

# Quindos Measuring Report



3D-Application Center

Description	STRONGBACK	Customer	
Drawing Number	381-000-86 R07	Serial Number	21
Remarks		Article Number	
Supplier		Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order		Department	
Inspector	Quindos	Inspection Date	07-NOV-2007, 13:50:06
Measuring Device	GRE 45 12 9	Measuring Program	Quindos7 - V 7.00.7221
User Name	ereese	WKP Name	UNDULATOR

Text	Evał.	Actual	Nominal	Up.Toł.	Low.Toł.	Act-Nom	Graphic
<b>Y_FACE(1)</b>		<b>PLA</b>					
FORM		0.0115					
Y		-142.4121	142.4000	0.2000	-0.2000	0.0121	
PA_PXPY		-90.0014					
<b>FACE_TO_B(1)</b>		<b>PLA</b>					
SQRNES		0.0122	0.0000	0.0500	0.0000	0.0122	
<b>SLOT_N(1)</b>		<b>PLA</b>					
FORM		0.0047					
Z		-1200.0565	1200.0000			0.0565	
<b>N_TO_FACE(1)</b>		<b>PLA</b>					
SQRNES		0.0049					
<b>N_TO_B(1)</b>		<b>PLA</b>					
SQRNES		0.0095					
<b>SLOT_P(1)</b>		<b>PLA</b>					
FORM		0.0040					
Z		-1139.9899	1140.0000			-0.0101	
<b>P_TO_FACE(1)</b>		<b>PLA</b>					
SQRNES		0.0044					
<b>P_TO_B(1)</b>		<b>PLA</b>					
SQRNES		0.0052					
<b>SLOT(1)</b>		<b>PLA</b>					
MIN_DIS		60.0627	60.0000	0.1000	0.0000	0.0627	
MAX_DIS		60.0728	60.0000	0.1000	0.0000	0.0728	
Z		-1170.0232	1170.0000			0.0232	
<b>Y_FACE(2)</b>		<b>PLA</b>					
FORM		0.0118					
Y		-142.4179	142.4000	0.2000	-0.2000	0.0179	
PA_PXPY		-90.0007					

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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
<b>FACE_TO_B(2)</b>			<b>PLA</b>				
	SQRNES	0.0169	0.0000	0.0500	0.0000	0.0169	
<b>SLOT_N(2)</b>			<b>PLA</b>				
	FORM	0.0041					
	Z	1200.0734	1200.0000			0.0734	
<b>N_TO_FACE(2)</b>			<b>PLA</b>				
	SQRNES	0.0042					
<b>N_TO_B(2)</b>			<b>PLA</b>				
	SQRNES	0.0070					
<b>SLOT_P(2)</b>			<b>PLA</b>				
	FORM	0.0053					
	Z	1139.9964	1140.0000			-0.0036	
<b>P_TO_FACE(2)</b>			<b>PLA</b>				
	SQRNES	0.0055					
<b>P_TO_B(2)</b>			<b>PLA</b>				
	SQRNES	0.0052					
<b>SLOT(2)</b>			<b>PLA</b>				
	MIN_DIS	60.0729	60.0000	0.1000	0.0000	0.0729	
	MAX_DIS	60.0840	60.0000	0.1000	0.0000	0.0840	
	Z	1170.0349	1170.0000			0.0349	
<b>FEET_ANGLE</b>			<b>ANG</b>				
	ANG	0.0007					
<b>END</b>			<b>PLA</b>				
	FORM	0.0023					
	Z	3399.8601	3400.0000	0.2000	0.0000	-0.1399	
<b>OD(1)</b>			<b>CIR</b>				
	FORM	0.0344					
	DM	305.5225	304.8000	2.0000	0.0000	0.7225	
	X	112.8358	113.0000			-0.1642	
	Y	-135.2744	135.0000			0.2744	
	Z	250.7640					
<b>OD(2)</b>			<b>CIR</b>				
	FORM	0.0141					
	DM	305.6324	304.8000	2.0000	0.0000	0.8324	
	X	112.4672	113.0000			-0.5328	
	Y	-134.9879	135.0000			-0.0121	
	Z	1749.5655					
<b>OD(3)</b>			<b>CIR</b>				
	FORM	0.0017					
	DM	305.6107	304.8000	2.0000	0.0000	0.8107	
	X	112.7943	113.0000			-0.2057	
	Y	-135.2014	135.0000			0.2014	
	Z	3149.6968					

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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