

Quindos Measuring Report



3D-Application Center

Description	STRONGBACK	Customer	
Drawing Number	381-000-86 R07	Serial Number	08
Remarks		Article Number	
Supplier		Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order		Department	
Inspector	Quindos	Inspection Date	14-APR-2008, 10:12:40
Measuring Device	GRE 45 12 9	Measuring Program	Quindos7 - V 7.01.8086-
User Name	ereese	WKP Name	UNDULATOR

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Y_FACE(1)		PLA					
FORM		0.0065					
Y		-142.3896	142.4000	0.2000	-0.2000	-0.0104	
PA_PXPY		-90.0096					
FACE_TO_B(1)		PLA					
SQRNES		0.0138	0.0000	0.0500	0.0000	0.0138	
SLOT_N(1)		PLA					
FORM		0.0024					
Z		-1200.0353	1200.0000			0.0353	
N_TO_FACE(1)		PLA					
SQRNES		0.0035					
N_TO_B(1)		PLA					
SQRNES		0.0090					
SLOT_P(1)		PLA					
FORM		0.0042					
Z		-1139.9610	1140.0000			-0.0390	
P_TO_FACE(1)		PLA					
SQRNES		0.0045					
P_TO_B(1)		PLA					
SQRNES		0.0099					
SLOT(1)		PLA					
MIN_DIS		60.0708	60.0000	0.1000	0.0000	0.0708	
MAX_DIS		60.0792	60.0000	0.1000	0.0000	0.0792	
Z		-1169.9982	1170.0000			-0.0018	
Y_FACE(2)		PLA					
FORM		0.0043					
Y		-142.3912	142.4000	0.2000	-0.2000	-0.0088	
PA_PXPY		-89.9970					

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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
FACE_TO_B(2)			PLA				
	SQRNES	0.0043	0.0000	0.0500	0.0000	0.0043	
SLOT_N(2)			PLA				
	FORM	0.0058					
	Z	1200.0892	1200.0000			0.0892	
N_TO_FACE(2)			PLA				
	SQRNES	0.0064					
N_TO_B(2)			PLA				
	SQRNES	0.0065					
SLOT_P(2)			PLA				
	FORM	0.0048					
	Z	1140.0195	1140.0000			0.0195	
P_TO_FACE(2)			PLA				
	SQRNES	0.0066					
P_TO_B(2)			PLA				
	SQRNES	0.0068					
SLOT(2)			PLA				
	MIN_DIS	60.0646	60.0000	0.1000	0.0000	0.0646	
	MAX_DIS	60.0778	60.0000	0.1000	0.0000	0.0778	
	Z	1170.0543	1170.0000			0.0543	
FEET_ANGLE			ANG				
	ANG	0.0126					
END			PLA				
	FORM	0.0017					
	Z	3400.0164	3400.0000	0.2000	0.0000	0.0164	
OD(1)			CIR				
	FORM	0.0024					
	DM	306.0541	304.8000	2.0000	0.0000	1.2541	
	X	112.9636	113.0000			-0.0364	
	Y	-134.9403	135.0000			-0.0597	
	Z	250.7633					
OD(2)			CIR				
	FORM	0.0061					
	DM	305.9835	304.8000	2.0000	0.0000	1.1835	
	X	112.9093	113.0000			-0.0907	
	Y	-134.9555	135.0000			-0.0445	
	Z	1749.5657					
OD(3)			CIR				
	FORM	0.0044					
	DM	305.9821	304.8000	2.0000	0.0000	1.1821	
	X	112.9526	113.0000			-0.0474	
	Y	-134.9941	135.0000			-0.0059	
	Z	3149.6960					