

Actual points : * * *

Neg. Deviation : ———

Pos. Deviation : ———

Notation : **UNDULATOR**

Producer :

Draw. No. :

Ser. No. : **02**

Part No. :

Department:

Calcul. .: **Bestfit (Gauss)**

Filtering: **No**

Probe dia.: **5** mm

Element : **PLA_B**

X

Y

Z

No.

Form: **0.1773**

Neg. Deviat.: **-0.0651**

115.4223

96.9979

-1723.473

16

Error Magnif.: **3000**

Pos. Deviat.: **0.1122**

115.5888

97.0010

-28.7535

1

No. of points: **62**

MESSTECHNIK WETZLAR

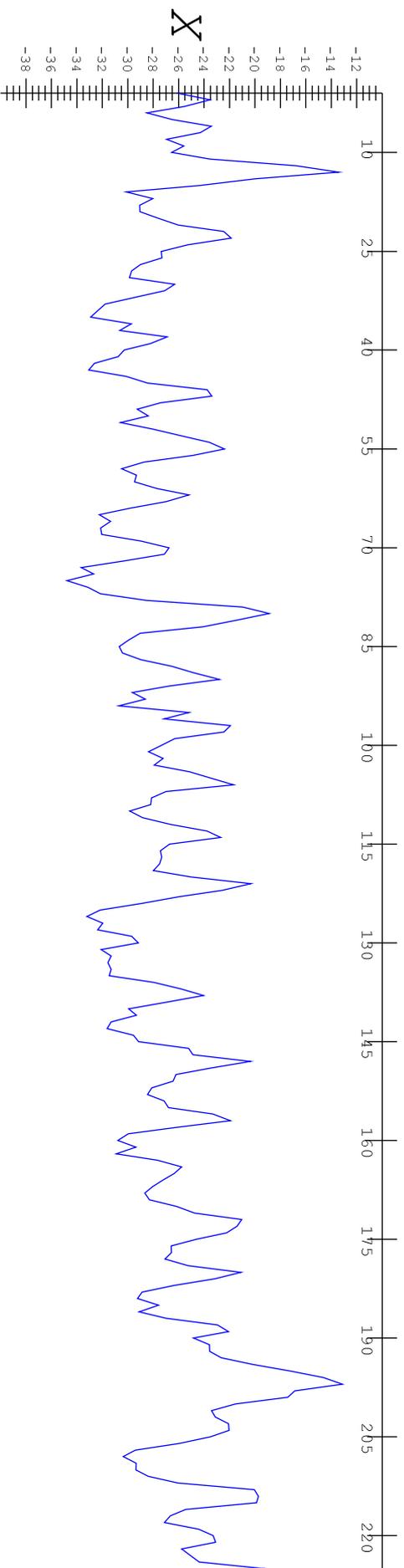


FLATNESS
ISO 1101

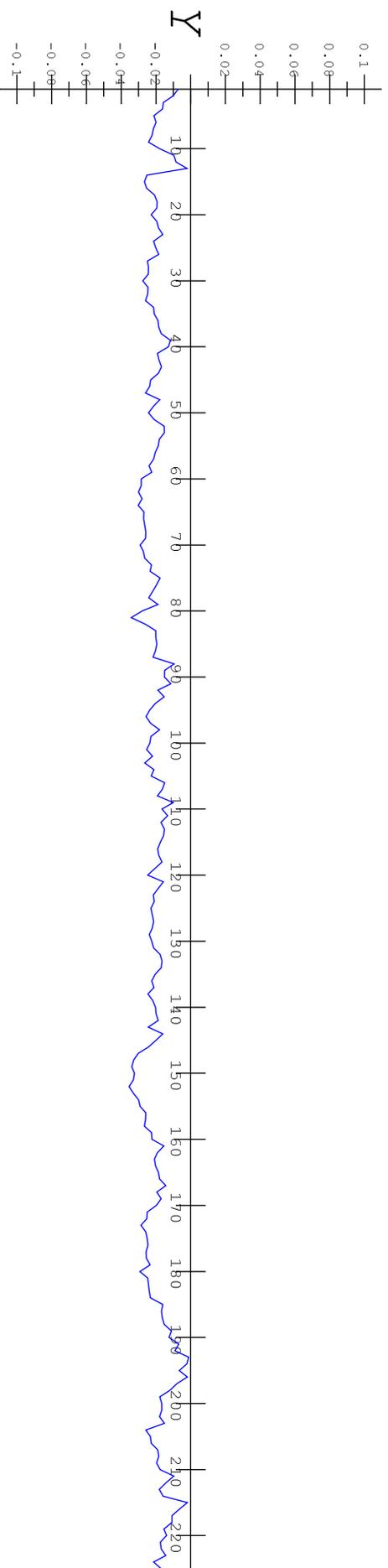
Inspector : **Quindos**

Date: **22-JUN-2009**

Time: **13:40:12**

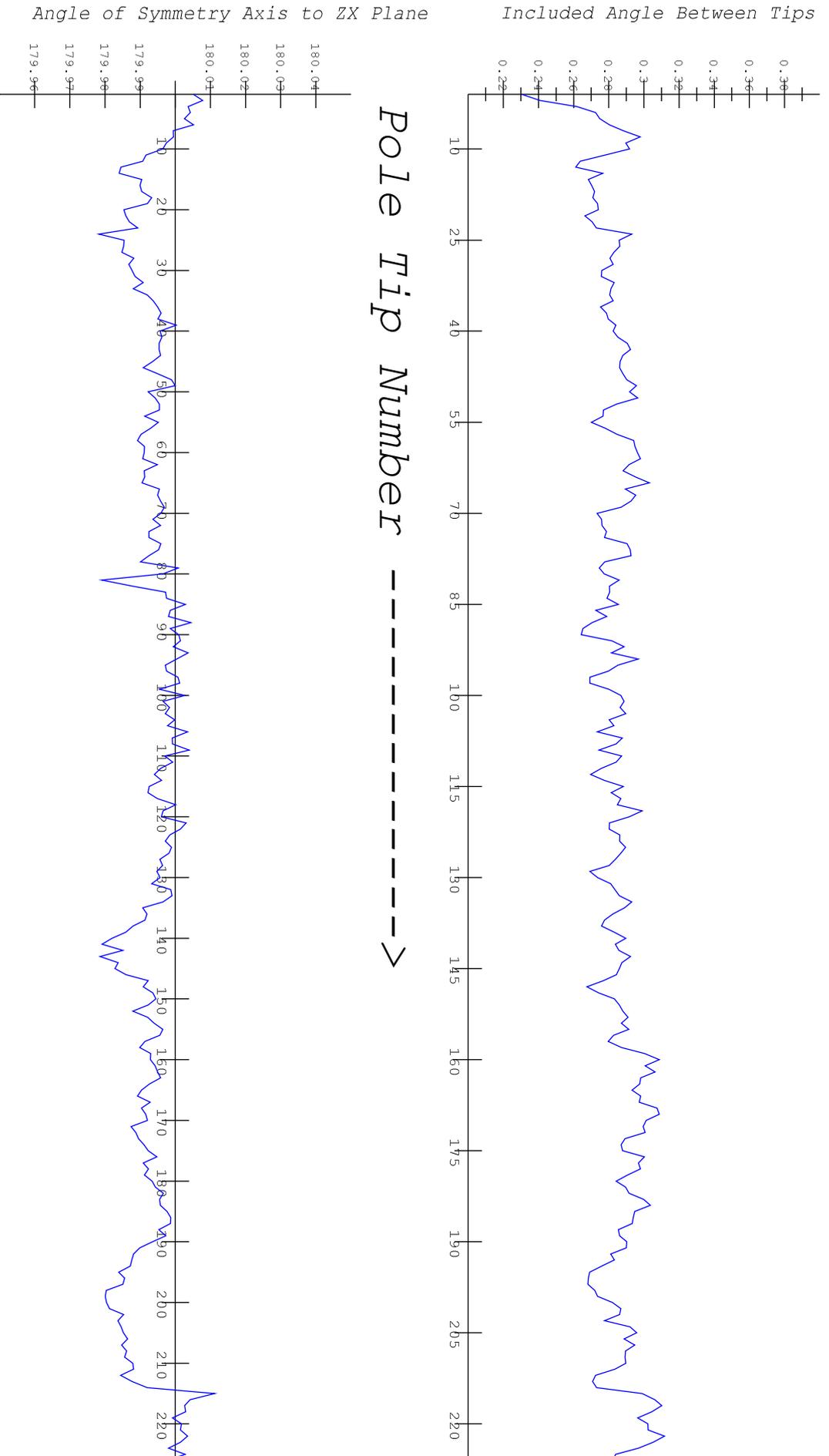


Pole Tip Number ----->



Offsets of Pole Tip Symmetry Point from Nominal Undulator center line
 Pole Tip Symmetry Point is the point where the symmetry axis between tips is bisected by the 6.8mm cross section

<p>SLAC LCLS-MMF LEITZ CMM</p>	<p>Undulator Pole Tip Offsets Measured unrestrained</p>	<p>DATE: 22-JUN-2009 UNDIULATOR # 02</p>
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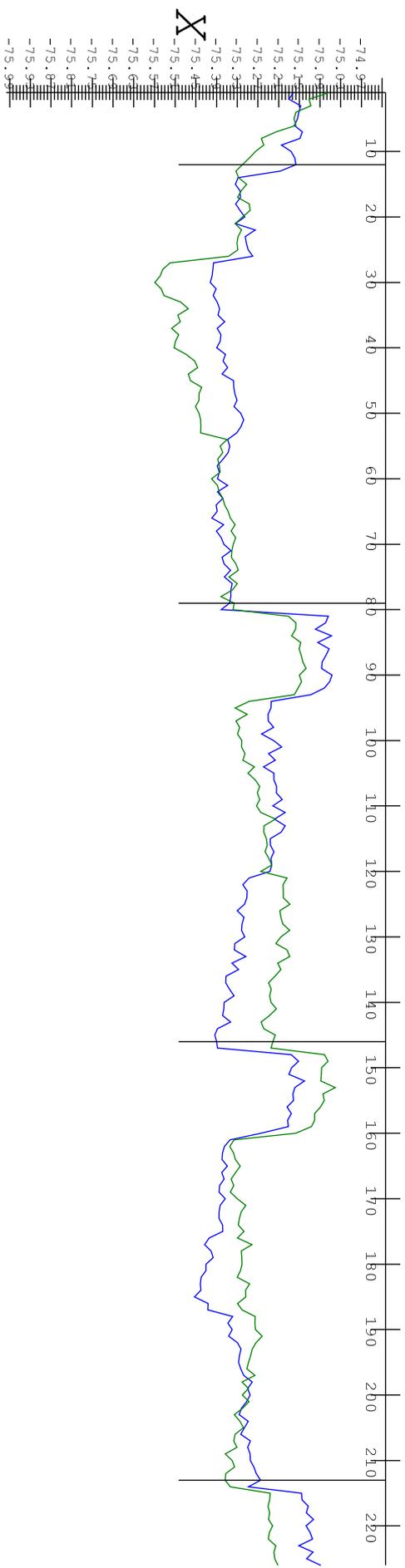
*Symmetry Axis is the symmetry axis between the Upper and Lower Pole Tips
 Included Angle is the angle between the Upper and Lower Pole Tips*

SLAC
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 LEITZ CMM

*Undulator Pole Tip Angles
 Measured unrestrained*

DATE: 22-JUN-2009
 UNDUULATOR # 02

Pole Tip Number ----->

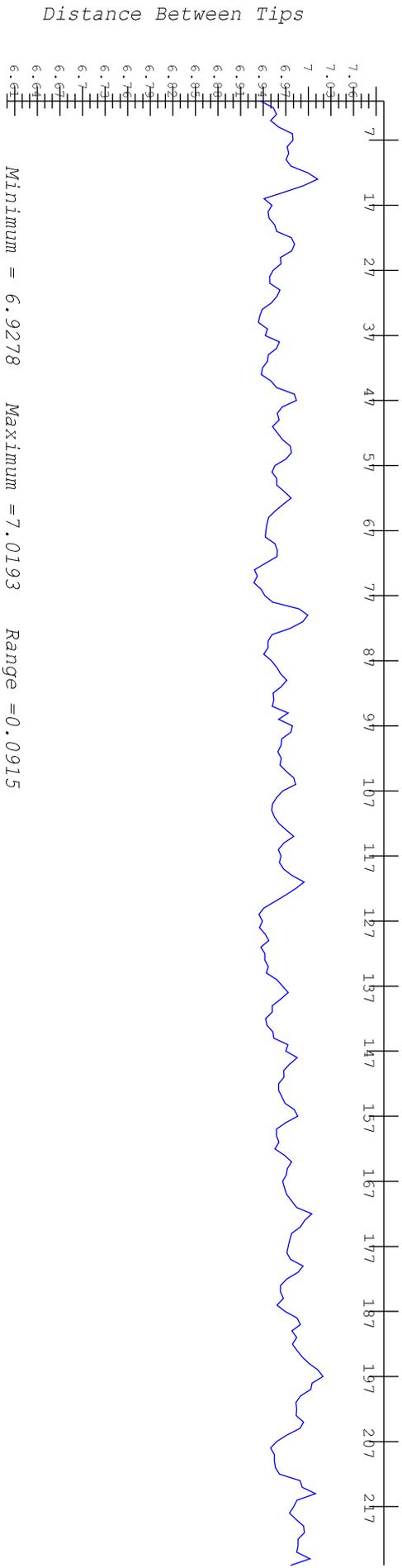


Green = Point on Front face of Upper Pole Tip 10mm above Nominal C/L
Blue = Point on Front face of Lower Pole Tip 10mm below Nominal C/L

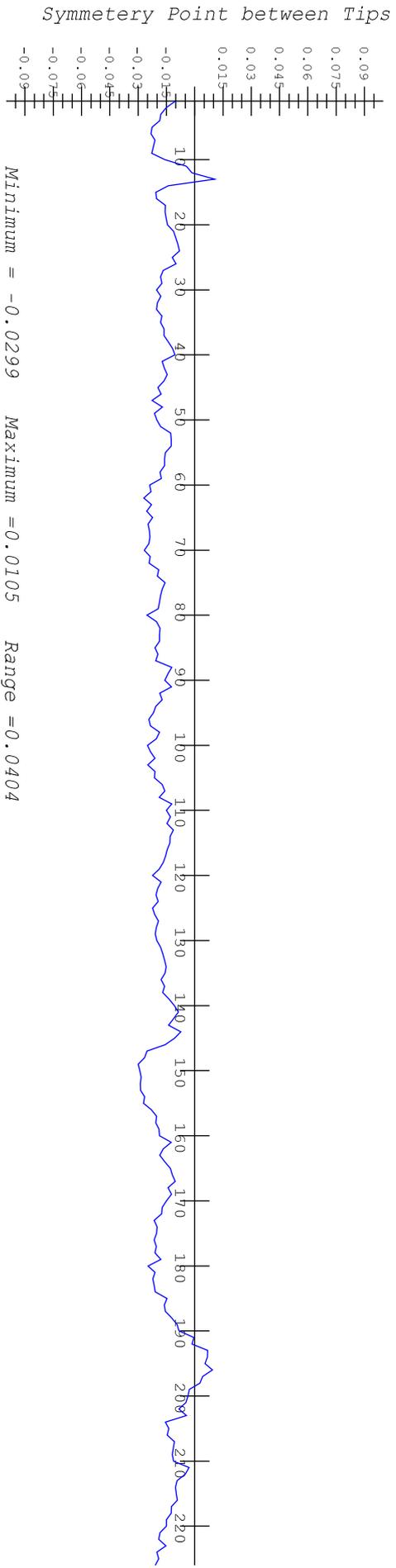
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LEITZ CMM

Undulator Pole Tip Location
Measured unrestrained

DATE: 22-JUN-2009
UNDUULATOR # 02



Pole Tip Number ----->

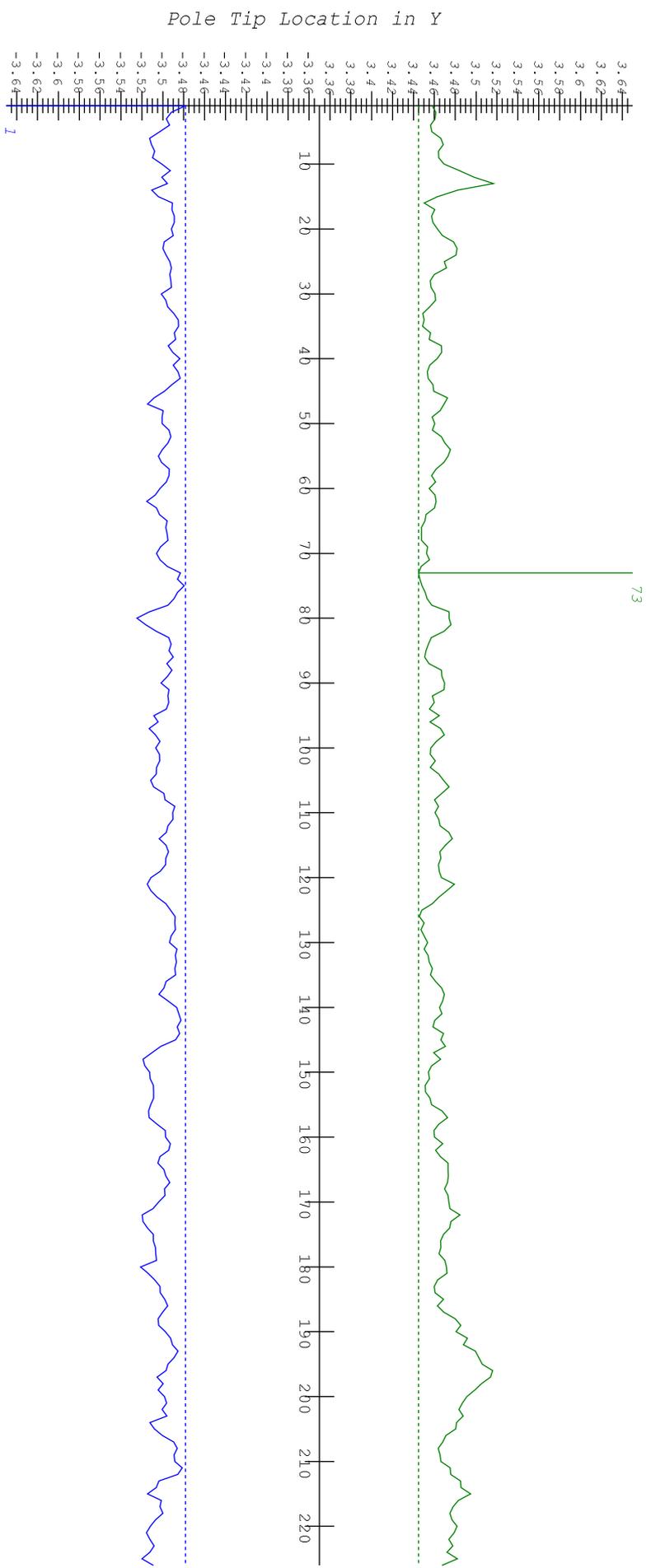


Symmetry Point is the symmetry point between the Upper and Lower Pole Tips were they intersect a plane 53mm from Datum -B-
 Distance Between Tips is the distance between the Upper and Lower Pole Tips were they intersect a plane 53mm from Datum -B-

<p>SLAC LCLS-MMF LEITZ CMM</p>	<p>Undulator Pole Tip Location Measured unrestrained</p>	<p>DATE: 22-JUN-2009 UNDUULATOR # 02</p>
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MINIMUM GAP = 6.9233

Minimum = 3.4450 Maximum = 3.5167 Range = 0.0717



Minimum = -3.5249 Maximum = -3.4784 Range = 0.0466

Pole Tip Number ----->

Green = The position of the Upper Pole Tips at 53mm from Datum -B-
Blue = The position of the Lower Pole Tips at 53mm from Datum -B-
Min. Gap = The minimum gap between pole tips 53mm from Datum -B-

SLAC LCLS-MMF LEITZ CMM	Undulator Pole Tip Location Measured unrestrained	DATE: 22-JUN-2009 UNDUULATOR # 02
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