO_B(1)		PLA					
SQRNES		0.0166	0.0000	0.0500	0.0000	0.0166	
SLOT_N(1)		PLA					
FORM		0.0143					
Z		-1200.1017	1200.0000			0.1017	
N_TO_FACE(1)		PLA					
SQRNES		0.0147					
N_TO_B(1)		PLA					
SQRNES		0.0180					
SLOT_P(1)		PLA					
FORM		0.0132					
Z		-1139.9986	1140.0000			-0.0014	
P_TO_FACE(1)		PLA					
SQRNES		0.0137					
P_TO_B(1)		PLA					
SQRNES		0.0204					
SLOT(1)		PLA					
MIN_DIS		60.0863	60.0000	0.1000	0.0000	0.0863	
MAX_DIS		60.1143	60.0000	0.1000	0.0000	0.1143	
Z		-1170.0501	1170.0000			0.0501	
Y_FACE(2)		PLA					
FORM		0.0028					
Y		-142.3997	142.4000	0.2000	-0.2000	-0.0003	
PA_PXPY		-90.0113					

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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
FACE_TO_B(2)			PLA				
	SQRNES	0.0142	0.0000	0.0500	0.0000	0.0142	
SLOT_N(2)			PLA				
	FORM	0.0137					
	Z	1200.1198	1200.0000			0.1198	
N_TO_FACE(2)			PLA				
	SQRNES	0.0142					
N_TO_B(2)			PLA				
	SQRNES	0.0129					
SLOT_P(2)			PLA				
	FORM	0.0122					
	Z	1140.0201	1140.0000			0.0201	
P_TO_FACE(2)			PLA				
	SQRNES	0.0125					
P_TO_B(2)			PLA				
	SQRNES	0.0151					
SLOT(2)			PLA				
	MIN_DIS	60.0846	60.0000	0.1000	0.0000	0.0846	
	MAX_DIS	60.1108	60.0000	0.1000	0.0000	0.1108	
	Z	1170.0699	1170.0000			0.0699	
FEET_ANGLE			ANG				
	ANG	0.0016					
END			PLA				
	FORM	0.0000					
	Z	3399.9907	3400.0000	0.2000	0.0000	-0.0093	
OD(1)			CIR				
	FORM	0.0034					
	DM	306.0083	304.8000	2.0000	0.0000	1.2083	
	X	112.9259	113.0000			-0.0741	
	Y	-134.9810	135.0000			-0.0190	
	Z	250.7629					
OD(2)			CIR				
	FORM	0.0032					
	DM	305.9789	304.8000	2.0000	0.0000	1.1789	
	X	112.8322	113.0000			-0.1679	
	Y	-134.9922	135.0000			-0.0078	
	Z	1749.5652					
OD(3)			CIR				
	FORM	0.0063					
	DM	306.0515	304.8000	2.0000	0.0000	1.2515	
	X	112.8650	113.0000			-0.1350	
	Y	-135.0486	135.0000			0.0486	
	Z	3149.6967					

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
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