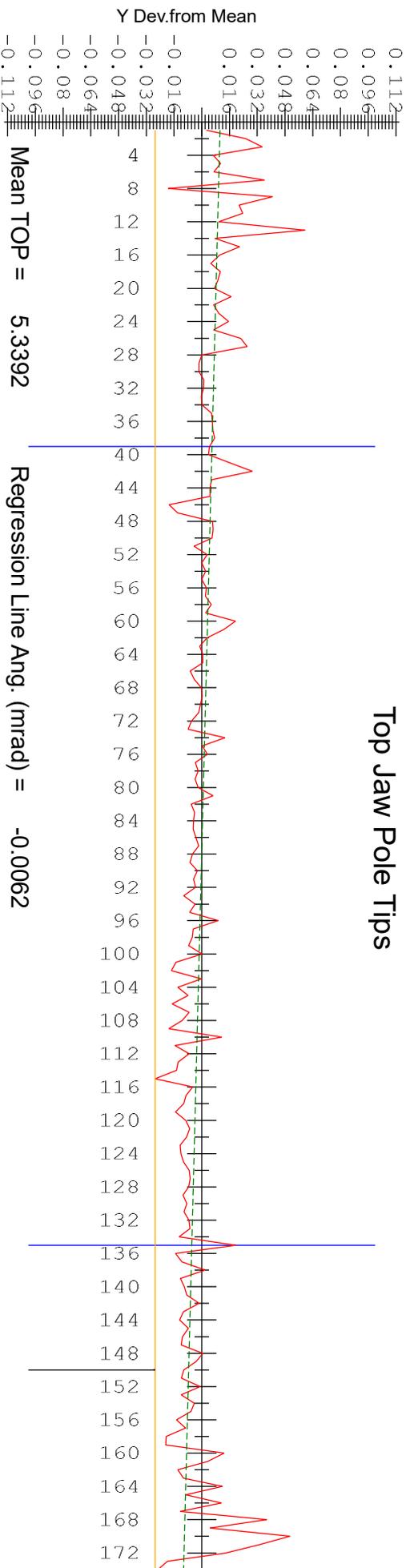


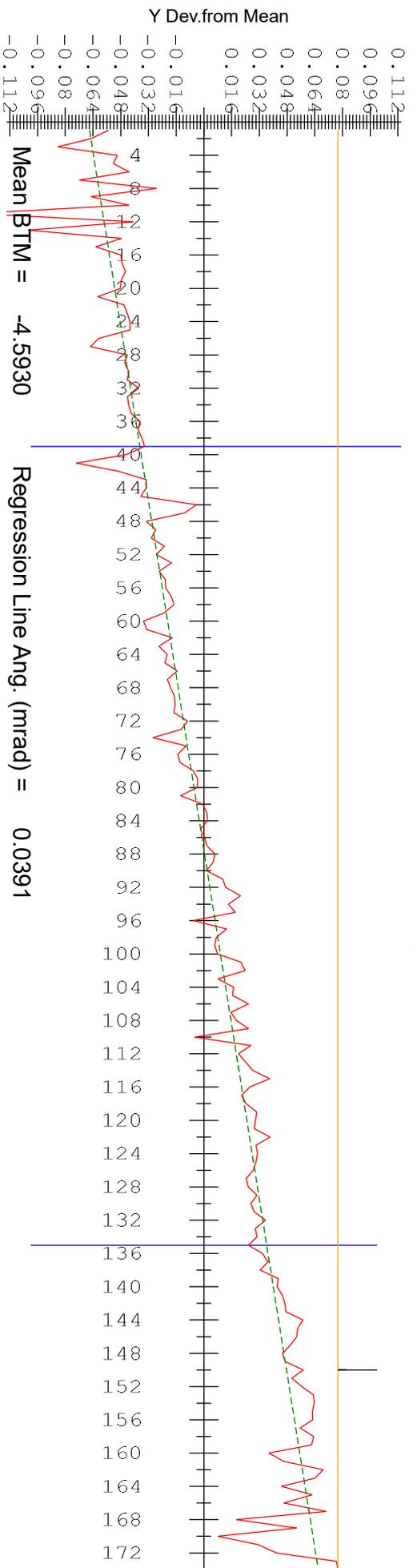
### Top Jaw Pole Tips



Pole Tip Num. ---->

Bottom Jaw Pole Tips

Minimum Effective Gap = 9.828



Y Value Scales Centered on Mean Values

Step Between Measured Pole Tips = 1

Regression Line Through Points = -----

Dimensions in mm



METROLOGY

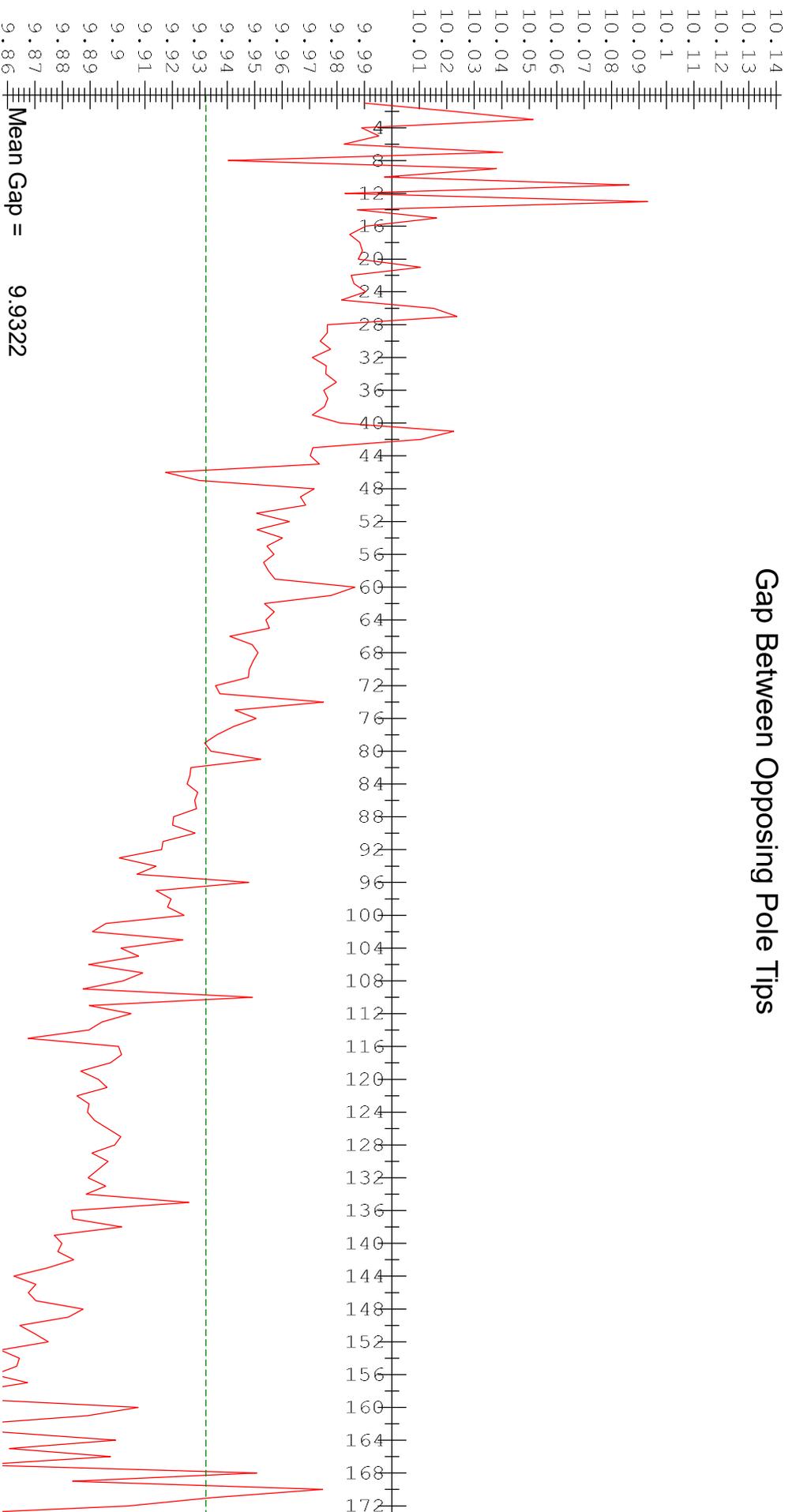
## LCLS II - SXR Undulator

Nominal Gap = 10      Nominal Taper = 0.000

Gap Reading = 0.0000      US Encoder = 0.0000      DS Encoder = 0.0000

13-JUL-2020  
S/N = 021  
D/S = 0001  
Run = 20

# Gap Between Opposing Pole Tips



Mean Gap = 9.9322

Step Between Measured Pole Tips = 1

Dimensions in mm



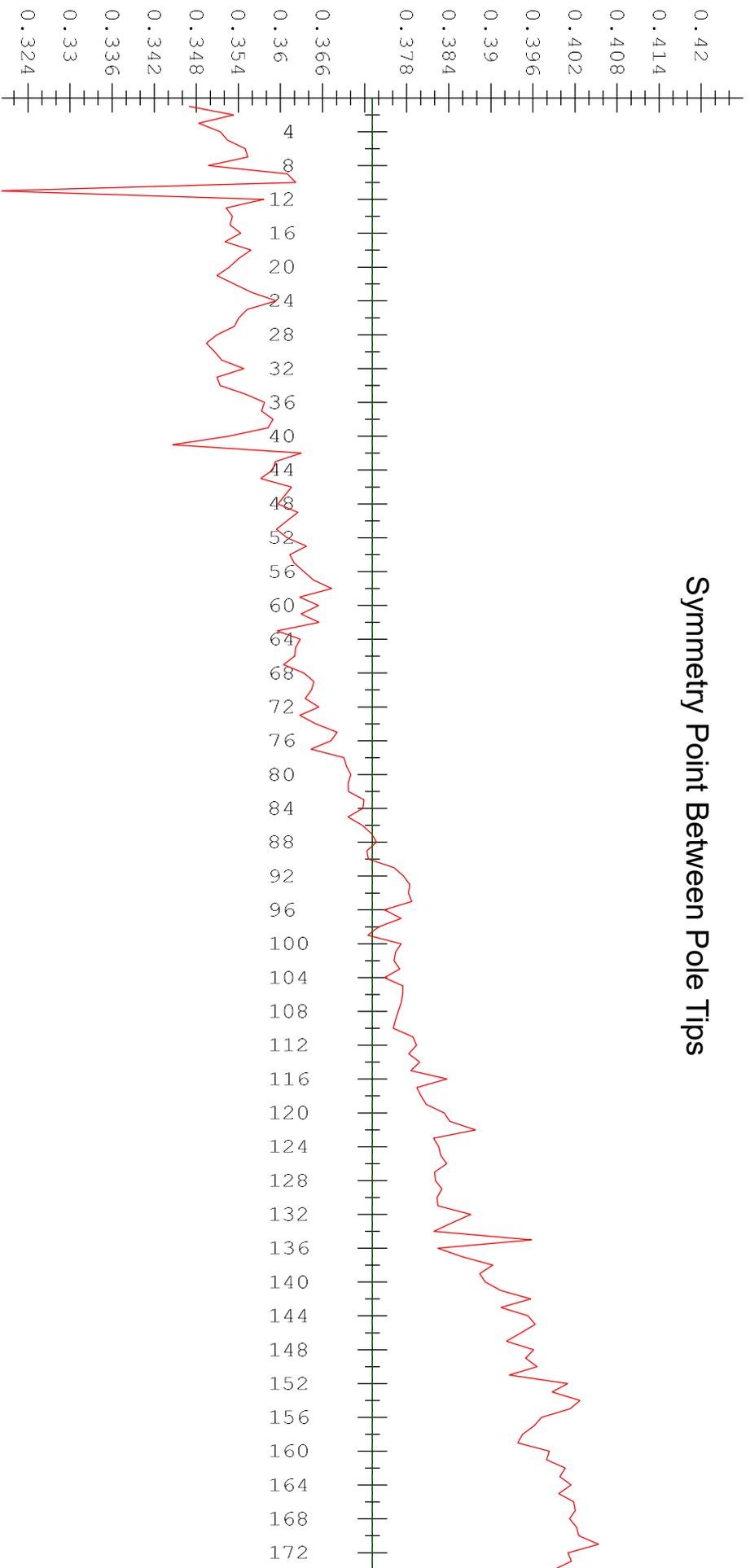
METROLOGY

## LCLS II - SXR Undulator

Nominal Gap = 10  
Nominal Taper = 0.000  
Gap Reading = 0.0000  
US Encoder = 0.0000  
DS Encoder = 0.0000

13-JUL-2020  
S/N = 021  
D/S = 0001  
Run = 20

### Symmetry Point Between Pole Tips



Mean Symmetry Value = 0.3731

Step Between Measured Pole Tips = 1

Dimensions in mm



METROLOGY

## LCLS II - SXR Undulator

Nominal Gap = 10      Nominal Taper = 0.000  
Gap Reading = 0.0000      US Encoder = 0.0000      DS Encoder = 0.0000

13-JUL-2020  
S/N = 021  
D/S = 0001  
Run = 20

## Top and Bottom Jaw Regression Line Intersect Points

Jaw	First Pole <i>(Pole -1)</i>	US Actuator <i>(Pole 39)</i>	DS Actuator <i>(Pole 135)</i>	Last Pole <i>(Pole 174)</i>
<b>Top</b>	5.3497	5.3451	5.3334	5.3287
<b>Bottom</b>	-4.6590	-4.6300	-4.5568	-4.5270
<b>Gap</b>	10.0088			9.8557
<b>Taper</b>				-0.1530

## Summary of Mean Values

Top Jaw Poles	Btm. Jaw Poles	Gap Values	Sym. Pt. Values
5.3392	-4.5930	9.9322	0.3731

## Additional Calculated Values

<b>Bottom Pole #1 Z Value</b>	<b>980.139</b>
<b>Top Jaw Pitch (mrad)</b>	<b>-0.006</b>
<b>Bottom Jaw Pitch(mrad)</b>	<b>0.039</b>
<b>Minimum Effective Gap</b>	<b>9.828</b>
<b>Reference Block Gap</b>	<b>6.797</b>

Dimensions in mm



METROLOGY

## LCLS II - SXR Undulator

Nominal Gap = 10      Nominal Taper = 0.000  
 Gap Reading = 0.0000      US Encoder = 0.0000      DS Encoder = 0.0000

13-JUL-2020  
 S/N = 021  
 D/S = 0001  
 Run = 20