

Quindos Measuring Report



3D-Application Center

Description	STRONGBACK	Customer	
Drawing Number	381-000-86 R07	Serial Number	14
Remarks		Article Number	
Supplier		Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order		Department	
Inspector	Quindos	Inspection Date	21-JUN-2007, 11:38:51
Measuring Device	GRE 45 12 9	Measuring Program	Quindos7 - V 7.00.7117
User Name	Quindos	WKP Name	UNDULATOR

Text	Eva1.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Y_FACE(1)		PLA					
	FORM	0.0032					
	Y	-142.3880	142.4000	0.2000	-0.2000	-0.0120	
FACE_TO_B(1)		PLA					
	SQRNES	0.0130	0.0000	0.0500	0.0000	0.0130	
SLOT_N(1)		PLA					
	FORM	0.0151					
	Z	-1199.9865	1200.0000			-0.0135	
N_TO_FACE(1)		PLA					
	SQRNES	0.0167					
N_TO_B(1)		PLA					
	SQRNES	0.0150					
SLOT_P(1)		PLA					
	FORM	0.0173					
	Z	-1139.9558	1140.0000			-0.0442	
P_TO_FACE(1)		PLA					
	SQRNES	0.0181					
P_TO_B(1)		PLA					
	SQRNES	0.0218					
SLOT(1)		PLA					
	MIN_DIS	60.0110	60.0000	0.1000	0.0000	0.0110	
	MAX_DIS	60.0551	60.0000	0.1000	0.0000	0.0551	
	Z	-1169.9712	1170.0000			-0.0288	
Y_FACE(2)		PLA					
	FORM	0.0051					
	Y	-142.3886	142.4000	0.2000	-0.2000	-0.0114	
FACE_TO_B(2)		PLA					
	SQRNES	0.0050	0.0000	0.0500	0.0000	0.0050	
Text	Eva1.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Date: 21-Jun-07, 11:39:01			UNDULATOR			Page 1 of 2	

Date: 21-Jun-07, 11:39:01			UNDULATOR			Page 2 of 2	
Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic

SLOT_N(2) PLA
 FORM 0.0182
 Z 1200.1160 1200.0000 0.1160

N_TO_FACE(2) PLA
 SQRNES 0.0187

N_TO_B(2) PLA
 SQRNES 0.0158

SLOT_P(2) PLA
 FORM 0.0205
 Z 1140.0857 1140.0000 0.0857

P_TO_FACE(2) PLA
 SQRNES 0.0215

P_TO_B(2) PLA
 SQRNES 0.0204

SLOT(2) PLA
 MIN_DIS 60.0087 60.0000 0.1000 0.0000 0.0087 
 MAX_DIS 60.0515 60.0000 0.1000 0.0000 0.0515 
 Z 1170.1009 1170.0000 0.1009

END PLA
 FORM 0.0003
 Z 3399.9995 3400.0000 0.2000 0.0000 -0.0005  ◀

OD(1) CIR
 FORM 0.0149
 DM 306.0106 304.8000 2.0000 0.0000 1.2106 
 X 112.9936 113.0000 -0.0064
 Y -135.0186 135.0000 0.0186
 Z 249.9985

OD(2) CIR
 FORM 0.0034
 DM 305.9752 304.8000 2.0000 0.0000 1.1752 
 X 112.8330 113.0000 -0.1670
 Y -135.0427 135.0000 0.0427
 Z 1749.3725

OD(2) CIR
 FORM 0.0034
 DM 305.9752 304.8000 2.0000 0.0000 1.1752 
 X 112.8330 113.0000 -0.1670
 Y -135.0427 135.0000 0.0427
 Z 1749.3725

OD(3) CIR
 FORM 0.0108
 DM 306.0095 304.8000 2.0000 0.0000 1.2095 
 X 112.9446 113.0000 -0.0554
 Y -135.0713 135.0000 0.0713
 Z 3149.9938

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Date: 21-Jun-07, 11:39:01			UNDULATOR			Page 2 of 2	