

Quindos Measuring Report



3D-Application Center

Description	STRONGBACK	Customer	
Drawing Number	381-000-86 R07	Serial Number	13
Remarks		Article Number	
Supplier		Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order		Department	
Inspector	Quindos	Inspection Date	03-JAN-2007, 09:05:29
Measuring Device	GRE 45 12 9	Measuring Program	Quindos7 - V 7.00.6318
User Name	Quindos	WKP Name	UNDULATOR

Text	Eva1.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Y_FACE(1)							
	FORM	0.0052					
	Y	-142.3678	142.4000	0.2000	-0.2000	-0.0322	
FACE_TO_B(1)							
	SQRNES	0.0075	0.0000	0.0500	0.0000	0.0075	
SLOT_N(1)							
	FORM	0.0117					
	Z	-1199.8191	1200.0000			-0.1809	
N_TO_FACE(1)							
	SQRNES	0.0150					
N_TO_B(1)							
	SQRNES	0.0110					
SLOT_P(1)							
	FORM	0.0177					
	Z	-1140.4711	1140.0000			0.4711	
P_TO_FACE(1)							
	SQRNES	0.0240					
P_TO_B(1)							
	SQRNES	0.0179					
SLOT(1)							
	MIN_DIS	59.3271	60.0000	0.1000	0.0000	-0.6729	
	MAX_DIS	59.3666	60.0000	0.1000	0.0000	-0.6334	
	Z	-1170.1451	1170.0000			0.1451	
Y_FACE(2)							
	FORM	0.0081					
	Y	-142.4141	142.4000	0.2000	-0.2000	0.0141	
FACE_TO_B(2)							
	SQRNES	0.0084	0.0000	0.0500	0.0000	0.0084	
Text	Eva1.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
SLOT_N(2)							
	FORM	0.0150					
	Z	1199.5653	1200.0000			-0.4347	
N_TO_FACE(2)							
	SQRNES	0.0147					
N_TO_B(2)							
	SQRNES	0.0141					
SLOT_P(2)							
	FORM	0.0048					
	Z	1140.2213	1140.0000			0.2213	
P_TO_FACE(2)							
	SQRNES	0.0065					
P_TO_B(2)							
	SQRNES	0.0098					
SLOT(2)							
	MIN_DIS	59.3328	60.0000	0.1000	0.0000	-0.6672	
	MAX_DIS	59.3573	60.0000	0.1000	0.0000	-0.6427	
	Z	1169.8933	1170.0000			-0.1067	
END							
	FORM	0.0040					
	Z	3399.7800	3400.0000	0.2000	0.0000	-0.2200	
OD(1)							
	FORM	0.0301					
	DM	308.8542	304.8000	2.0000	0.0000	4.0542	
	X	113.0716	113.0000			0.0716	
	Y	-135.0265	135.0000			0.0265	
	Z	250.0011					
OD(2)							
	FORM	0.0507					
	DM	309.1320	304.8000	2.0000	0.0000	4.3320	
	X	113.1855	113.0000			0.1855	
	Y	-135.1820	135.0000			0.1820	
	Z	1749.9974					
OD(3)							
	FORM	0.0336					
	DM	308.7831	304.8000	2.0000	0.0000	3.9830	
	X	112.9213	113.0000			-0.0787	
	Y	-135.1312	135.0000			0.1312	
	Z	3150.0016					

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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