Quindos Measuring Report

3D-Application Center

Description	STRONGBACK	Customer	
Drawing Number	381-000-86 R07	Serial Number	6
Remarks		Article Number	
Supplier		Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order		Department	
Inspector	Quindos	Inspection Date	26-JAN-2007, 08:11:51
Measuring Device	GRE 45 12 9	Measuring Program	Quindos7 - V 7.00.7015
User Name	Quindos	WKP Name	UNDULATOR

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
Y_FACE(1)	PLA						
	FORM	0.0051					
	Y	-142.3368	142.4000	0.2000	-0.2000	-0.0632	
FACE_TO_B(1)	PLA						
	SQRNES	0.0159	0.0000	0.0500	0.0000	0.0159	
SLOT_N(1)	PLA						
	FORM	0.0142					
	Z	-1200.0659	1200.0000			0.0659	
N_TO_FACE(1)	PLA						
	SQRNES	0.0160					
N_TO_B(1)	PLA						
	SQRNES	0.0142					
SLOT_P(1)	PLA						
	FORM	0.0158					
	Z	-1140.0360	1140.0000			0.0360	
P_TO_FACE(1)	PLA						
	SQRNES	0.0166					
P_TO_B(1)	PLA						
	SQRNES	0.0199					
SLOT(1)	PLA						
	MIN_DIS	60.0116	60.0000	0.1000	0.0000	0.0116	
	MAX_DIS	60.0478	60.0000	0.1000	0.0000	0.0478	
	Z	-1170.0510	1170.0000			0.0510	
Y_FACE(2)	PLA						
	FORM	0.0054					
	Y	-142.3715	142.4000	0.2000	-0.2000	-0.0285	
FACE_TO_B(2)	PLA						
	SQRNES	0.0070	0.0000	0.0500	0.0000	0.0070	
Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
SLOT_N(2)			**PLA**				
	FORM	0.0195					
	Z	1200.0341	1200.0000			0.0341	
N_TO_FACE(2)			**PLA**				
	SQRNES	0.0202					
N_TO_B(2)			**PLA**				
	SQRNES	0.0230					
SLOT_P(2)			**PLA**				
	FORM	0.0181					
	Z	1139.9988	1140.0000			-0.0012	
P_TO_FACE(2)			**PLA**				
	SQRNES	0.0184					
P_TO_B(2)			**PLA**				
	SQRNES	0.0180					
SLOT(2)			**PLA**				
	MIN_DIS	60.0123	60.0000	0.1000	0.0000	0.0123	
	MAX_DIS	60.0536	60.0000	0.1000	0.0000	0.0536	
	Z	1170.0164	1170.0000			0.0164	
END			**PLA**				
	FORM	0.0005					
	Z	3399.9709	3400.0000	0.2000	0.0000	-0.0291	
OD(1)			**CIR**				
	FORM	0.0190					
	DM	306.0240	304.8000	2.0000	0.0000	1.2240	
	X	112.9829	113.0000			-0.0171	
	Y	-134.9721	135.0000			-0.0279	
	Z	250.0020					
OD(2)			**CIR**				
	FORM	0.0103					
	DM	305.9377	304.8000	2.0000	0.0000	1.1377	
	X	112.8441	113.0000			-0.1559	
	Y	-134.9852	135.0000			-0.0148	
	Z	1750.0005					
OD(3)			**CIR**				
	FORM	0.1877					
	DM	305.9354	304.8000	2.0000	0.0000	1.1354	
	X	112.9790	113.0000			-0.0210	
	Y	-134.9898	135.0000			-0.0102	
	Z	3149.9991					