

# Quindos Measuring Report



3D-Application Center

Description	STRONGBACK	Customer	
Drawing Number	381-000-86 R07	Serial Number	07
Remarks		Article Number	
Supplier		Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order		Department	
Inspector	Quindos	Inspection Date	14-DEC-2006, 11:03:32
Measuring Device	GRE 45 12 9	Measuring Program	Quindos7 - V 7.00.6318
User Name	Quindos	WKP Name	UNDULATOR

Text	Eva1.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
<b>Y_FACE(1)</b>							
	FORM	0.0032					
	Y	-142.4156	142.4000	0.2000	-0.2000	0.0156	
<b>FACE_TO_B(1)</b>							
	SQRNES	0.0119	0.0000	0.0500	0.0000	0.0119	
<b>SLOT_N(1)</b>							
	FORM	0.0198					
	Z	-1199.7259	1200.0000			-0.2741	
<b>N_TO_FACE(1)</b>							
	SQRNES	0.0193					
<b>N_TO_B(1)</b>							
	SQRNES	0.0176					
<b>SLOT_P(1)</b>							
	FORM	0.0210					
	Z	-1140.3981	1140.0000			0.3981	
<b>P_TO_FACE(1)</b>							
	SQRNES	0.0206					
<b>P_TO_B(1)</b>							
	SQRNES	0.0208					
<b>SLOT(1)</b>							
	MIN_DIS	59.3108	60.0000	0.1000	0.0000	-0.6892	
	MAX_DIS	59.3489	60.0000	0.1000	0.0000	-0.6511	
	Z	-1170.0620	1170.0000			0.0620	
<b>Y_FACE(2)</b>							
	FORM	0.0096					
	Y	-142.4047	142.4000	0.2000	-0.2000	0.0047	
<b>FACE_TO_B(2)</b>							
	SQRNES	0.0132	0.0000	0.0500	0.0000	0.0132	
Text	Eva1.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Date: 14-Dec-06, 13:32:53			UNDULATOR			Page 2 of 2	
Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic

SLOT\_N(2)

FORM	0.0198						
Z	1199.5985	1200.0000				-0.4015	

N\_TO\_FACE(2)

SQRNES	0.0192						
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N\_TO\_B(2)

SQRNES	0.0201						
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SLOT\_P(2)

FORM	0.0177						
Z	1140.2666	1140.0000				0.2666	

P\_TO\_FACE(2)

SQRNES	0.0171						
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P\_TO\_B(2)

SQRNES	0.0192						
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SLOT(2)

MIN_DIS	59.3156	60.0000	0.1000	0.0000	-0.6844		◀
MAX_DIS	59.3557	60.0000	0.1000	0.0000	-0.6443		◀
Z	1169.9326	1170.0000			-0.0675		

END

FORM	0.0014						
Z	3399.8809	3400.0000	0.2000	0.0000	-0.1191		◀

OD(1)

FORM	0.0497						
DM	305.6390	304.8000	2.0000	0.0000	0.8390		
X	112.9858	113.0000			-0.0142		
Y	-135.0170	135.0000			0.0170		
Z	250.0032						

OD(2)

FORM	0.0351						
DM	306.1056	304.8000	2.0000	0.0000	1.3056		
X	112.7519	113.0000			-0.2481		
Y	-134.9474	135.0000			-0.0526		
Z	1750.0015						

OD(3)

FORM	0.0206						
DM	305.7696	304.8000	2.0000	0.0000	0.9695		
X	112.9017	113.0000			-0.0983		
Y	-134.9751	135.0000			-0.0249		
Z	3149.9980						

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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